

FIG. 1

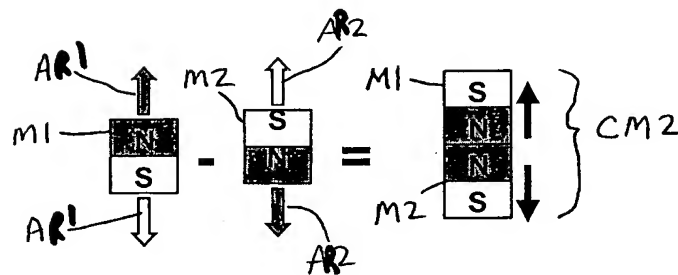


FIG. 2

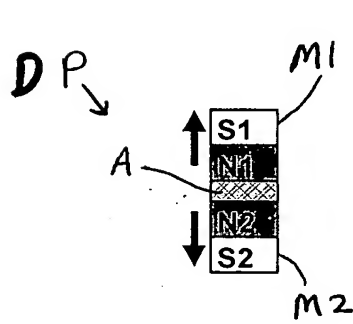


FIG. 3A

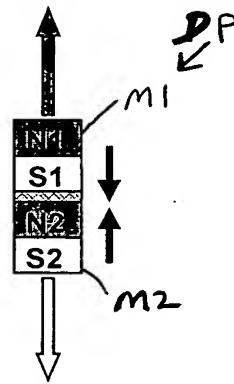
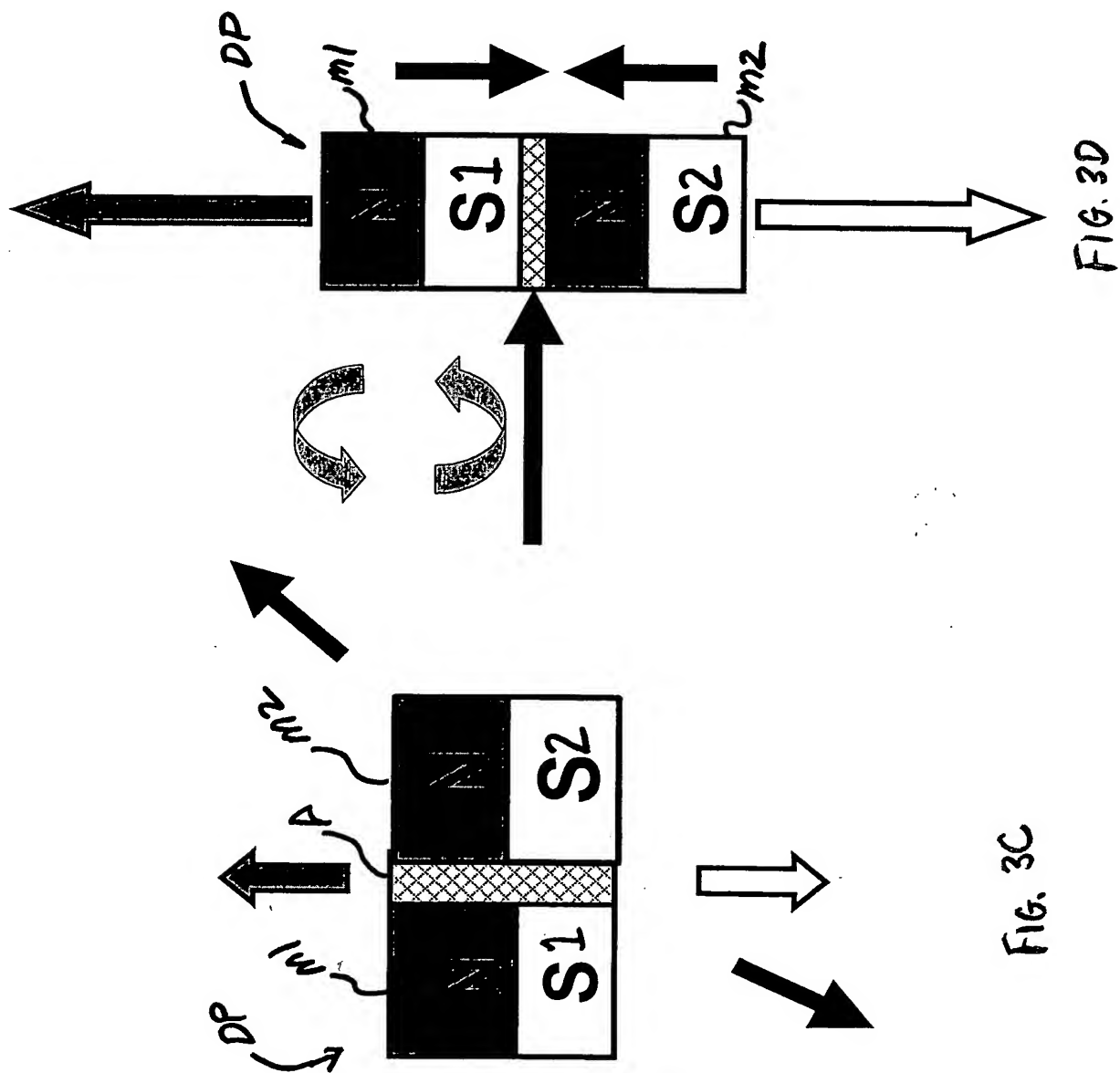
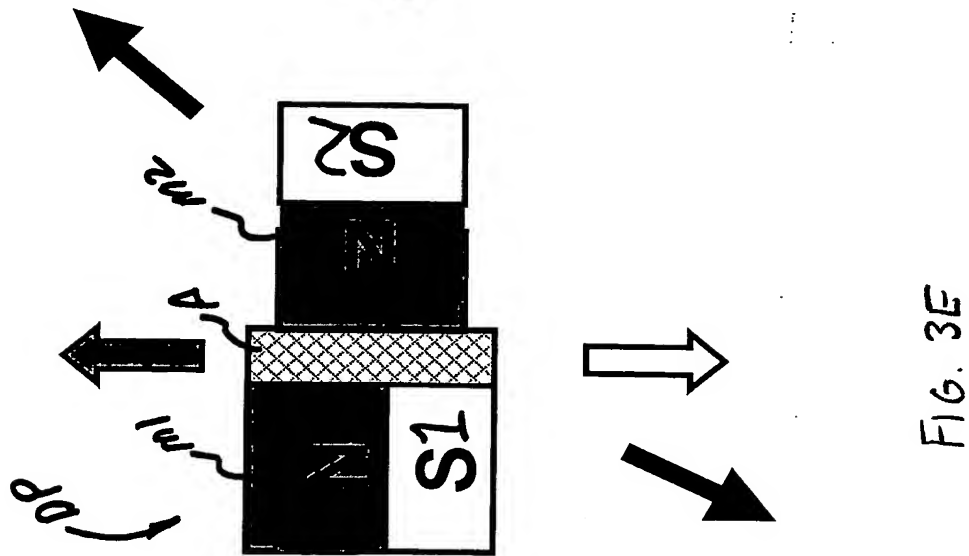
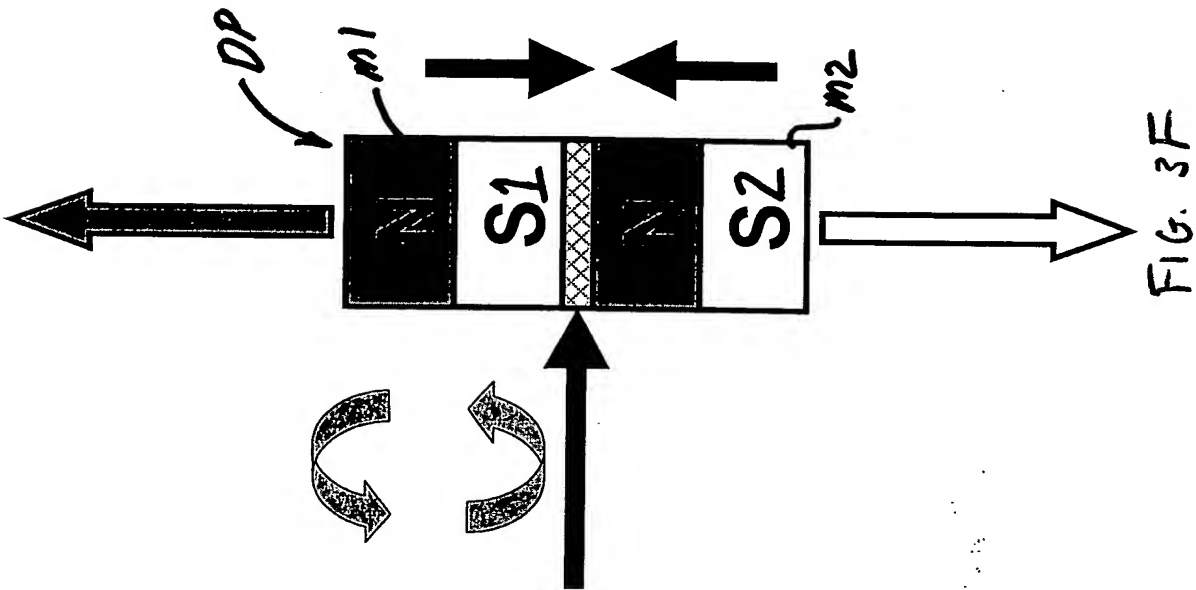


FIG. 3B







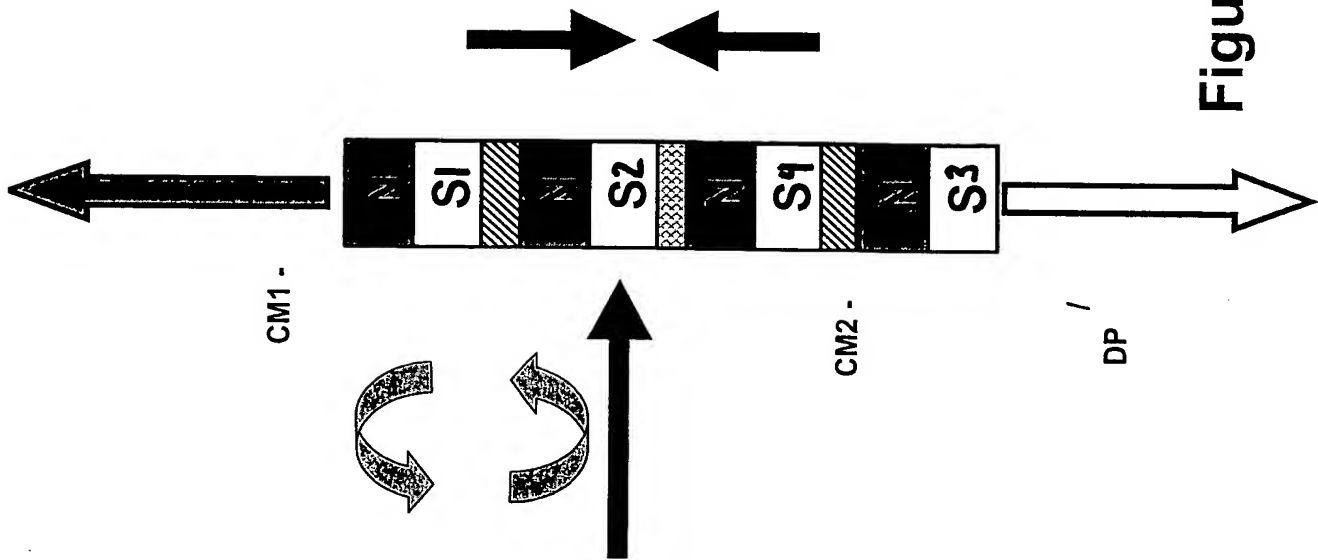


Figure 3I

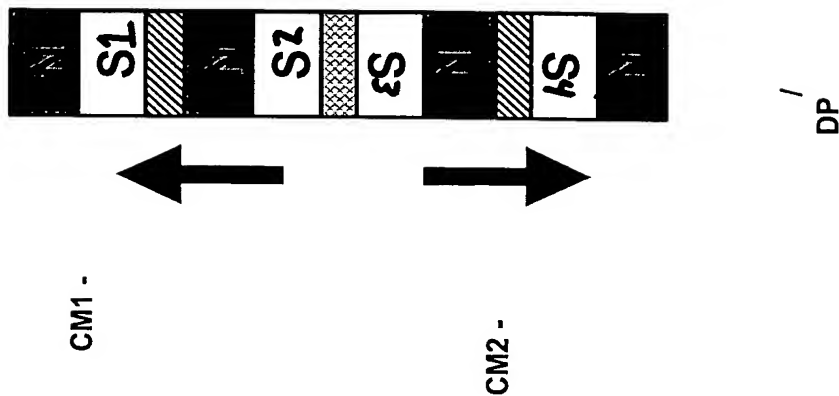


Figure 3H

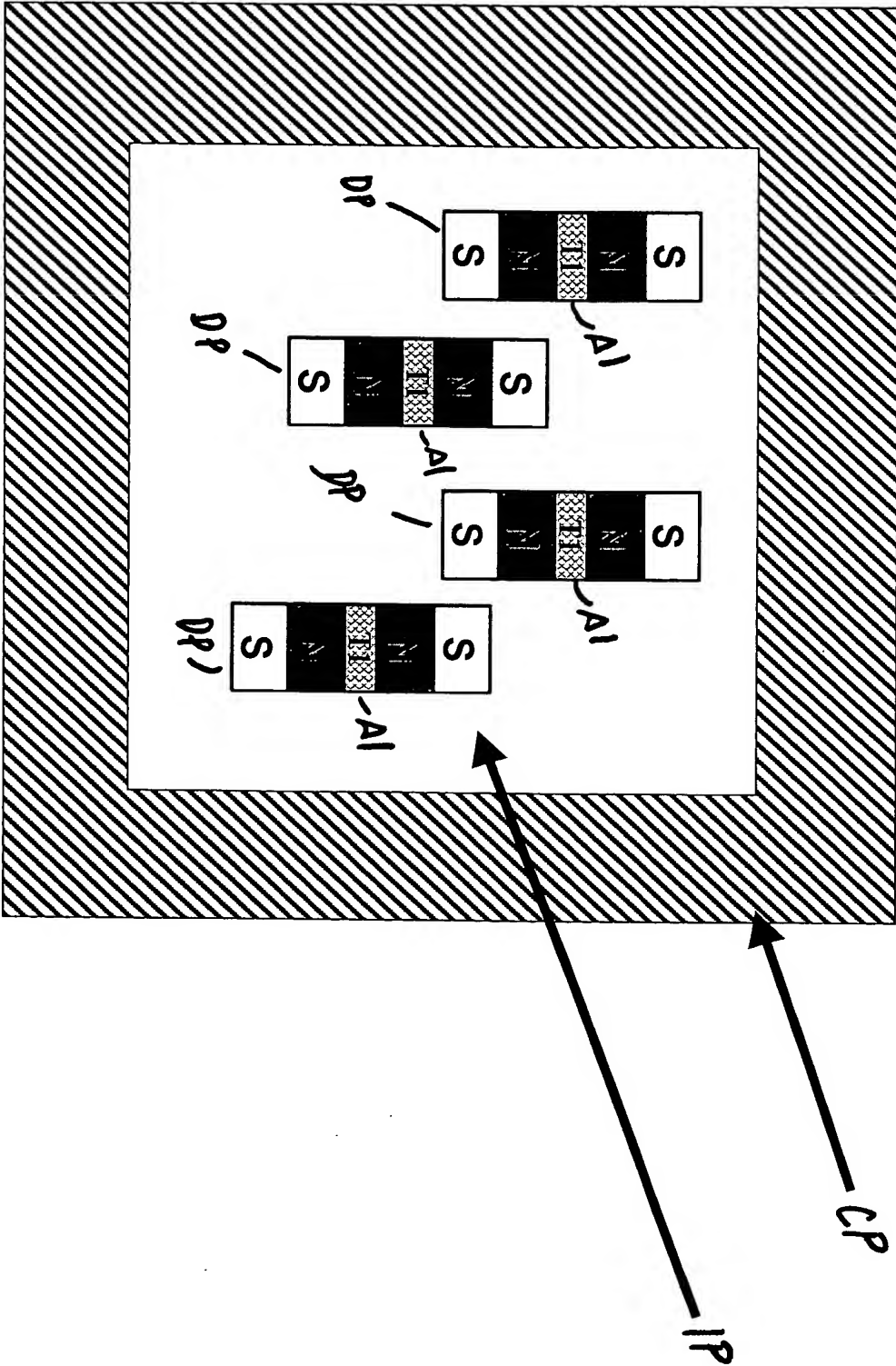


Figure 3T

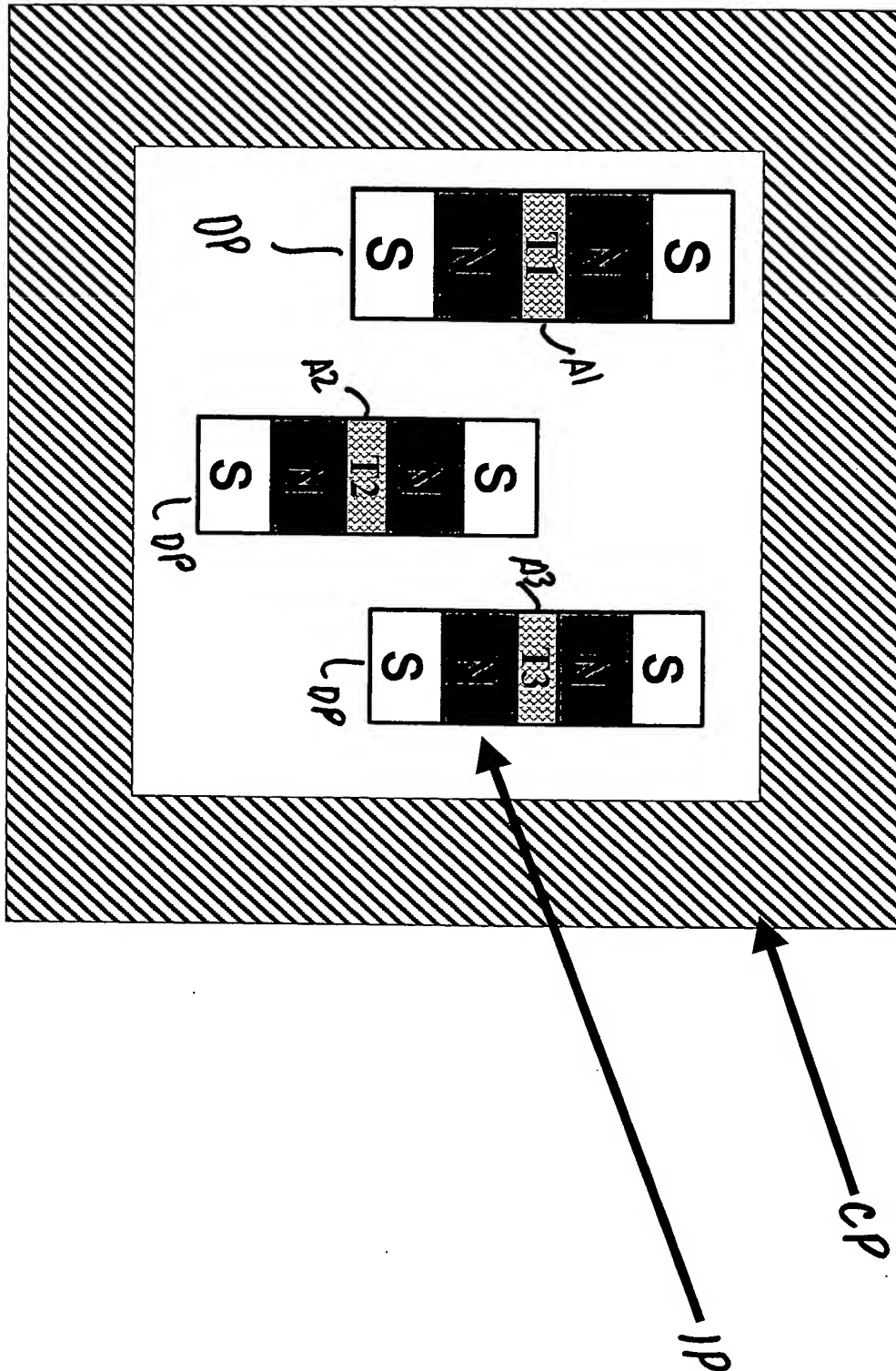


Figure 3k

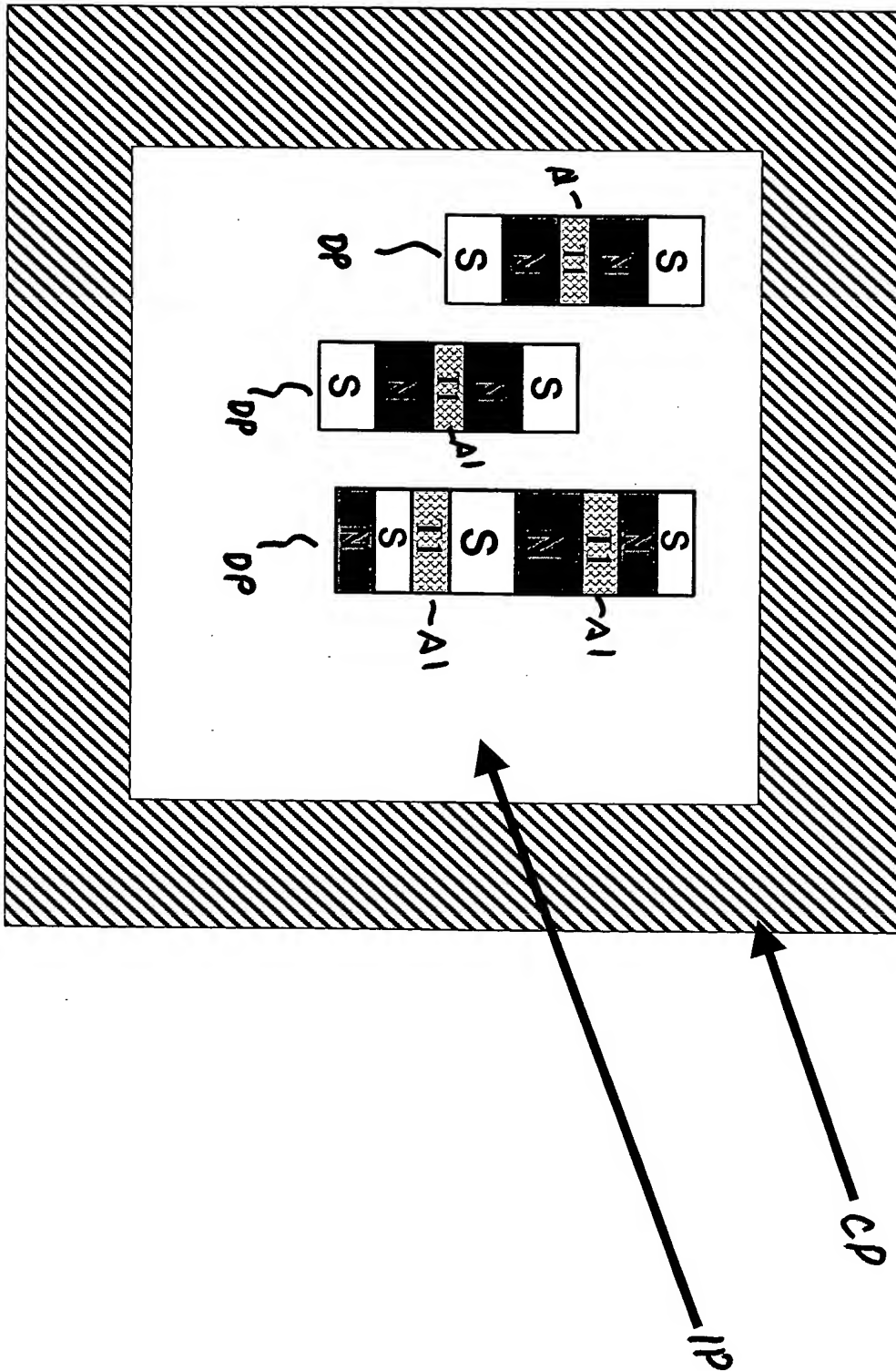


Figure 3L

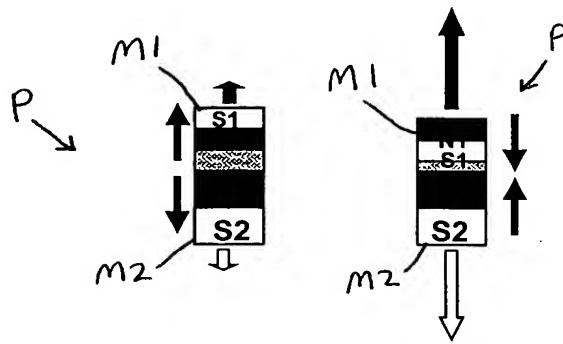


FIG. 5A

FIG. 5B

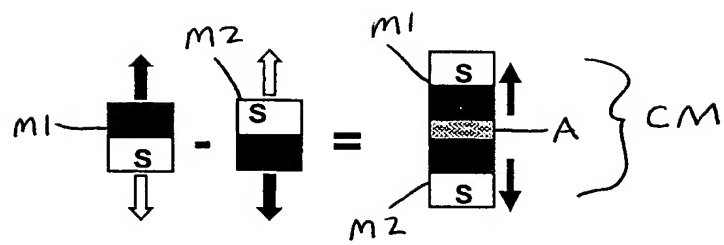


FIG. 4

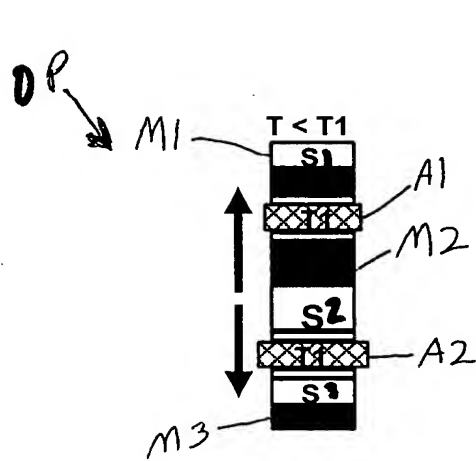


FIG. 6A

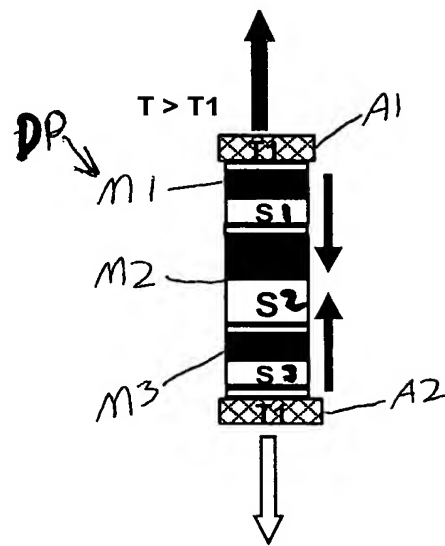


FIG. 6B

FIG. 6C

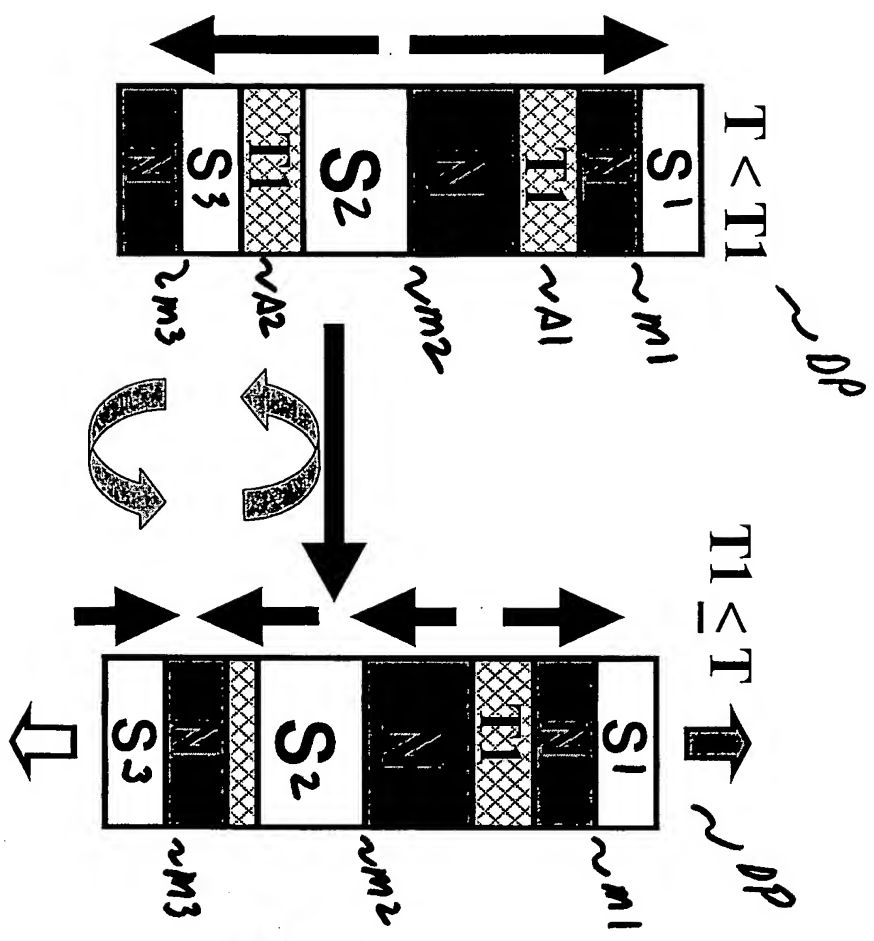


FIG. 6D

FIG. 6E

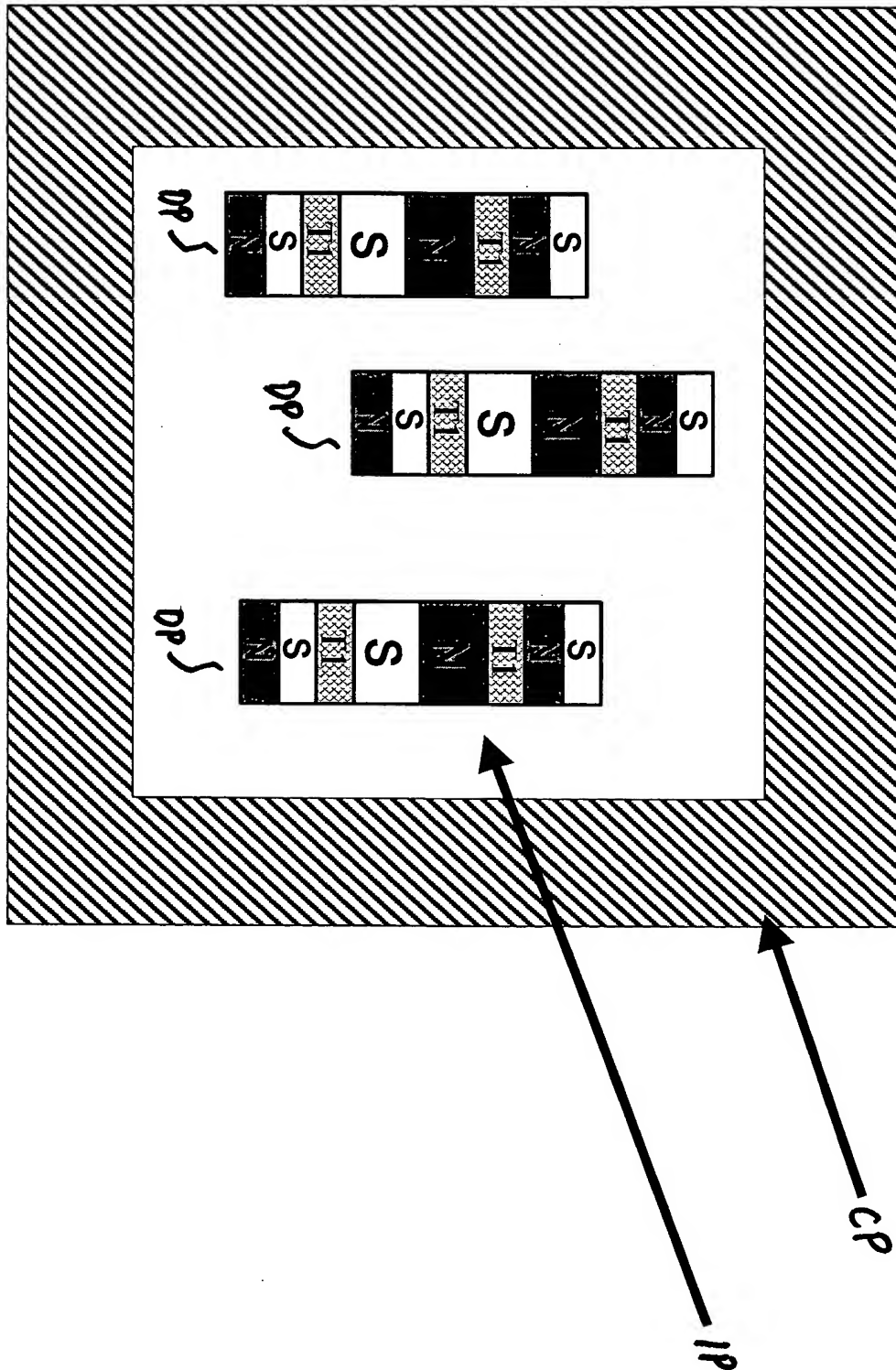


Figure 6F

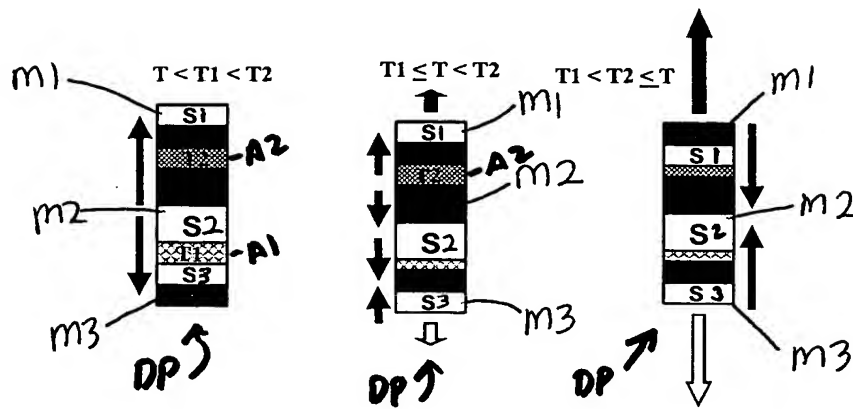
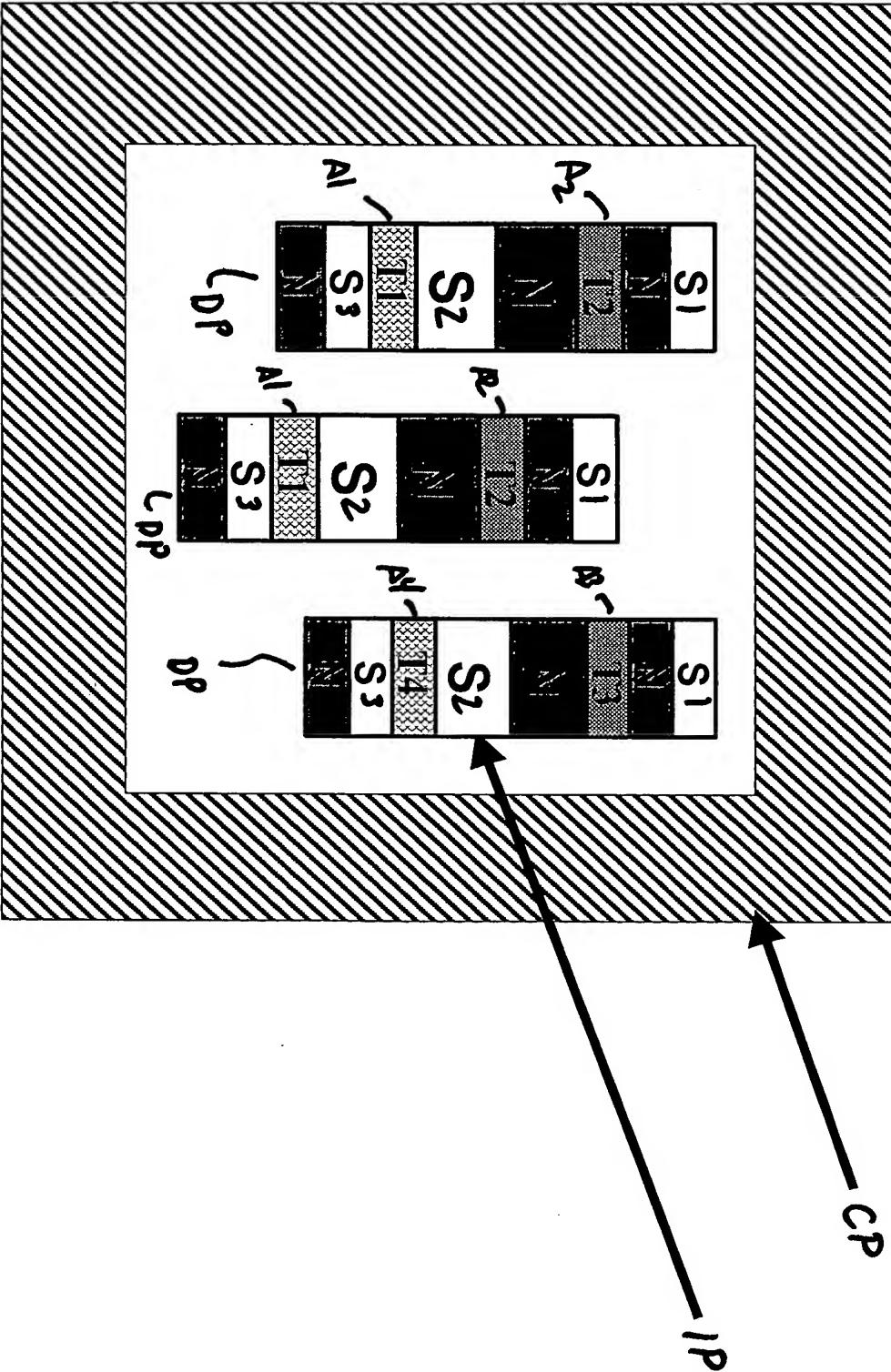


FIG. 7A

FIG. 7B

FIG. 7C

Figure 7D



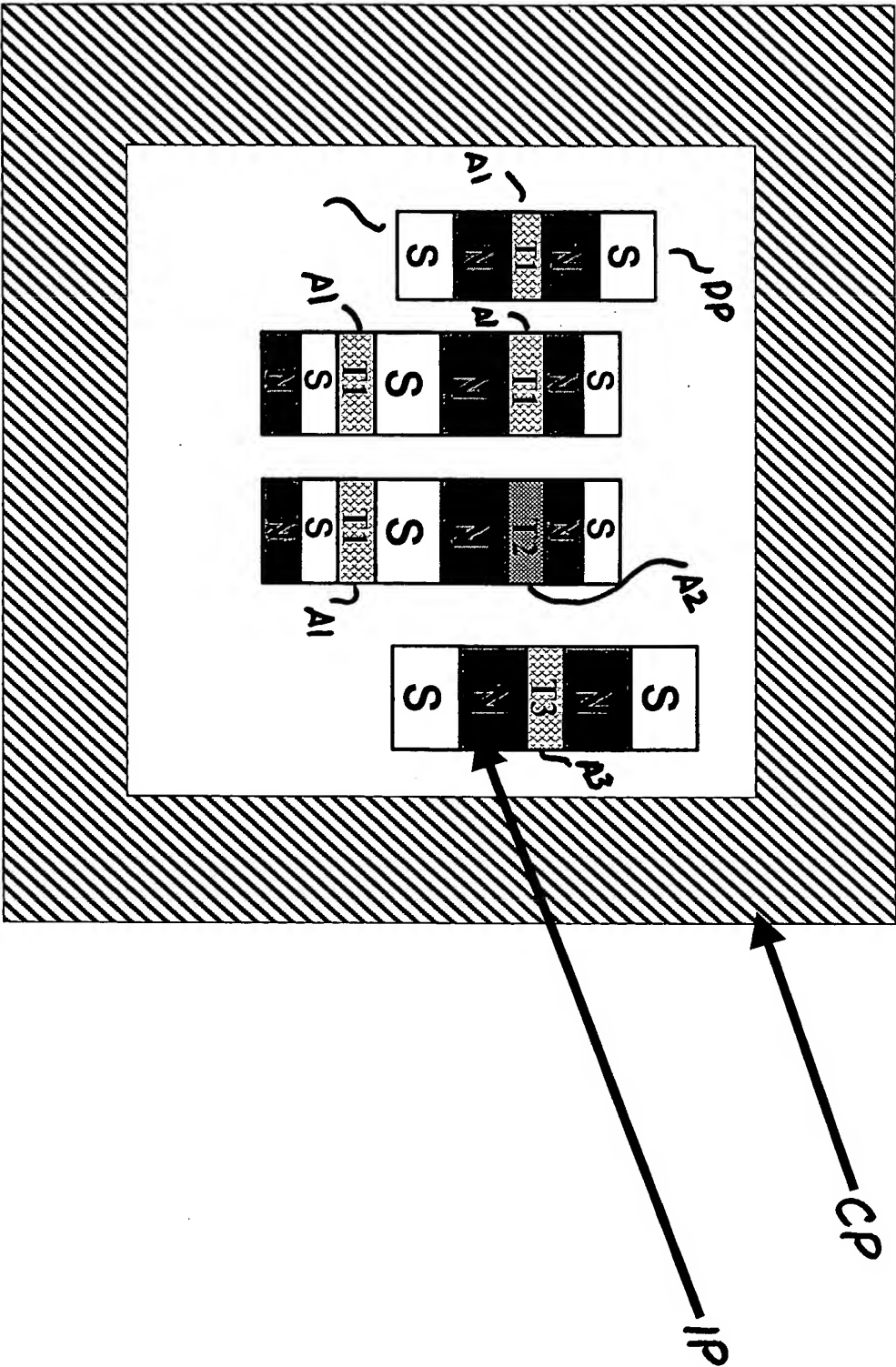
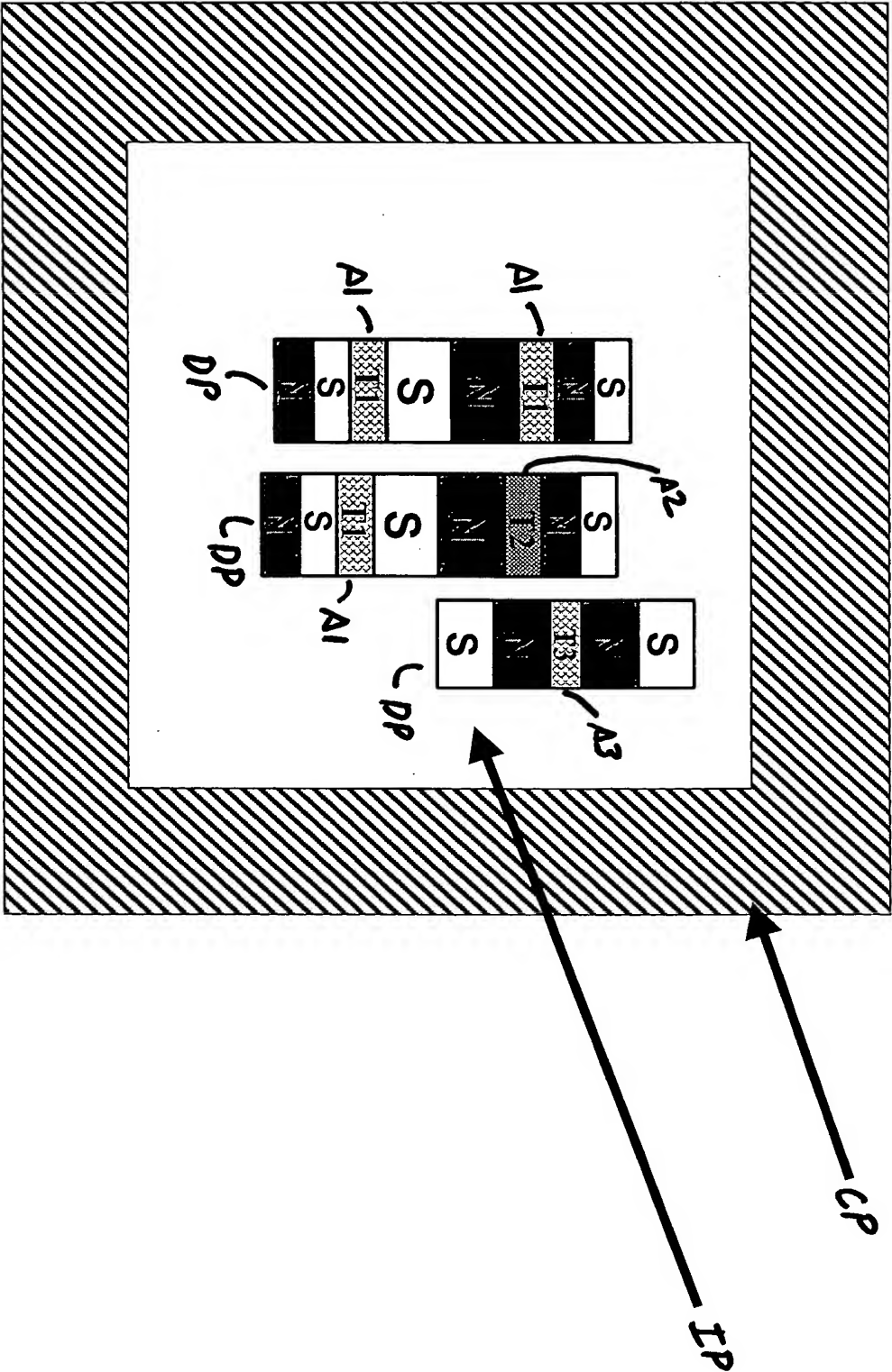
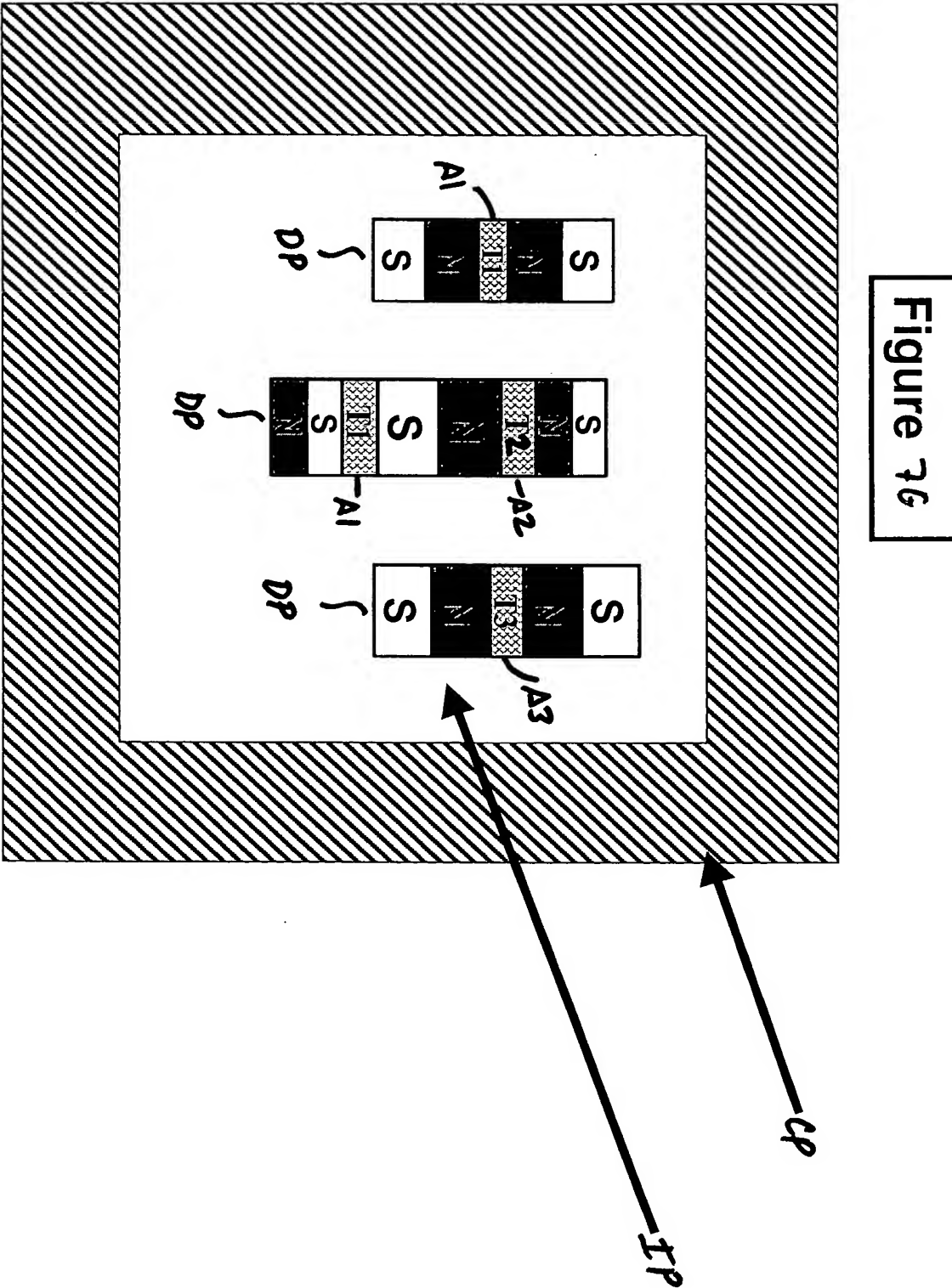


Figure 7E

Figure 7F





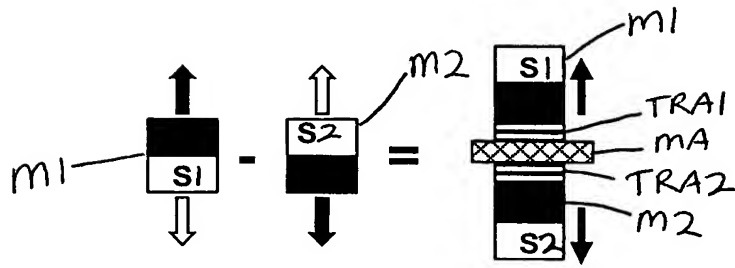


FIG. 8

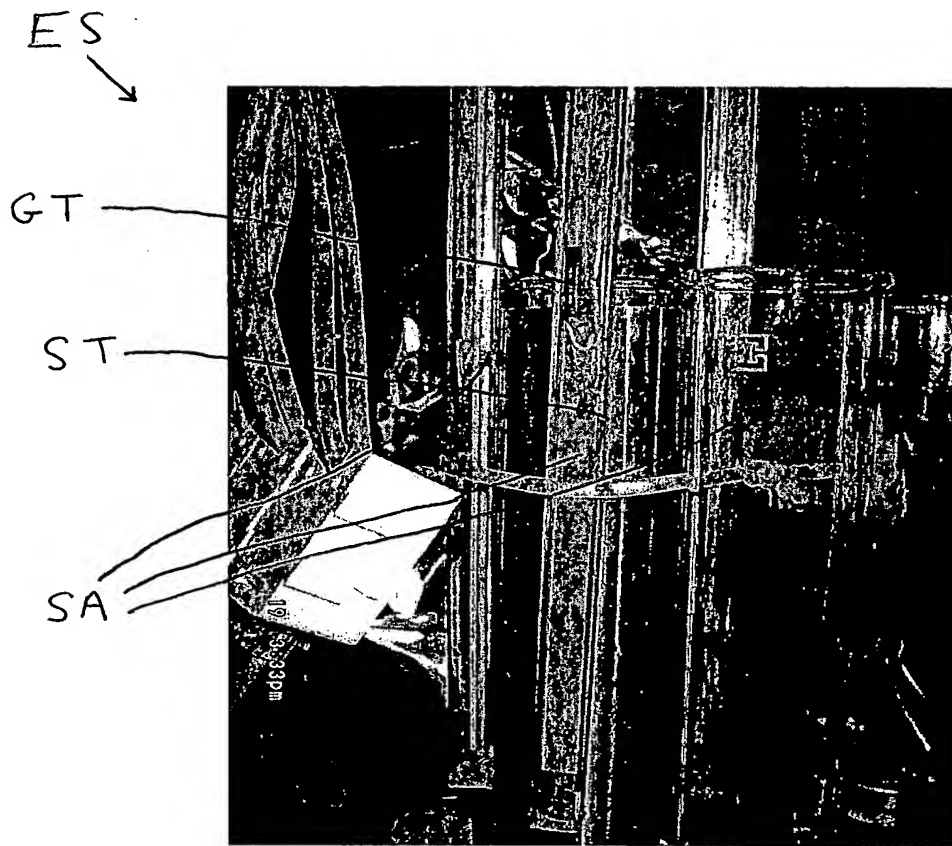


FIG. 9

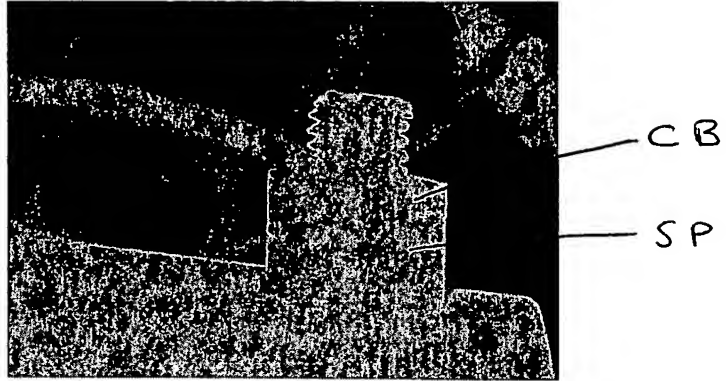


FIG. 10

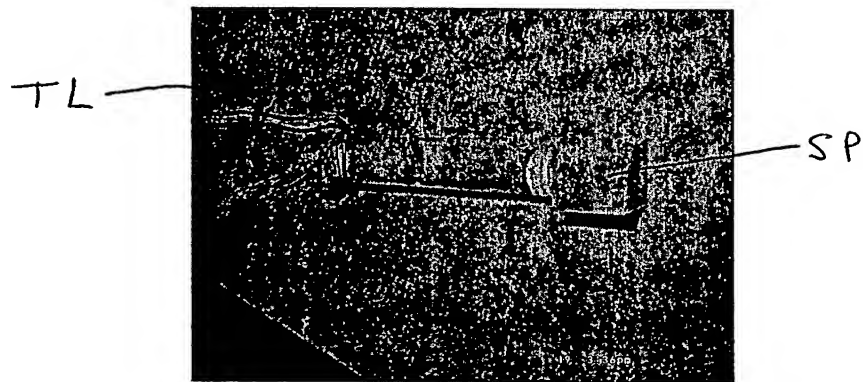


FIG. 11

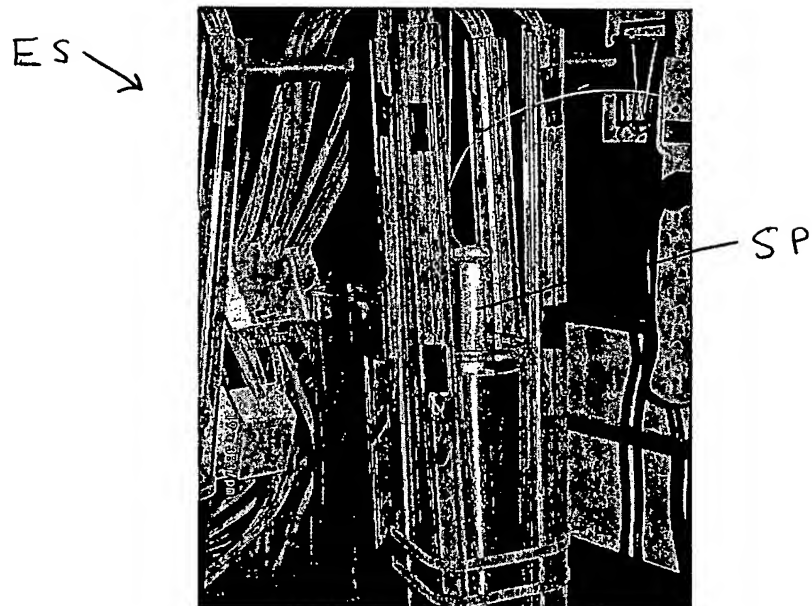


FIG. 12

FIG. 13

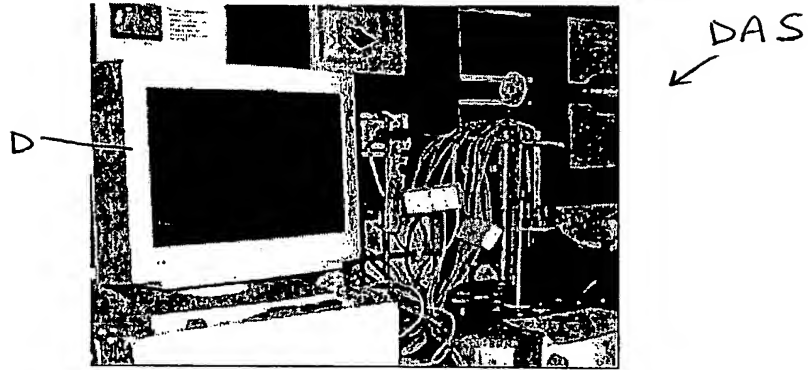


FIG. 14A

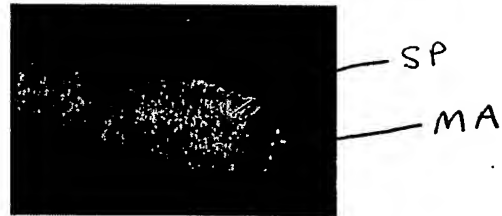


FIG. 14B



FIG. 14C



FIG. 14D



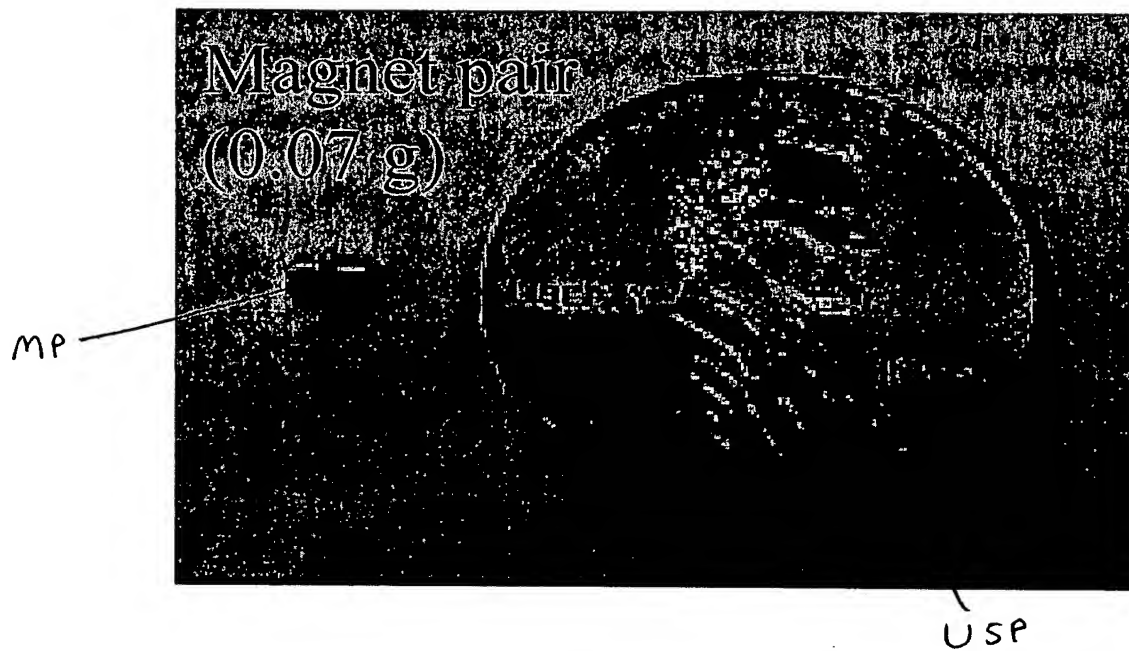


FIG. 15

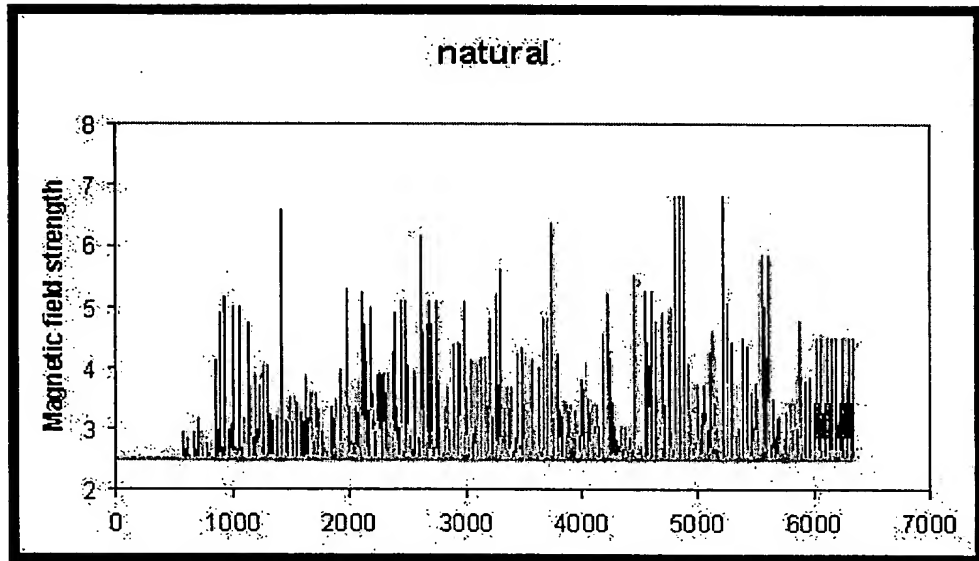


FIG. 16

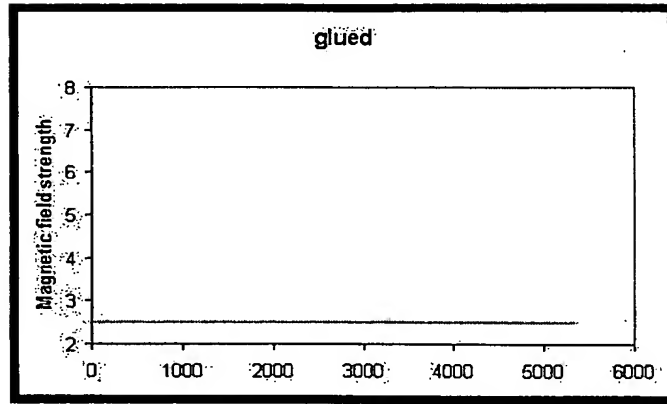


FIG. 17

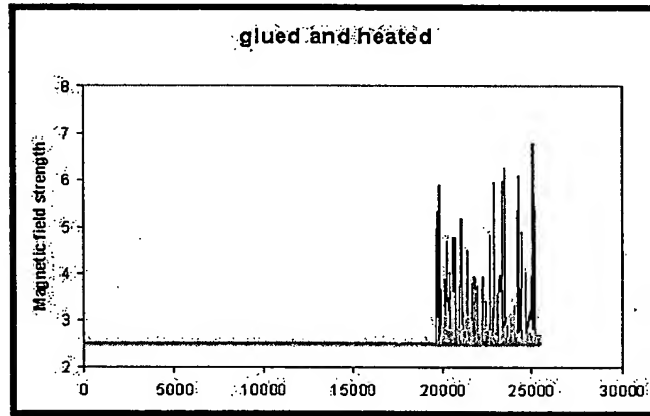


FIG. 18

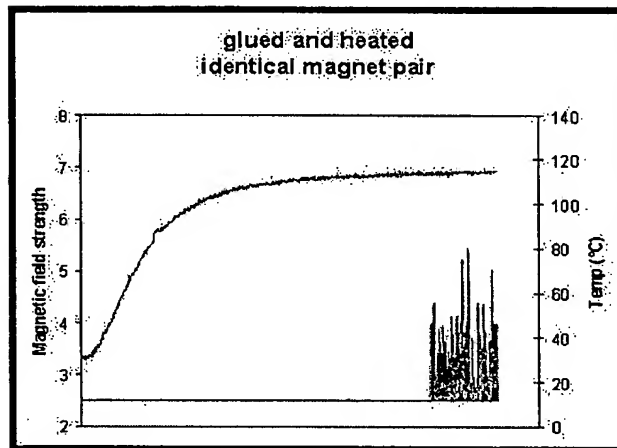


FIG. 19

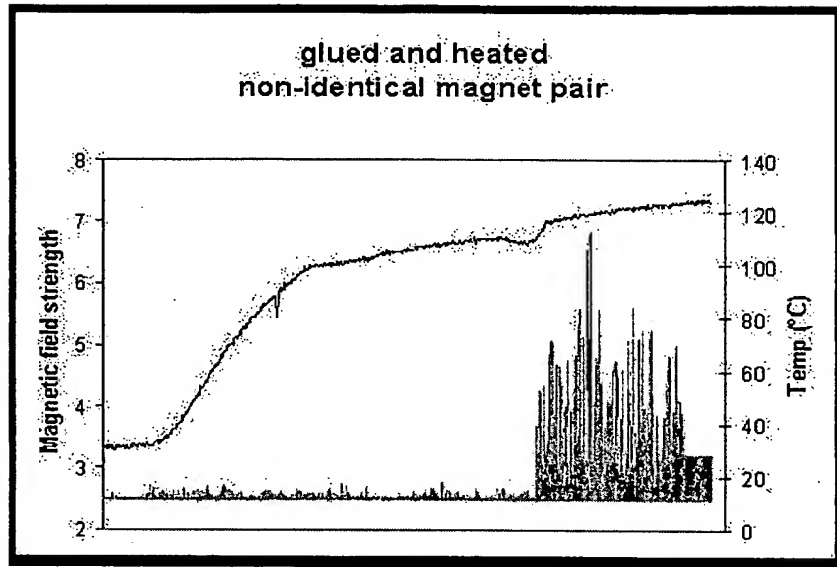


FIG. 20

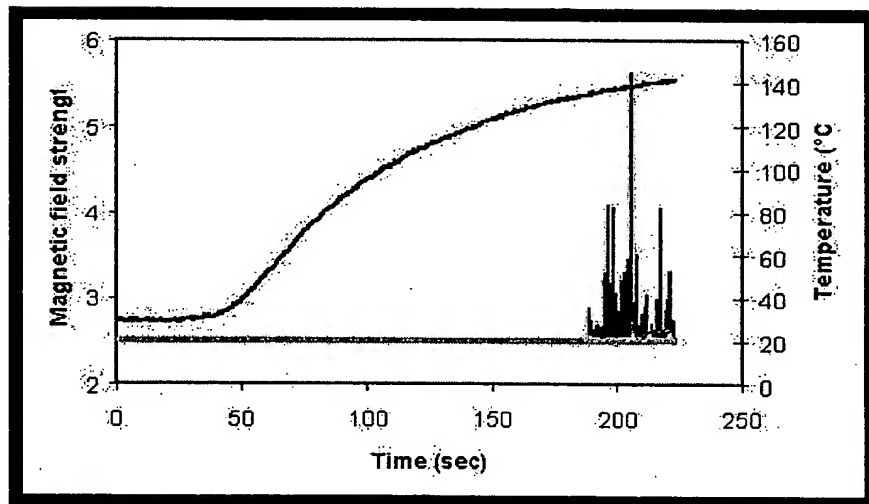


FIG. 21

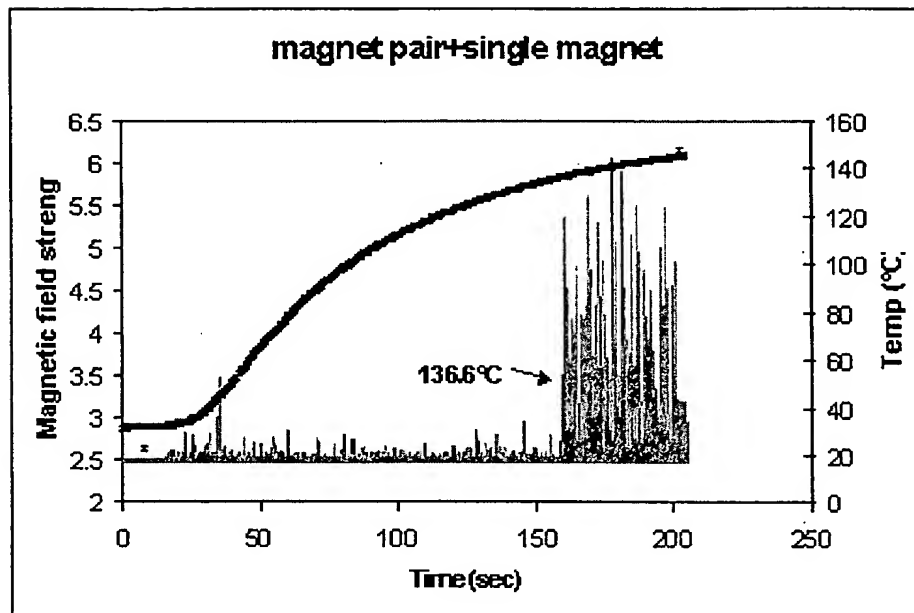


FIG. 22

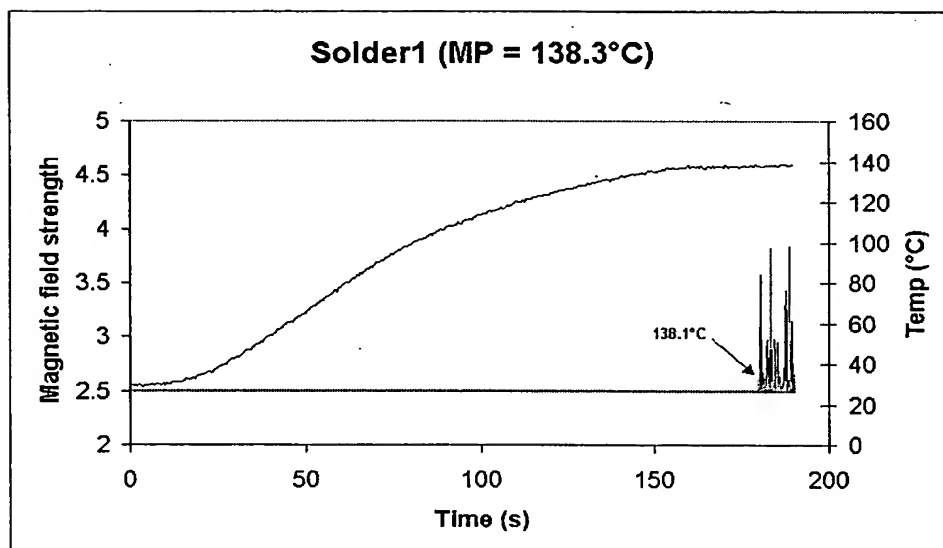


FIG. 23

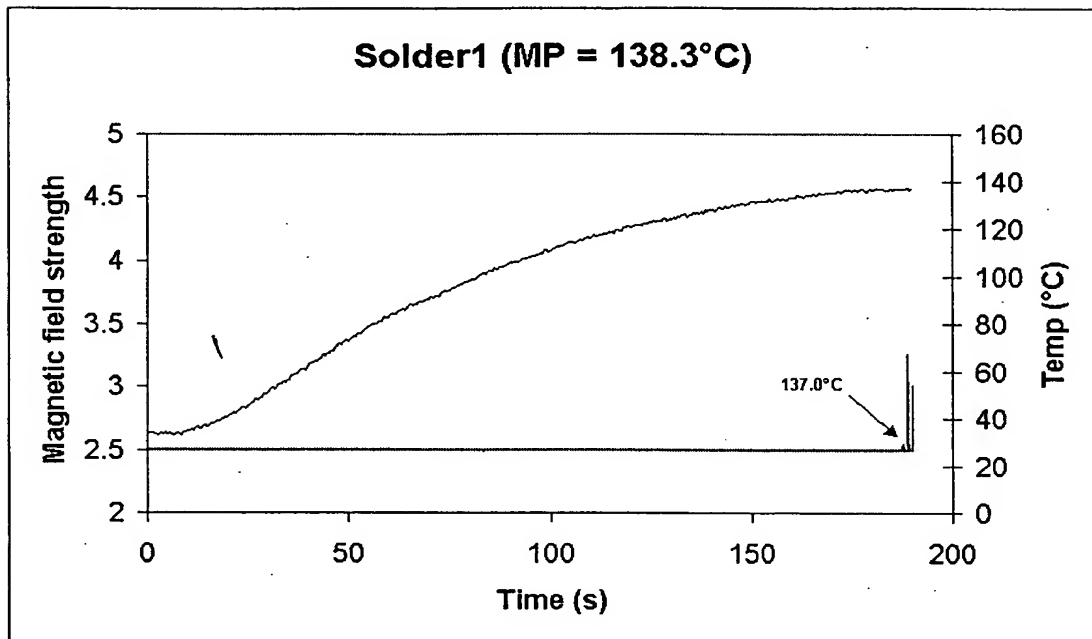


FIG. 24

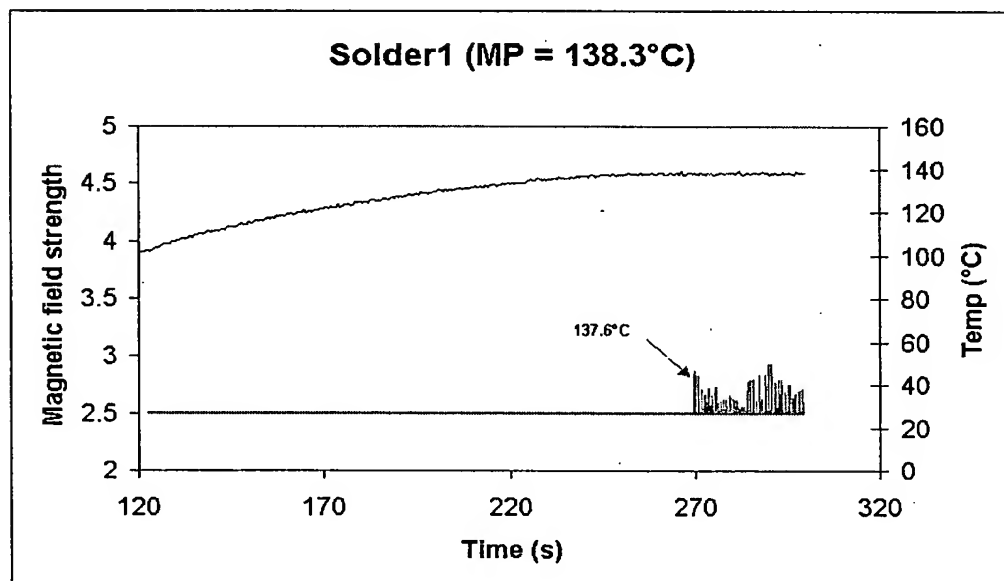


FIG. 25

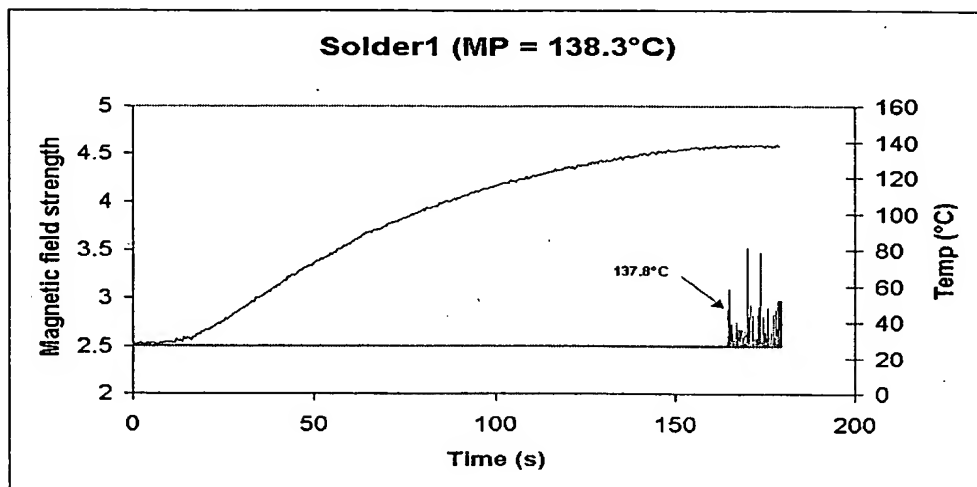


FIG. 26

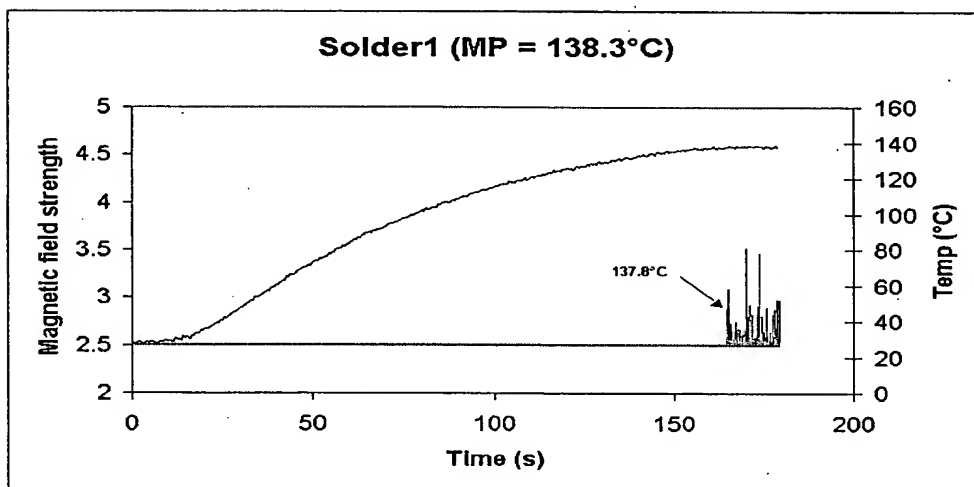


FIG. 27

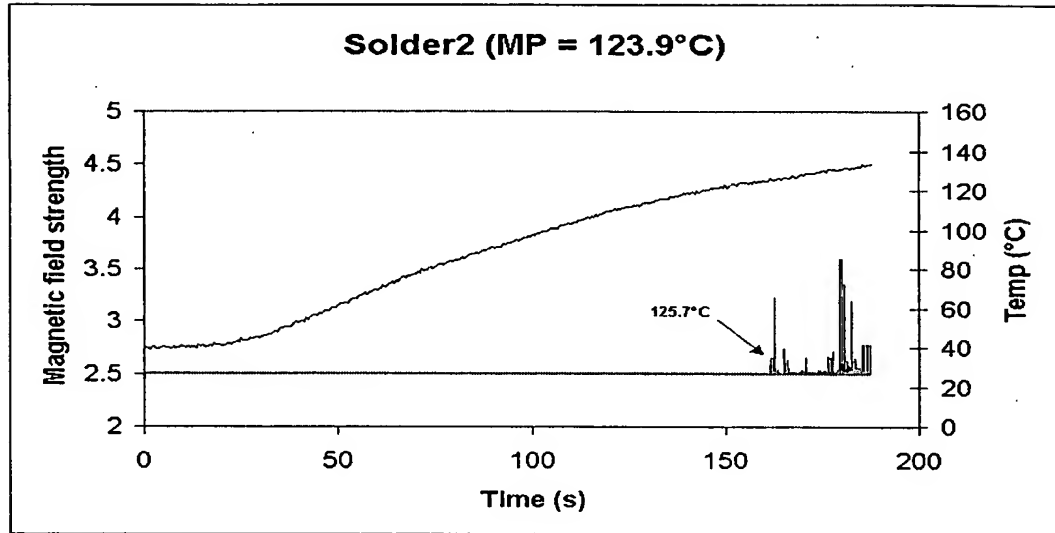


FIG. 28

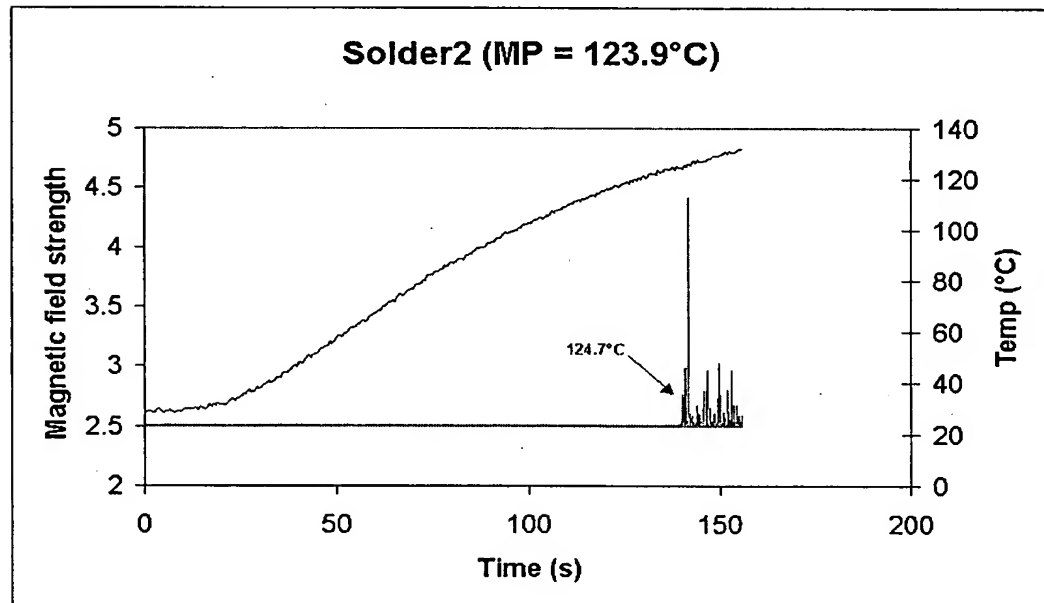


FIG. 29

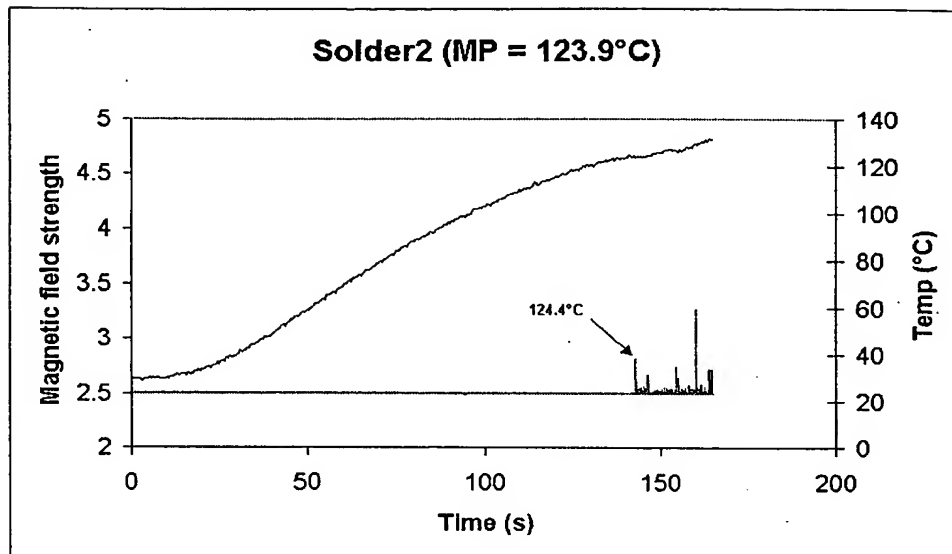


FIG. 30

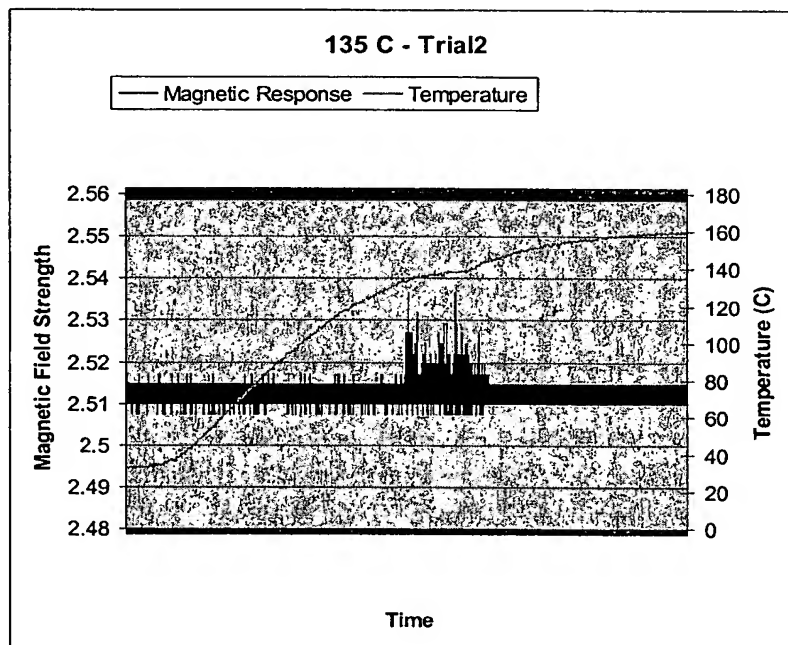


FIG. 31

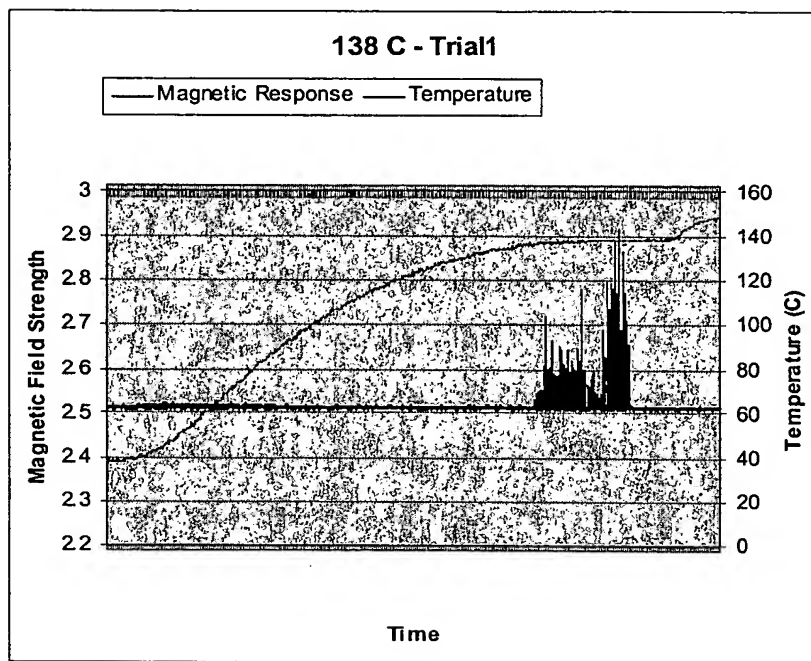


FIG. 32

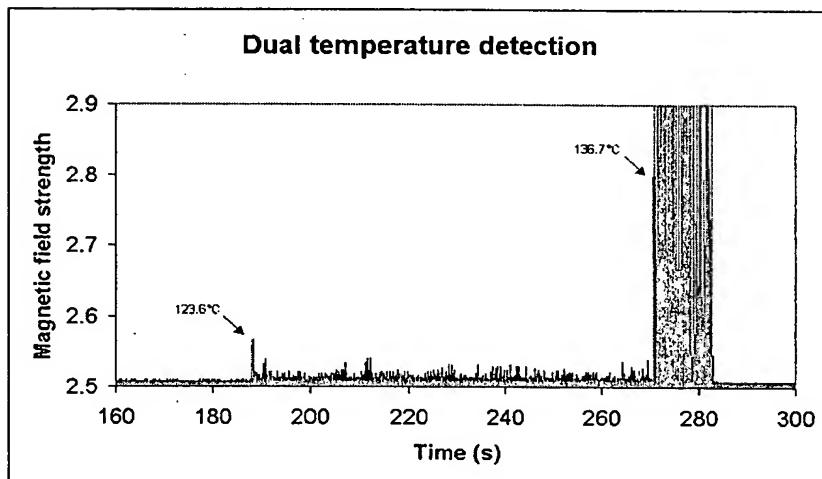
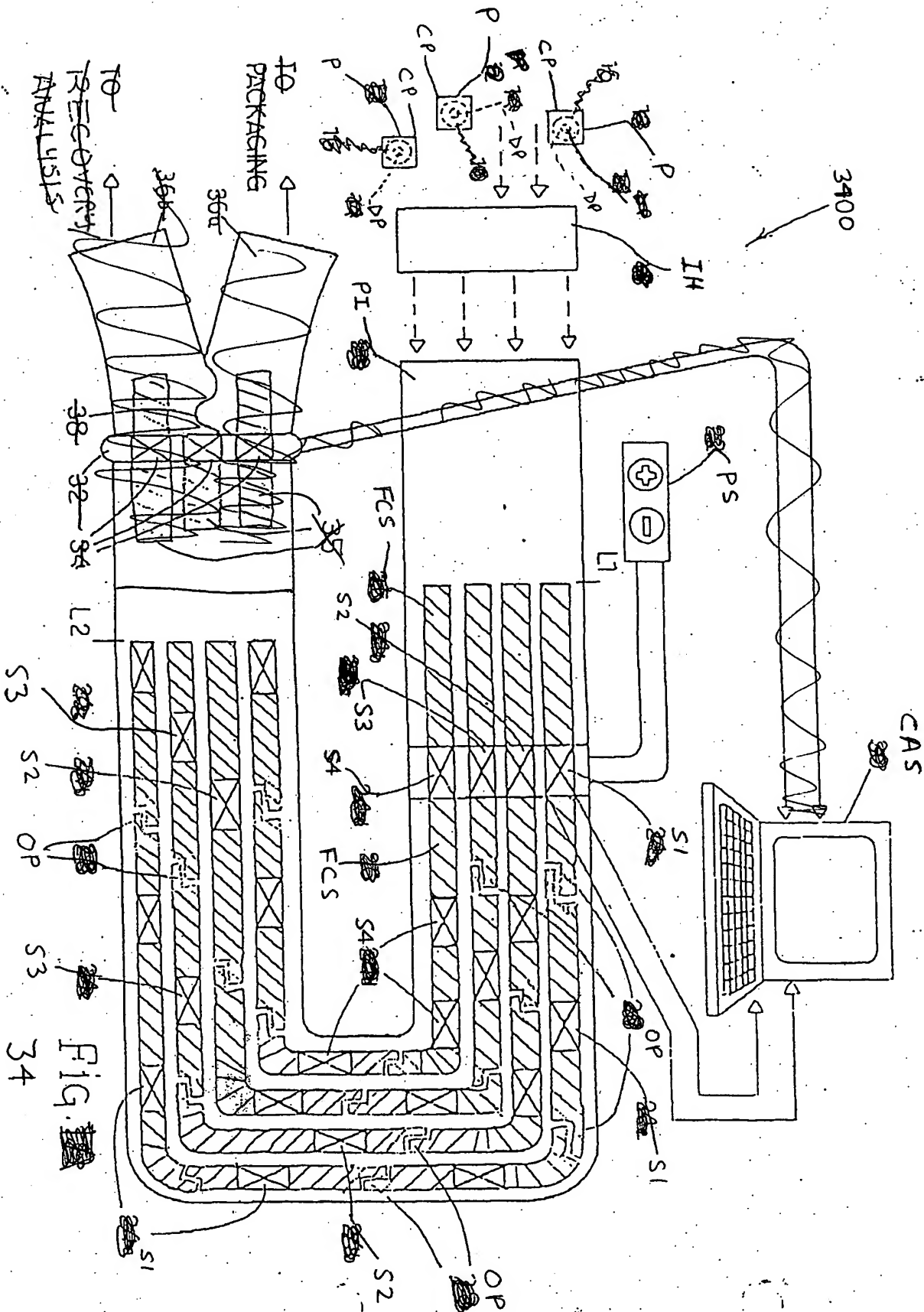


FIG. 33



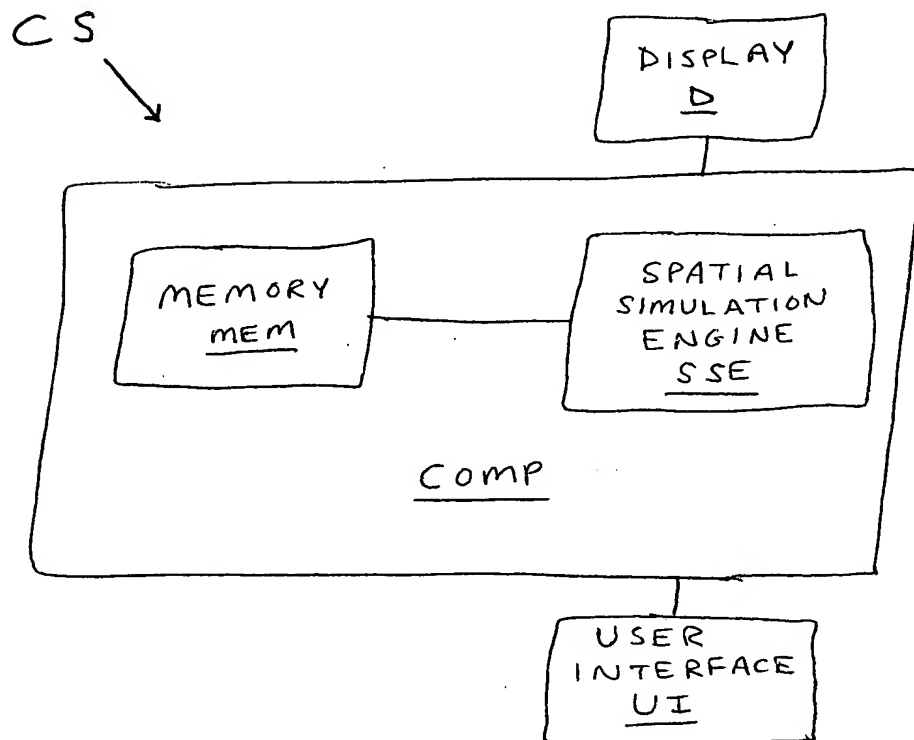


FIG. 35

FIG. 36

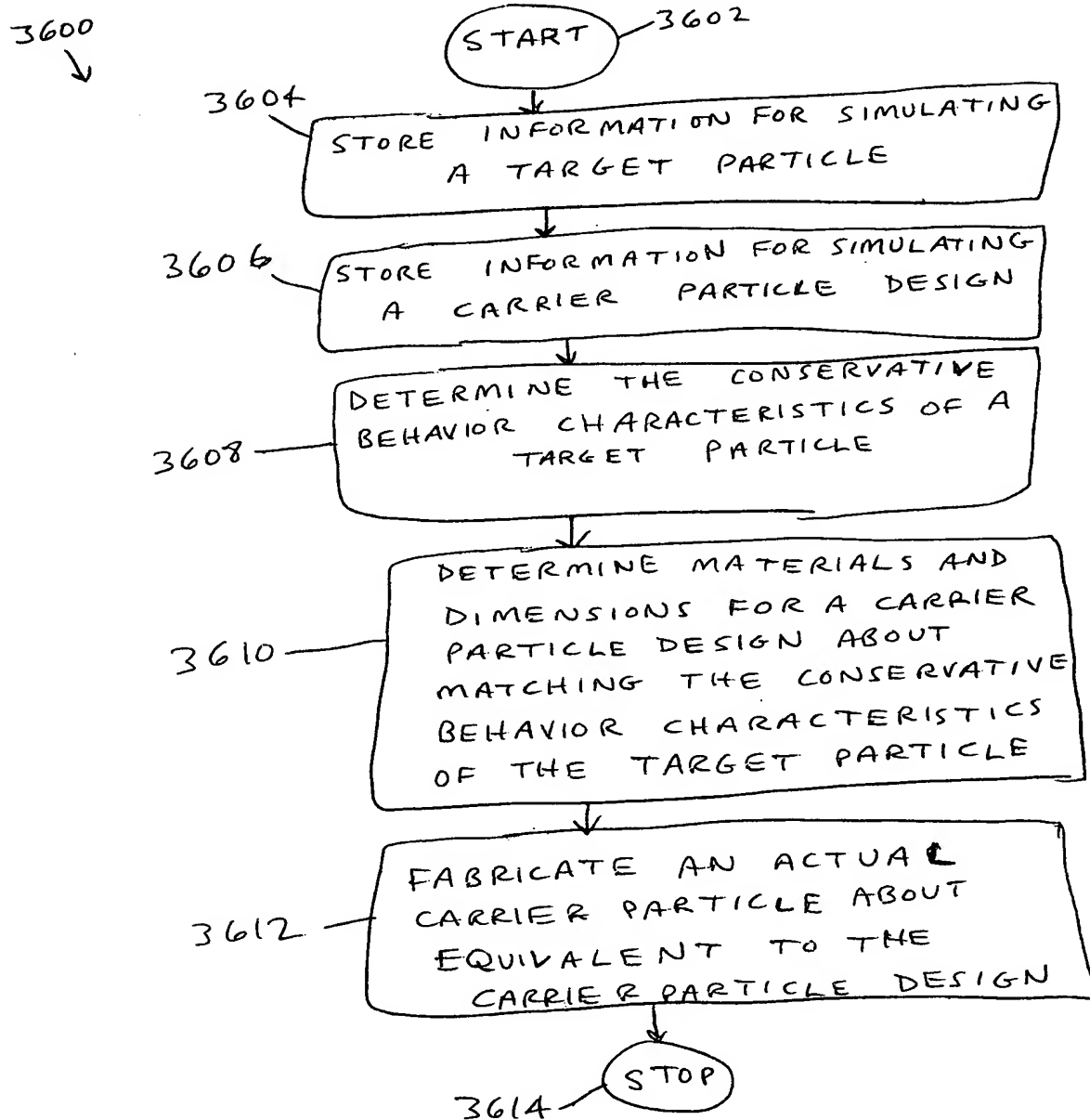


FIG. 37

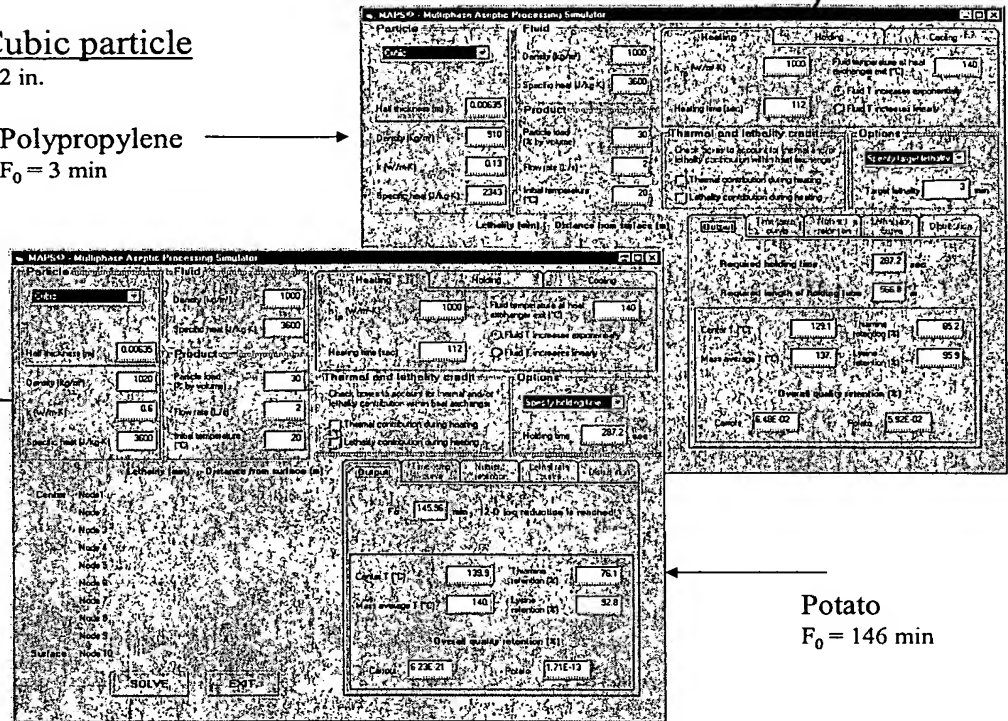
Cubic particle

1/2 in.

Polypropylene

$F_0 = 3$ min

3702



Potato

$F_0 = 146$ min

FIG. 38

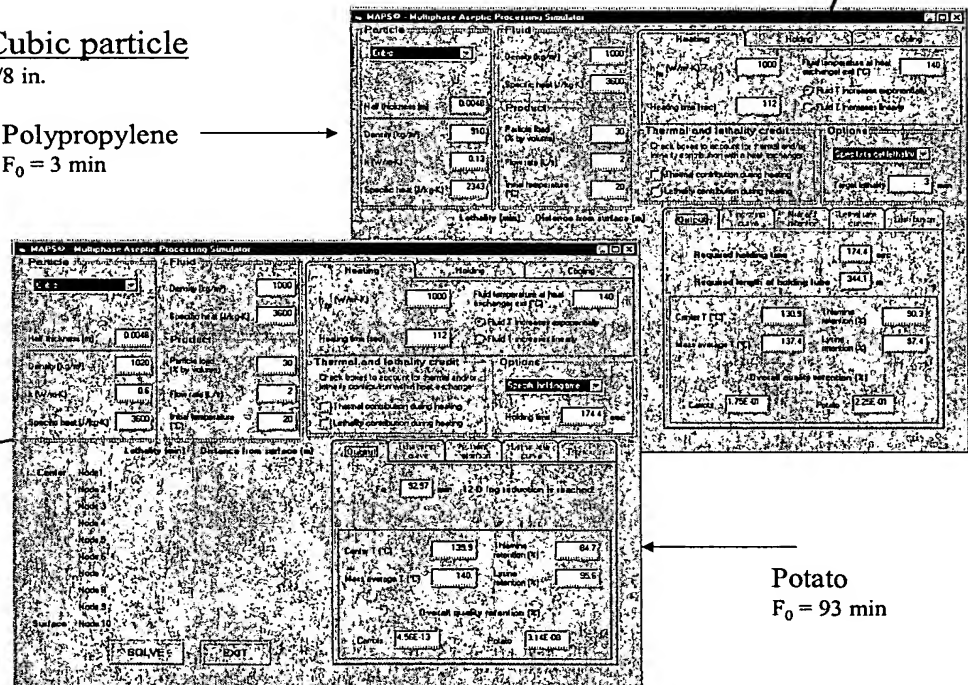
Cubic particle

3/8 in.

Polypropylene

$F_0 = 3$ min

3802



Potato

$F_0 = 93$ min

FIG. 39

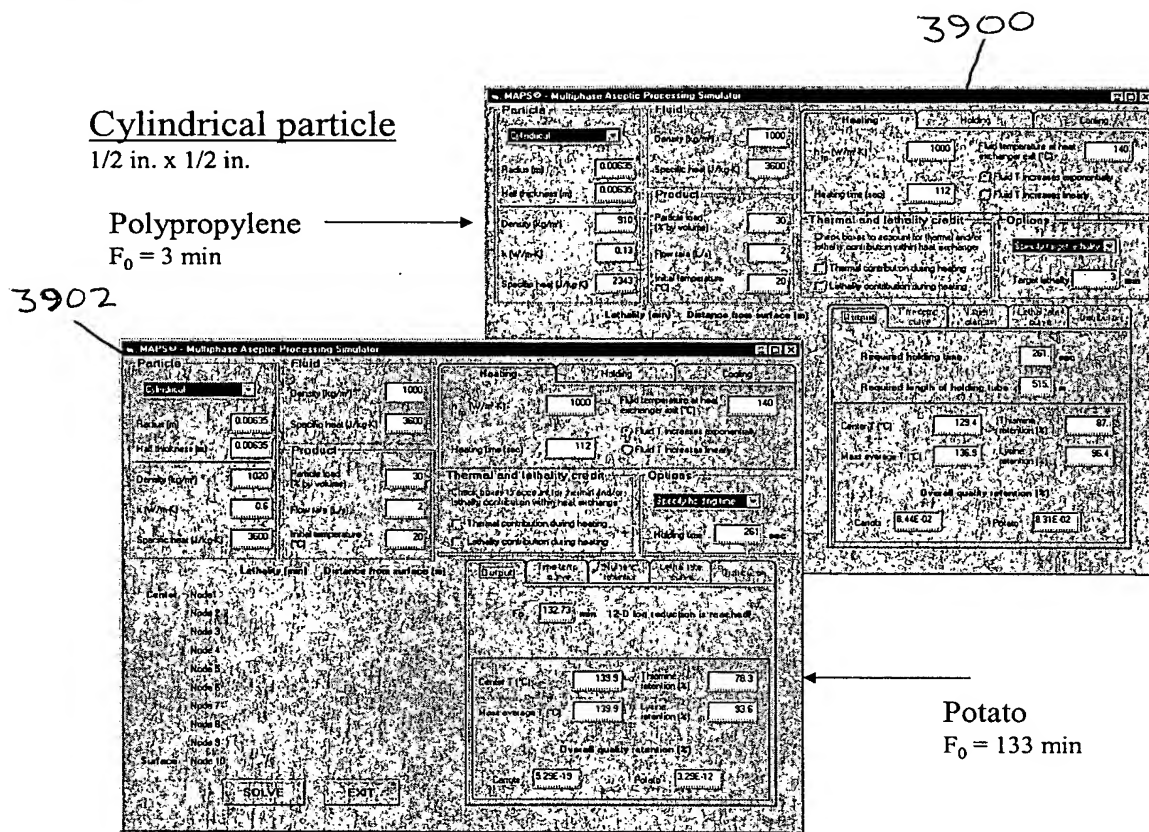
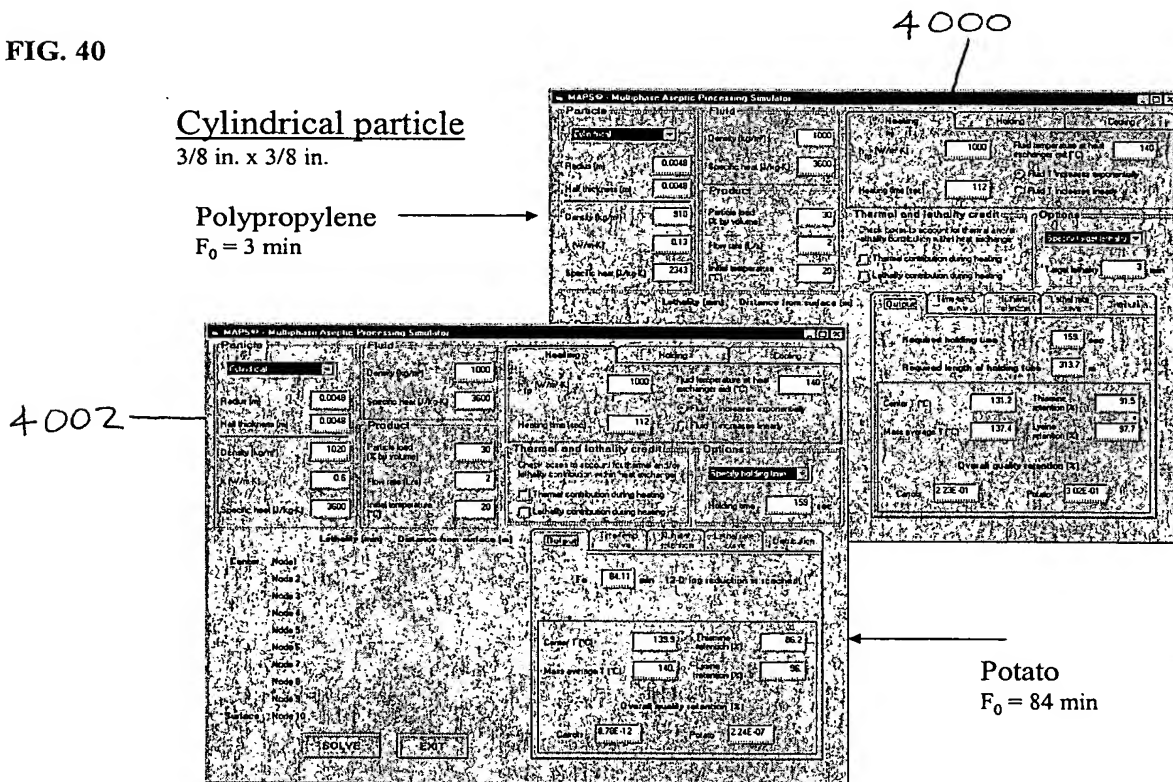


FIG. 40



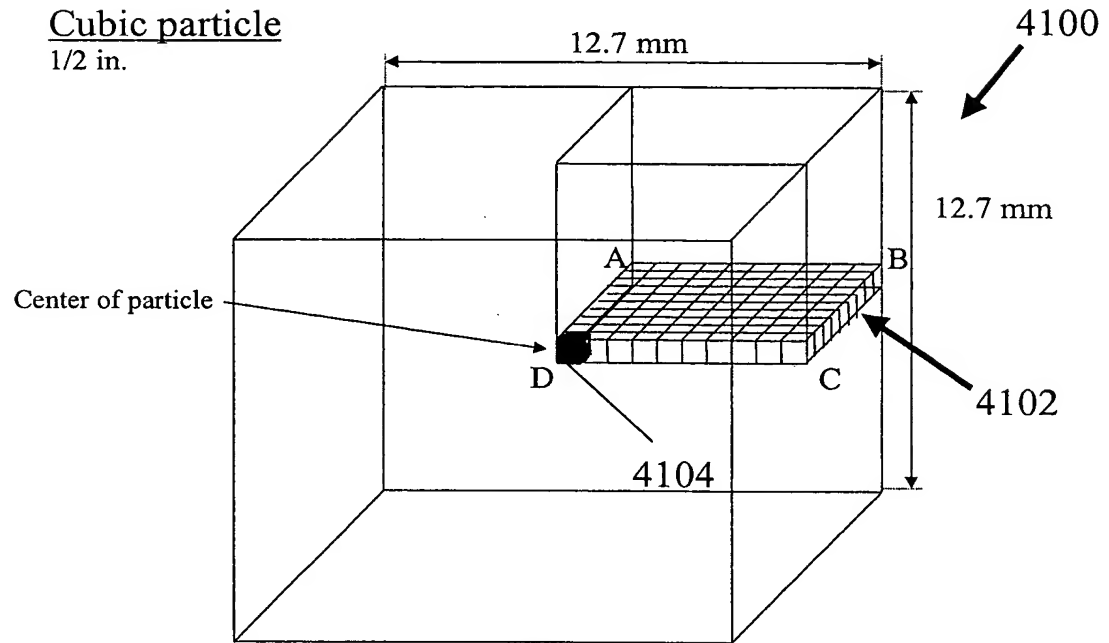


FIG. 41

Potato
1/2 in.
 F_0 (center) = 3 min.
Time = 131.4 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$

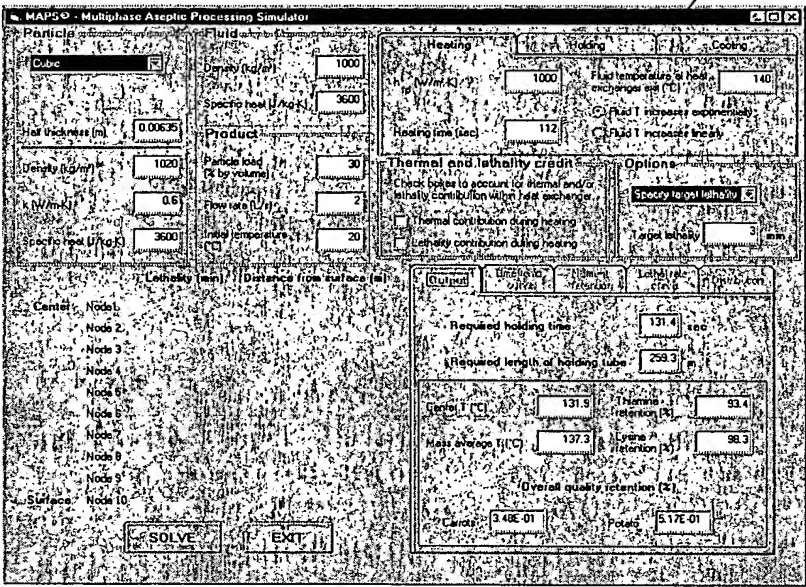


FIG. 42

Potato
1/2 in.

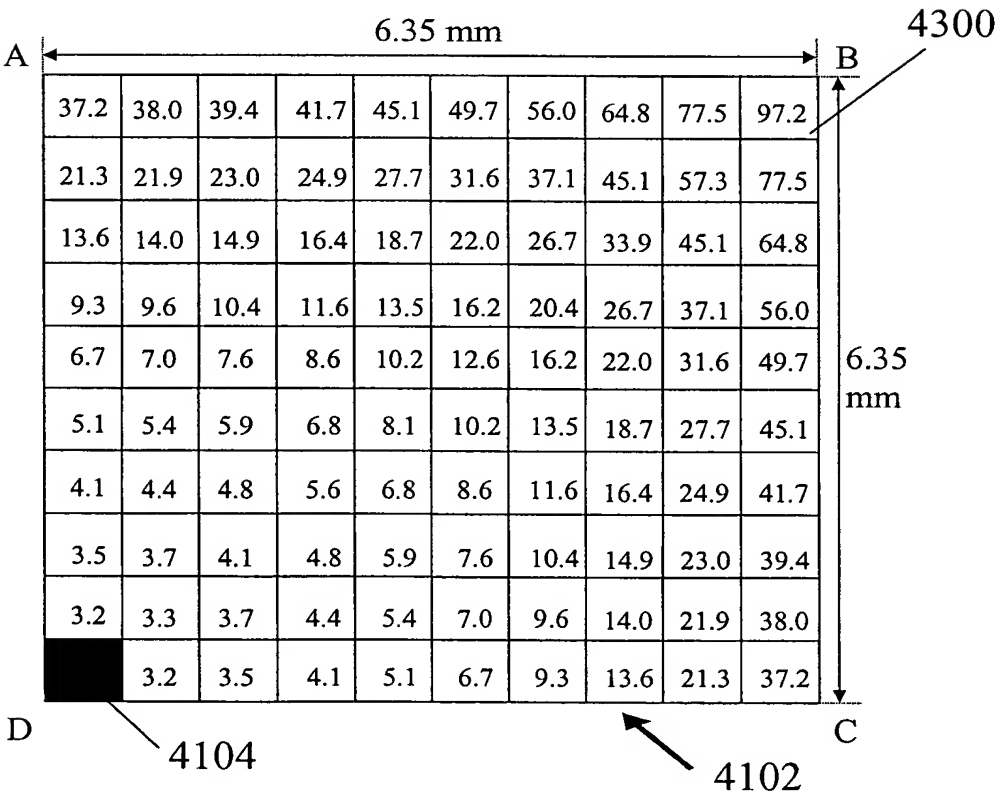


FIG. 43

TPX

1/2 in.

Time = 131.4 s
(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

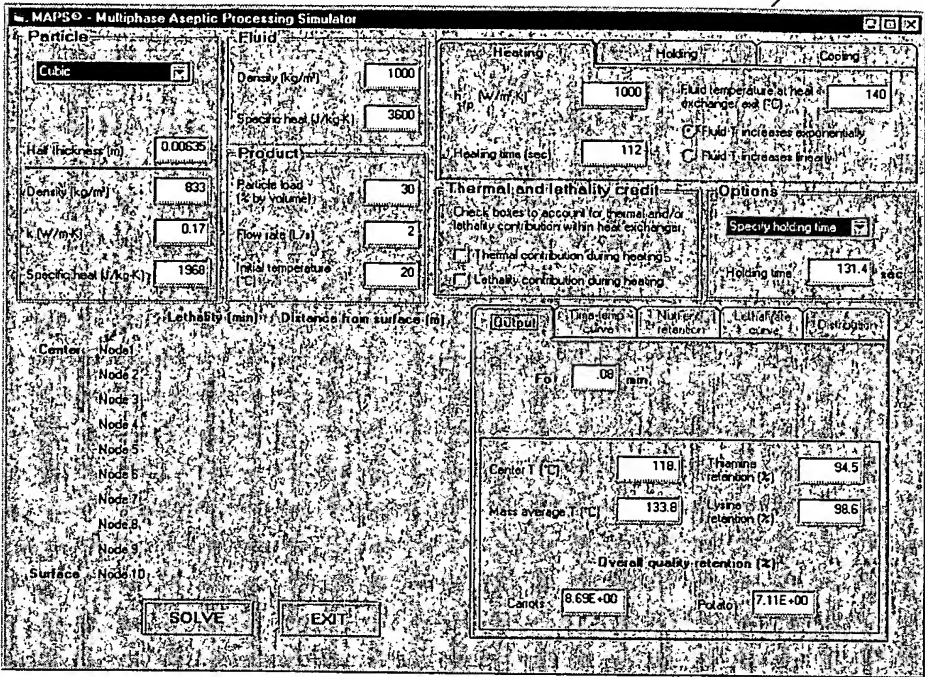


FIG. 44

TPX

1/2 in.

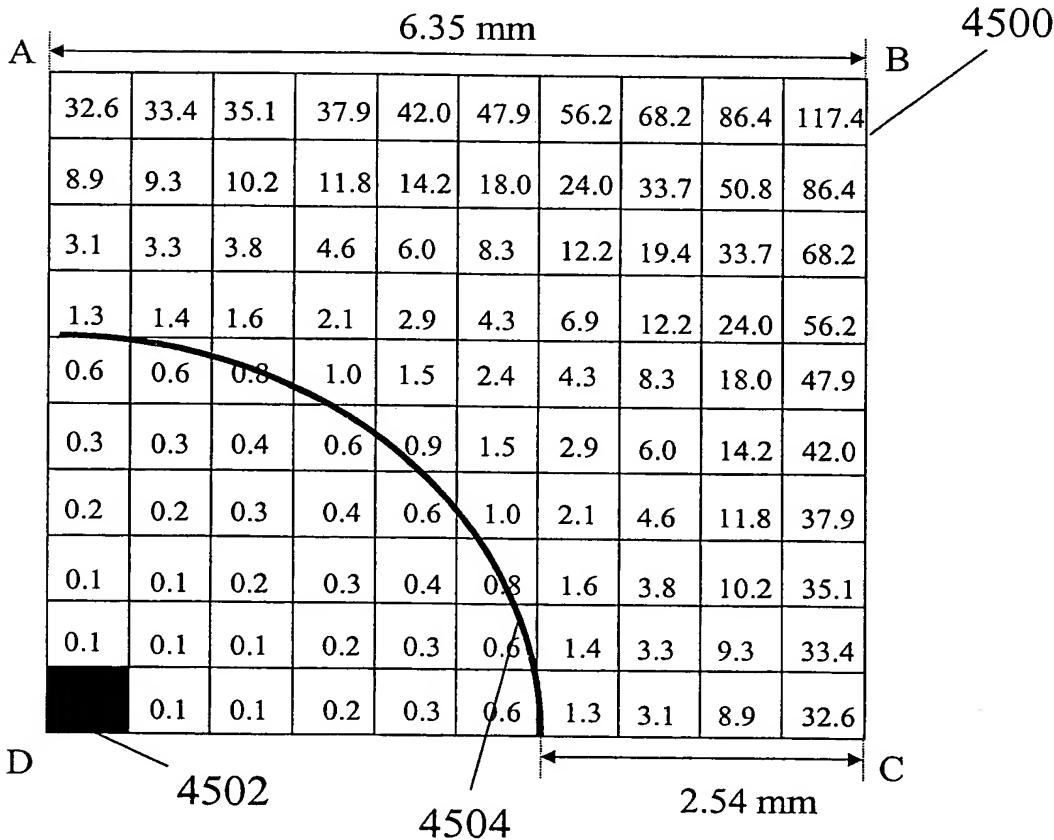


FIG. 45

Nylon

1/2 in.

Time = 131.4 s

(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

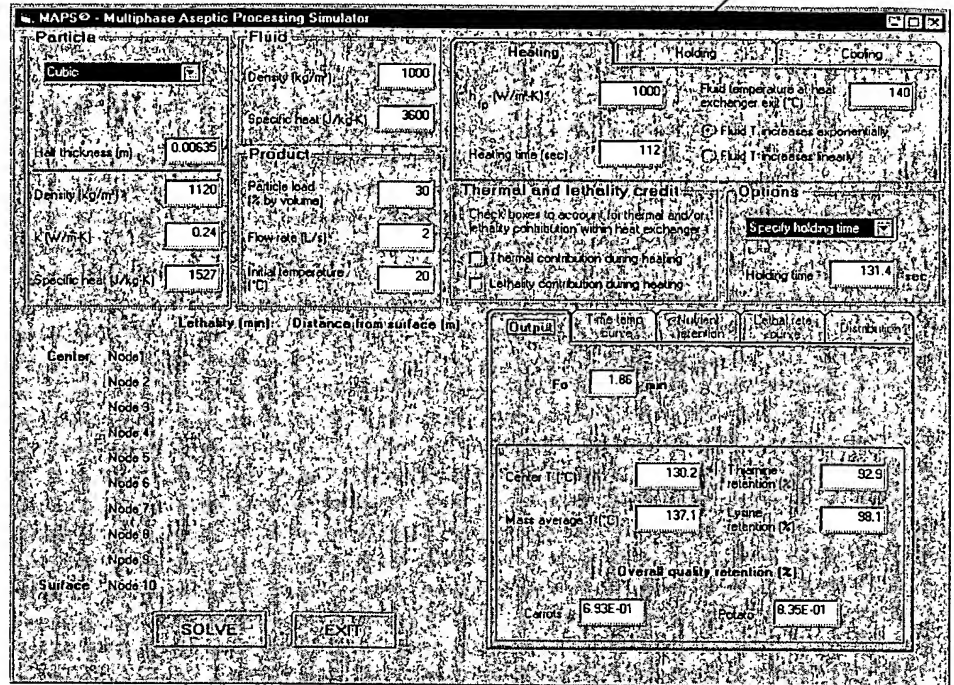


FIG. 46

Nylon

1/2 in.

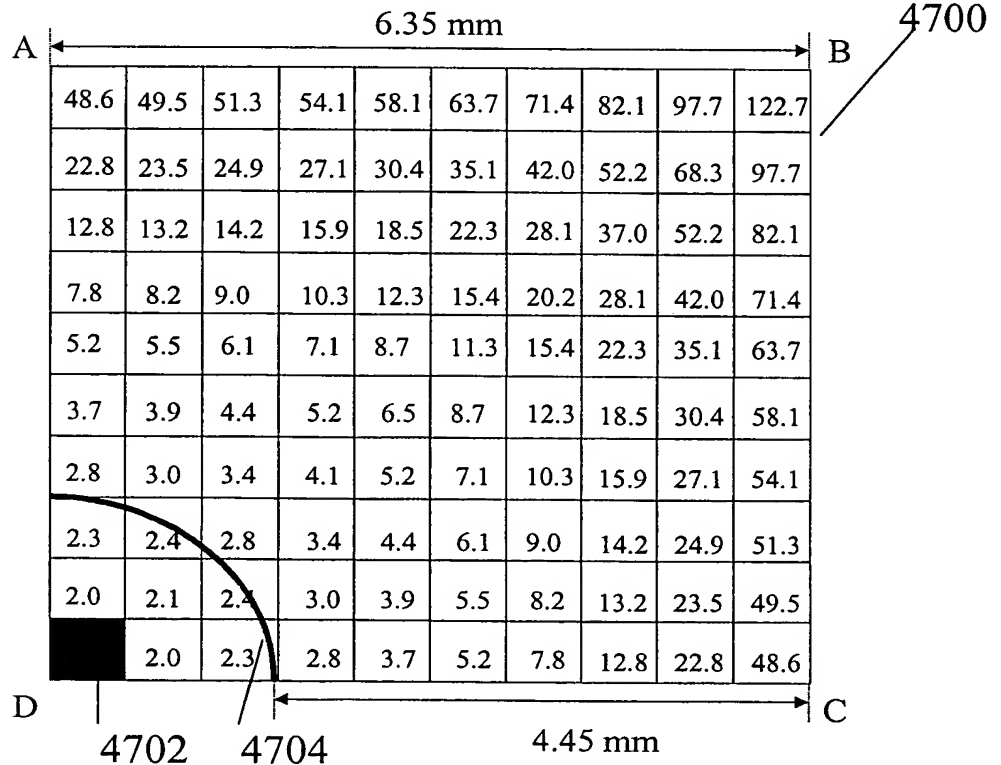


FIG. 47

Teflon

1/2 in.

Time = 131.4 s
(Holding only)

$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$

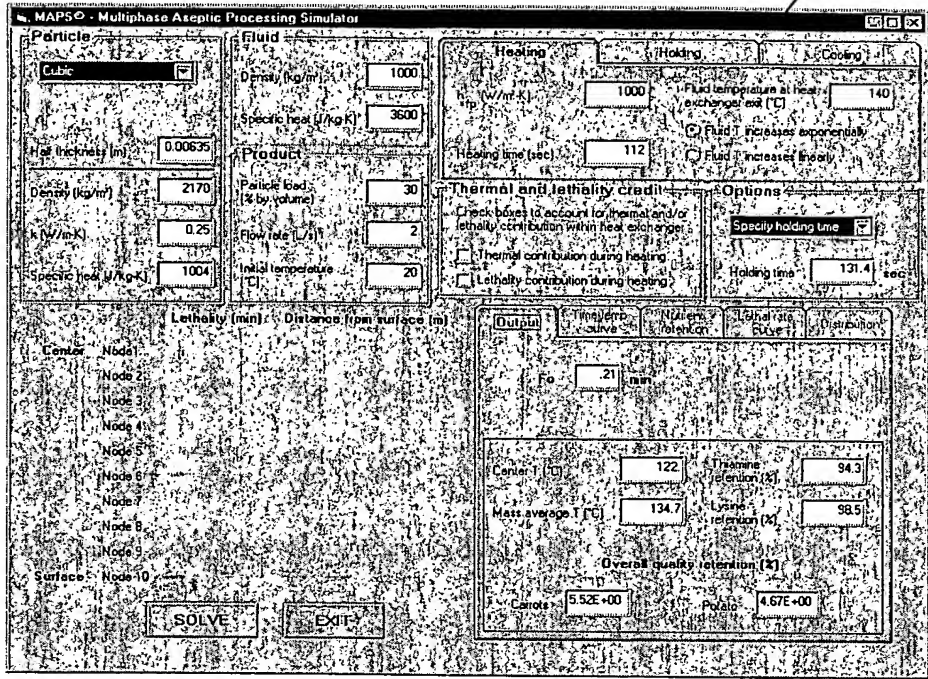


FIG. 48

Teflon

1/2 in.

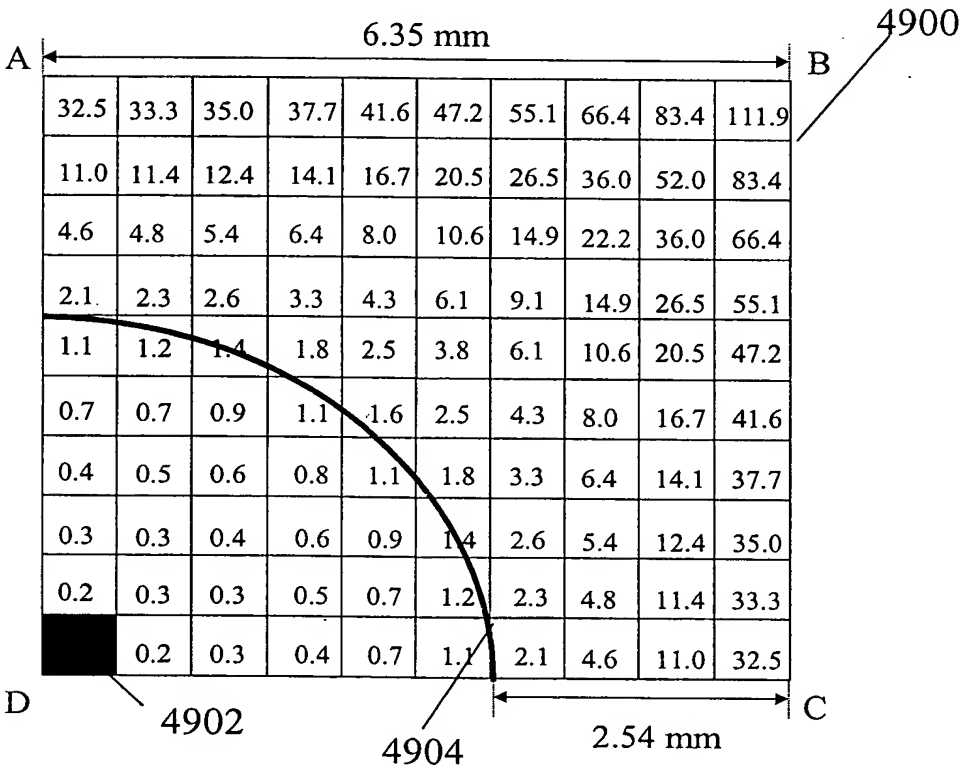


FIG. 49

Polypropylene

1/2 in.

Time = 131.4 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

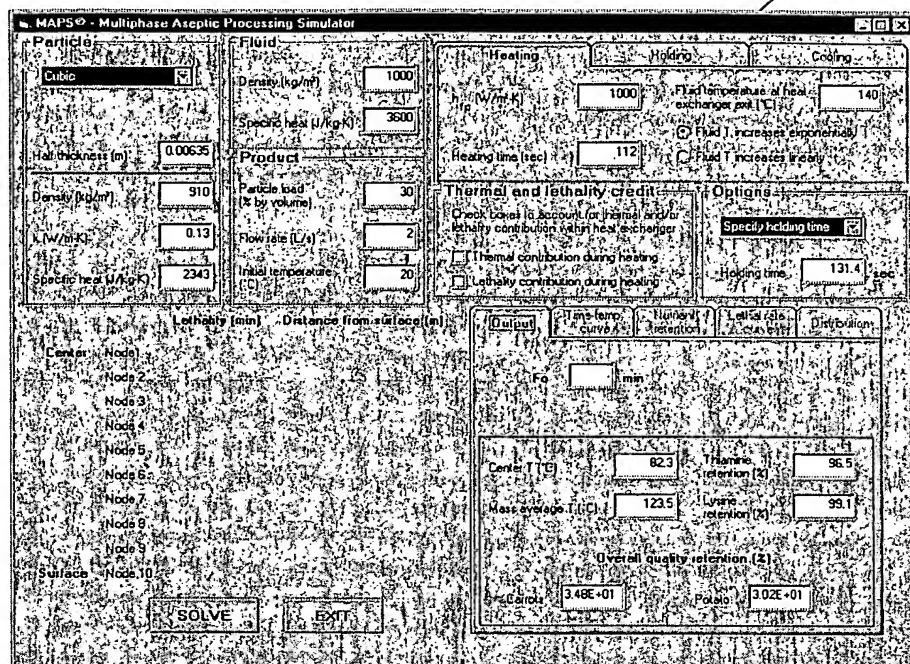


FIG. 50

Polypropylene

1/2 in.

6.35 mm

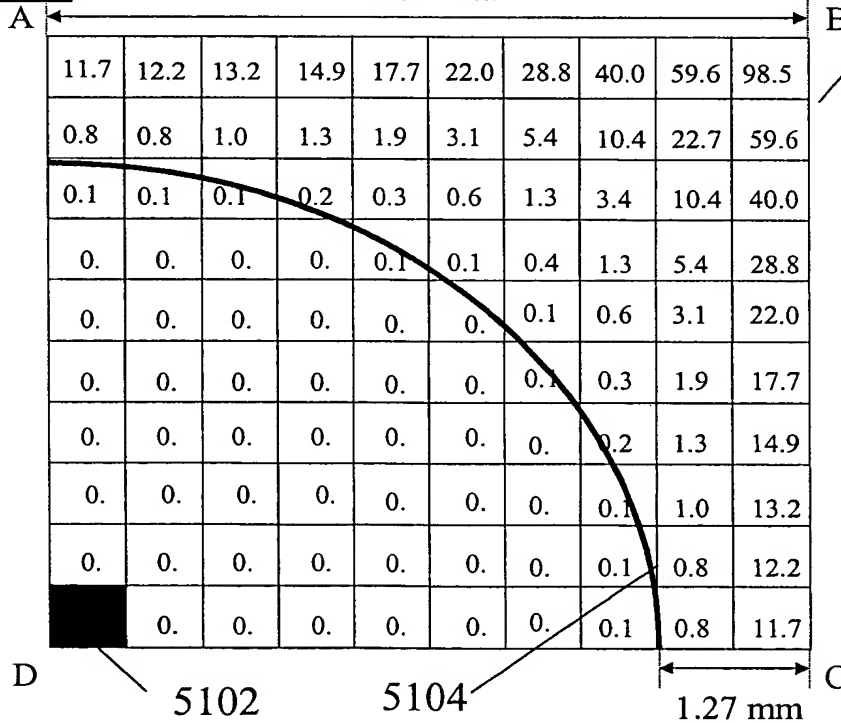


FIG. 51

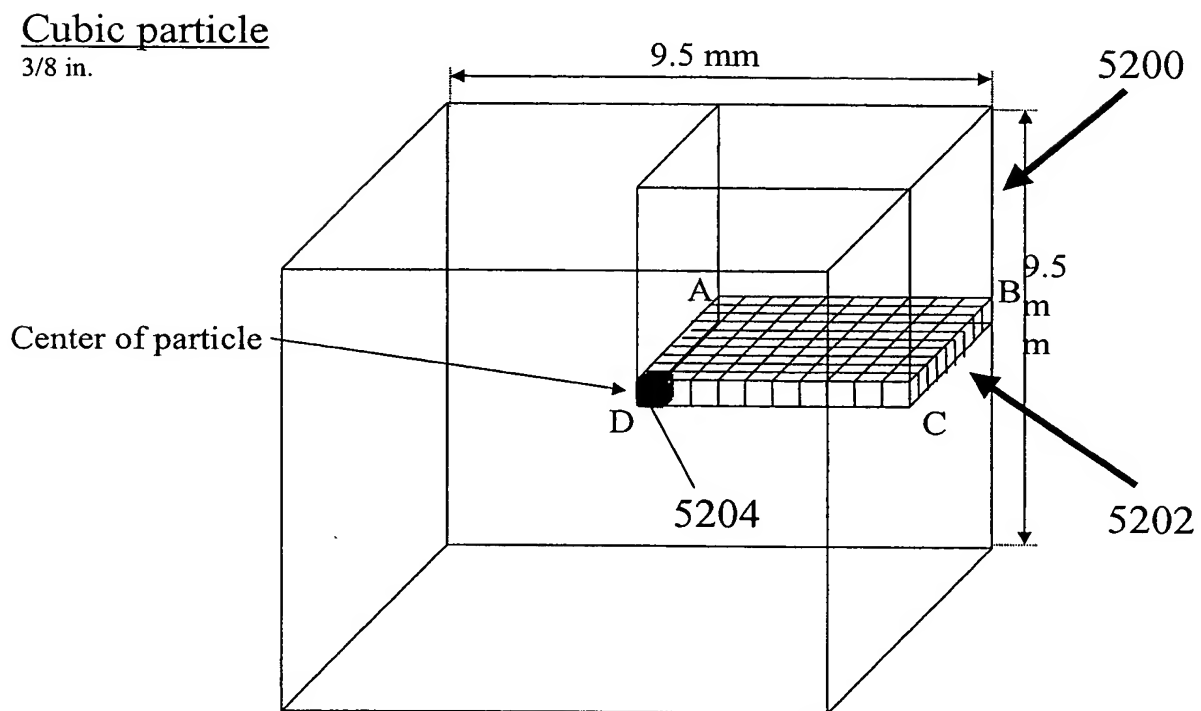


FIG. 52

Potato
3/8 in.
 F_0 (center) = 3 min.
Time = 82.1 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$

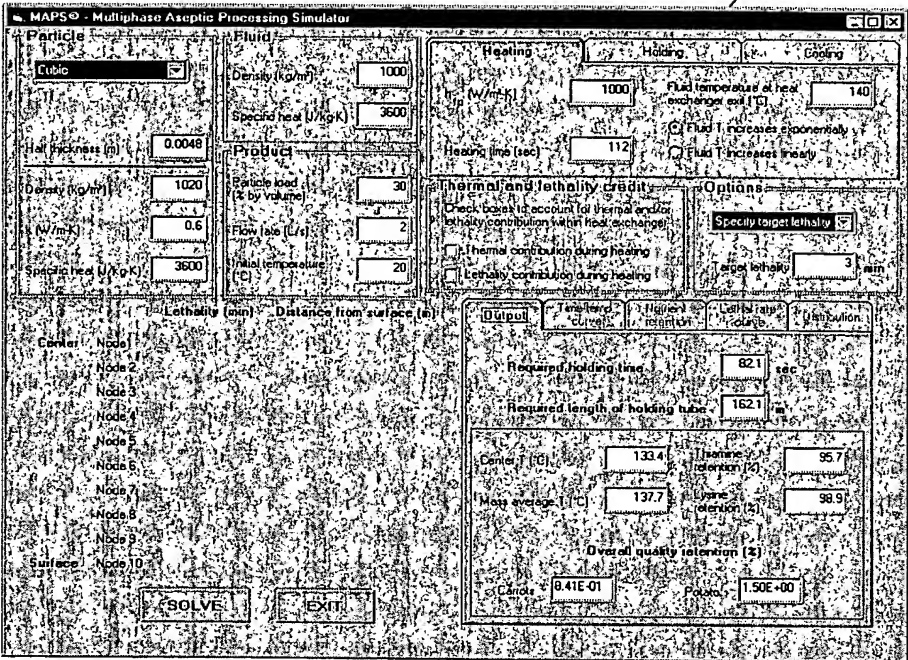


FIG. 53

Potato
3/8 in.

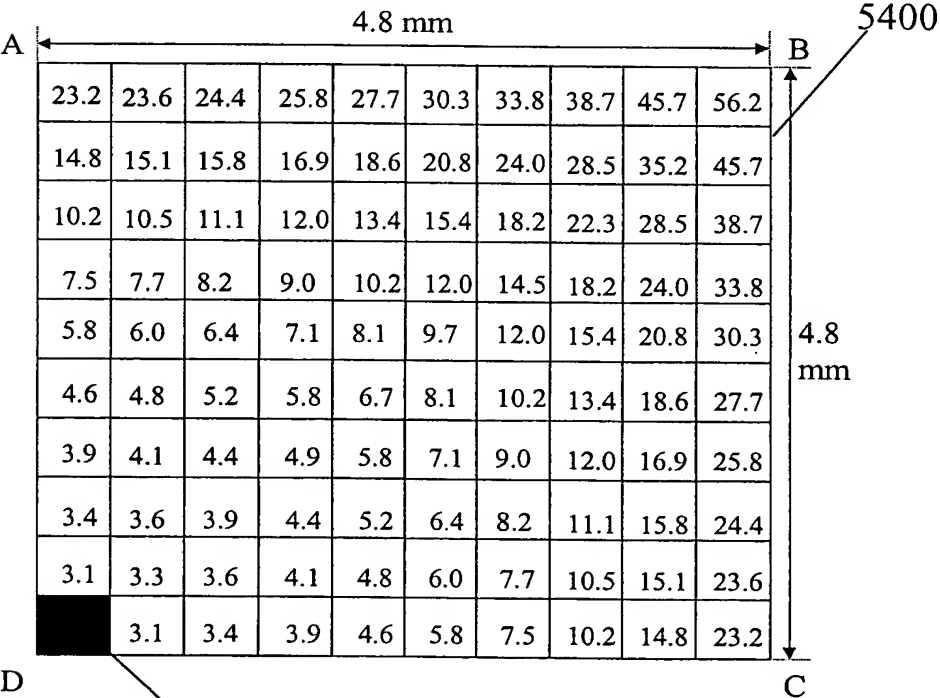


FIG. 54

5402

TPX

3/8 in.

Time = 82.1 s
(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

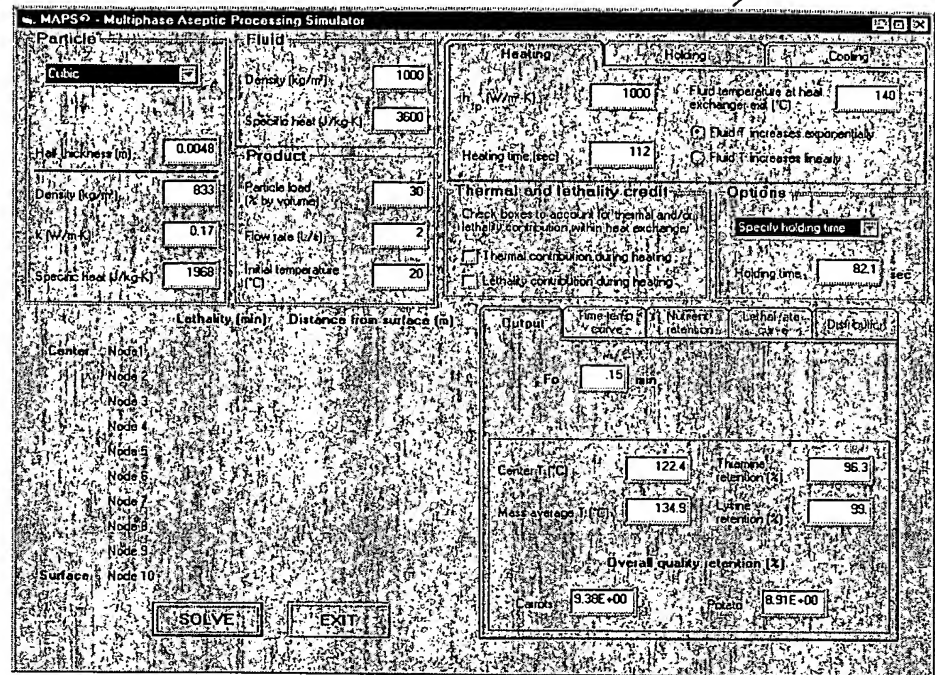


FIG. 55

TPX

3/8 in.

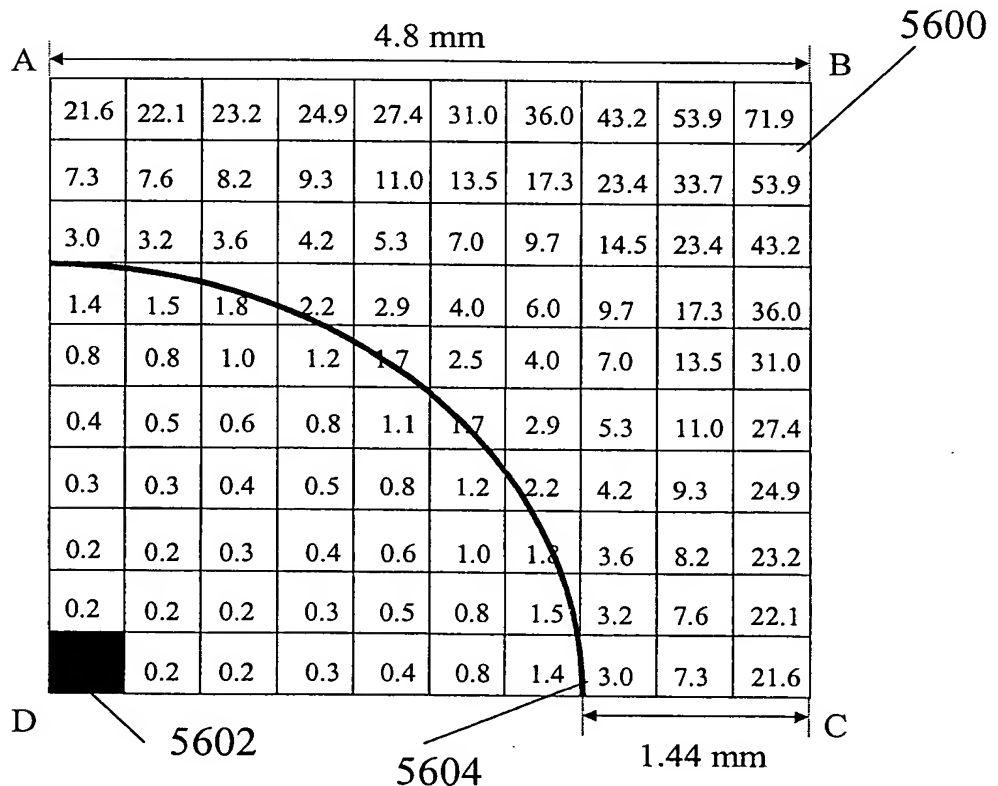


FIG. 56

Nylon

3/8 in.

Time = 82.1 s

(Holding only)

$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$

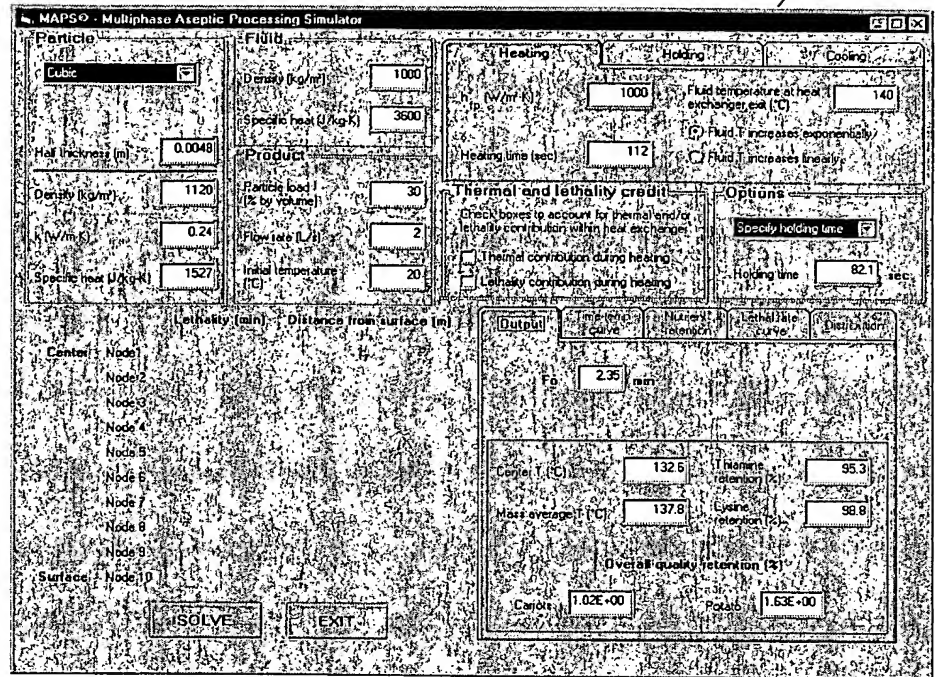


FIG. 57

Nylon

3/8 in.

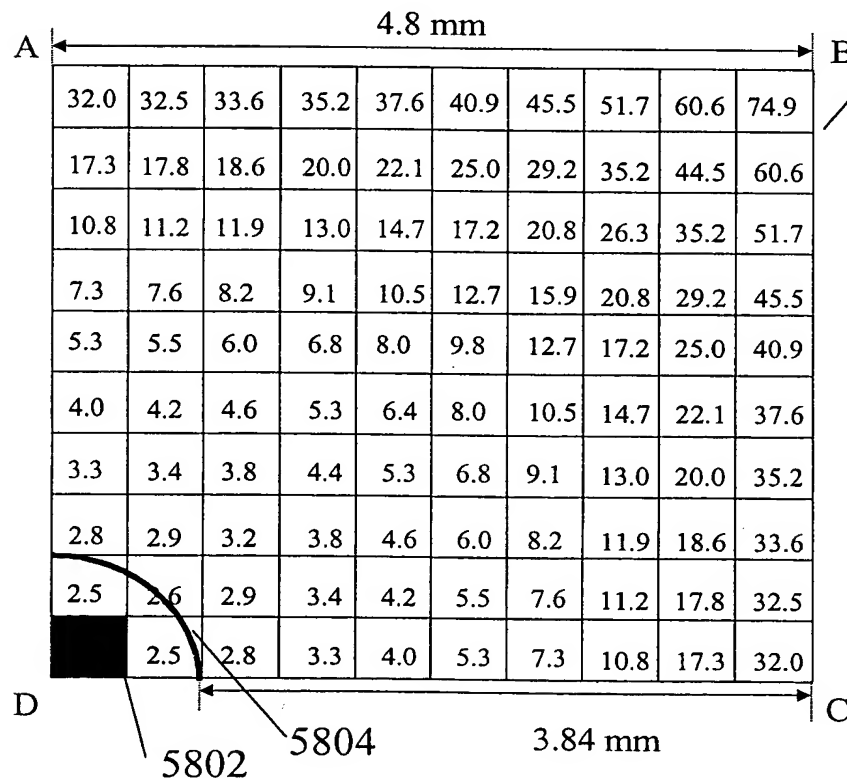


FIG. 58

Teflon
3/8 in.
Time = 82.1 s
(Holding only)
 $\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$

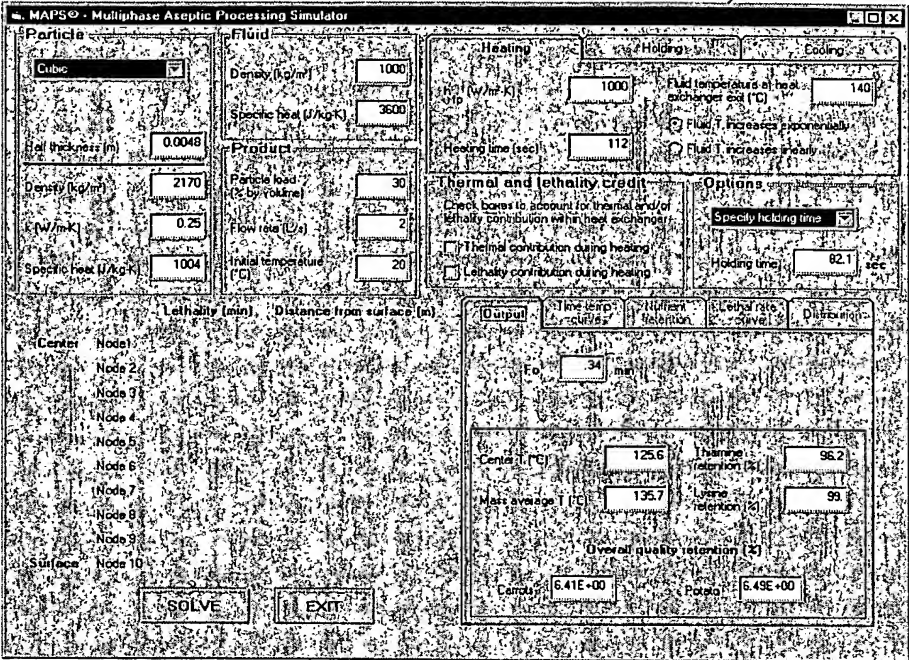


FIG. 59

Teflon
3/8 in.

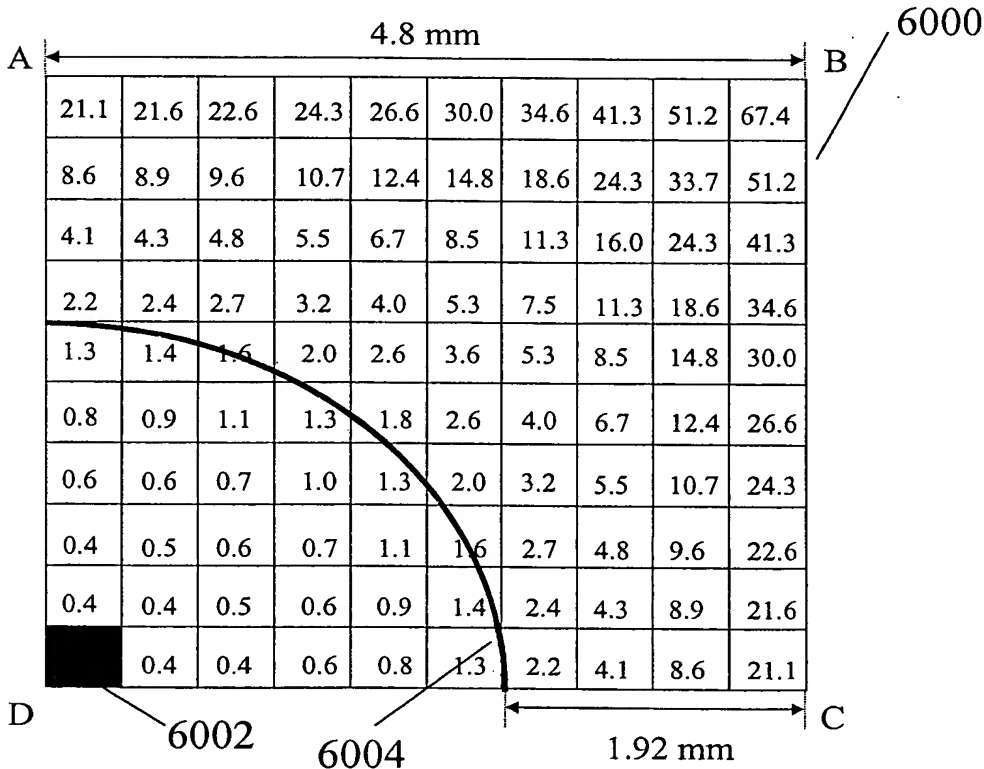


FIG. 60

Polypropylene

3/8 in.

Time = 82.1 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

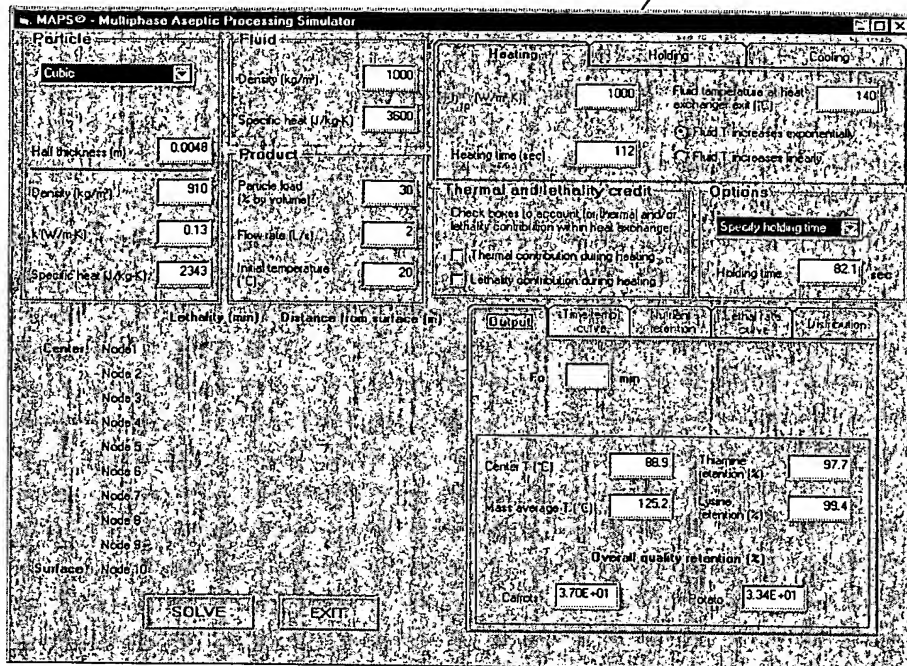


FIG. 61

Polypropylene

3/8 in.

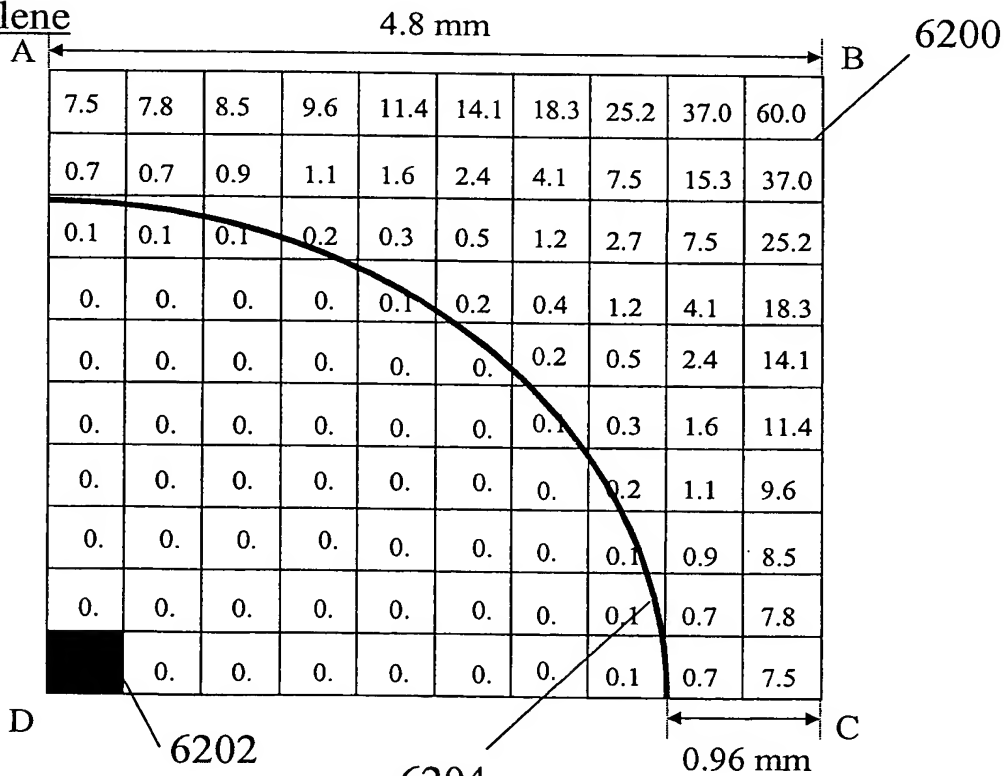
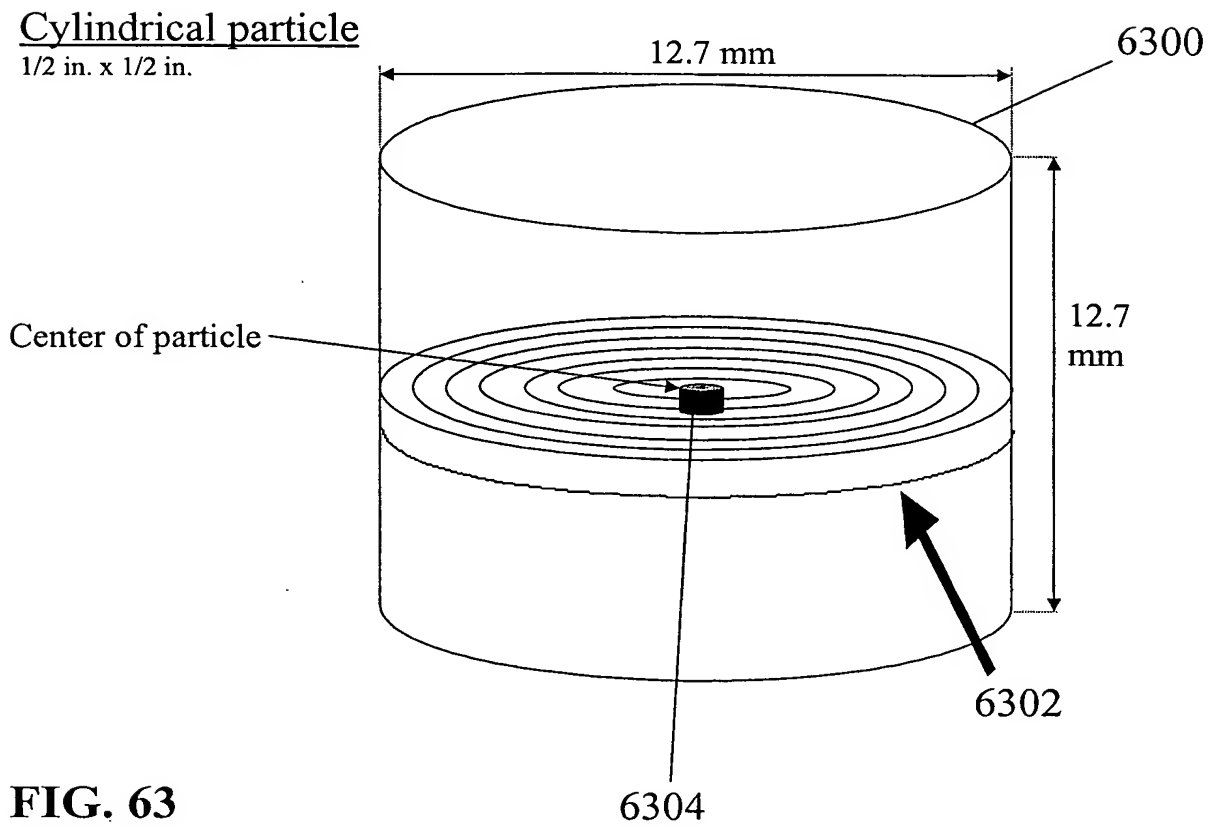


FIG. 62



Potato
1/2 in. x 1/2 in.
 F_0 (center) = 3 min.
Time = 120.5 s
(Holding only)
 $\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$

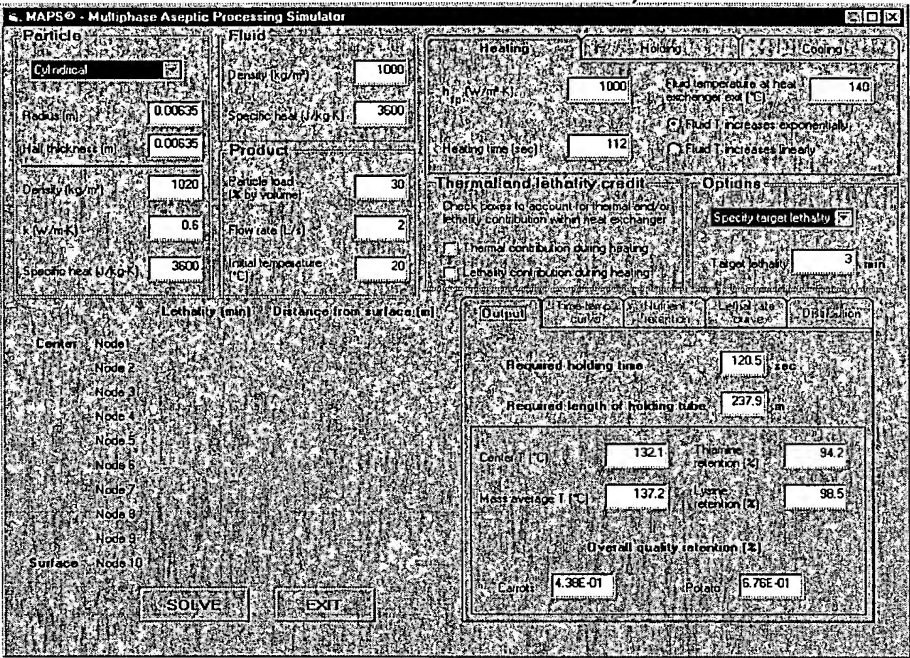


FIG. 64

Potato
1/2 in. x 1/2 in.

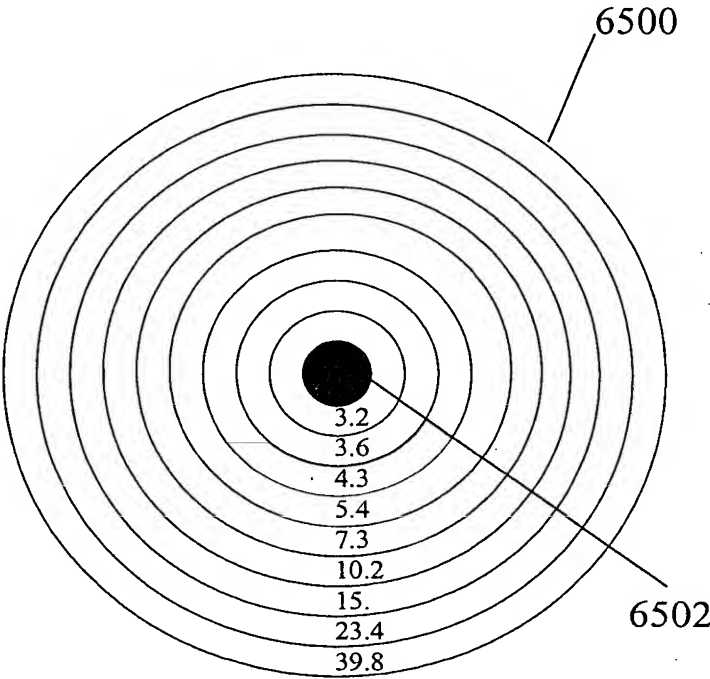


FIG. 65

TPX

1/2 in. x 1/2 in.

Time = 120.5 s
(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

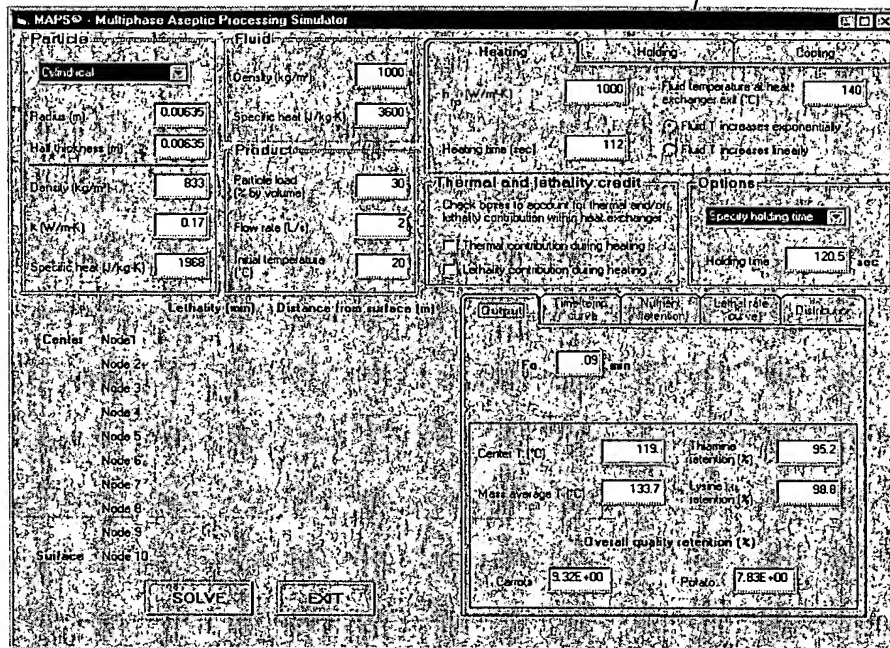


FIG. 66

TPX

1/2 in. x 1/2 in.

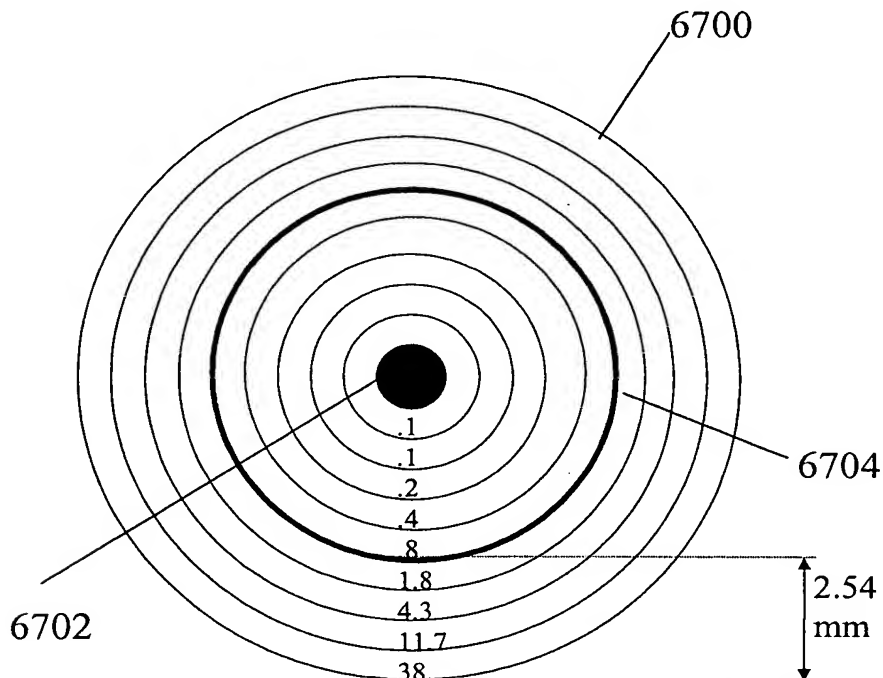


FIG. 67

Nylon
1/2 in. x 1/2 in.
Time = 120.5 s
(Holding only)
 $\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$

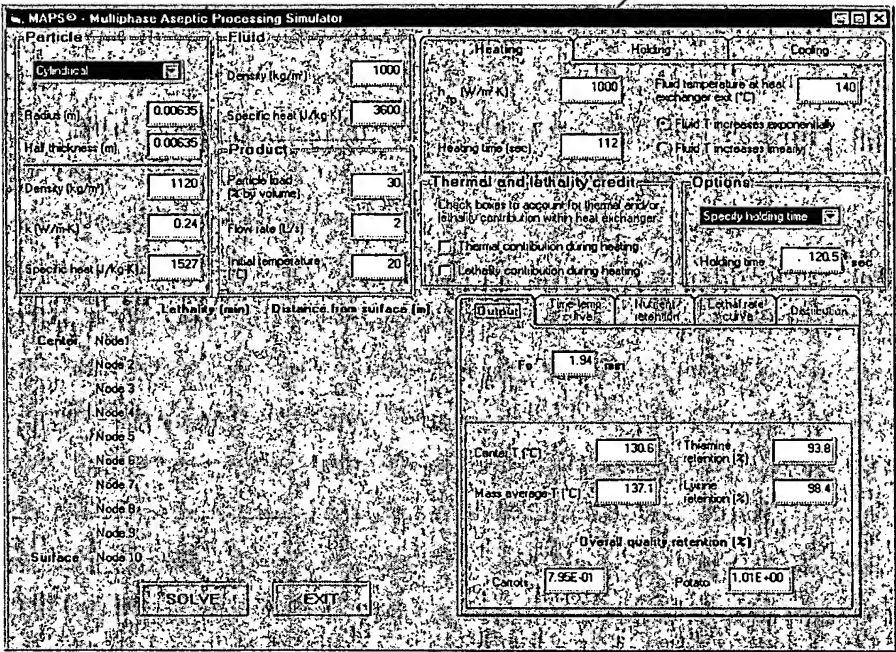


FIG. 68

Nylon
1/2 in. x 1/2 in.

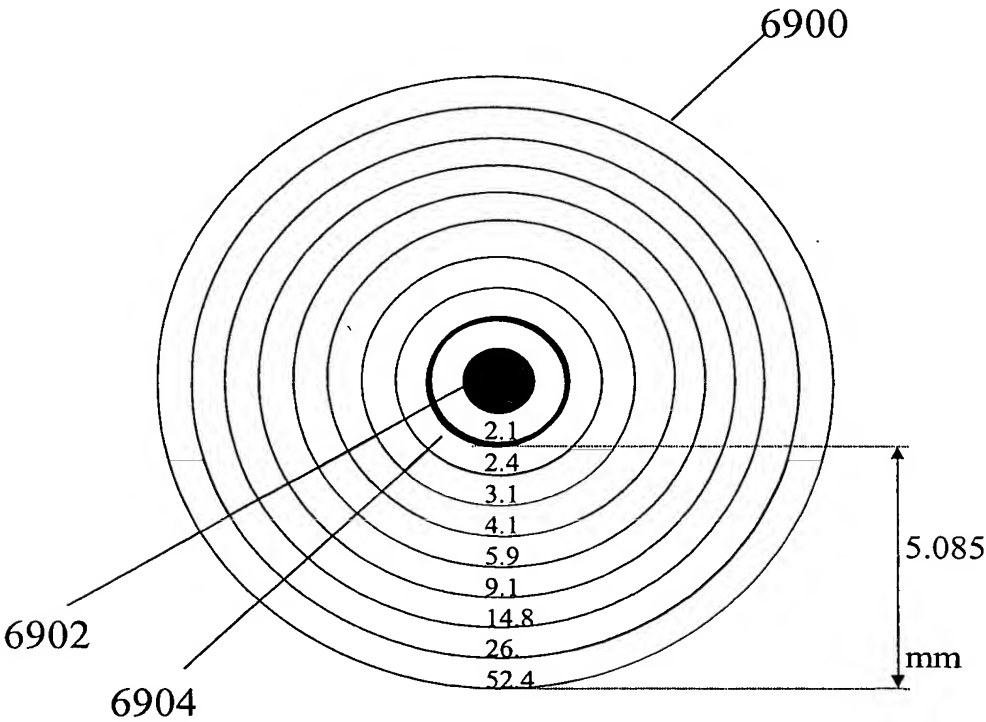


FIG. 69

Teflon

1/2 in. x 1/2 in.

Time = 120.5 s

(Holding only)

$$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$$

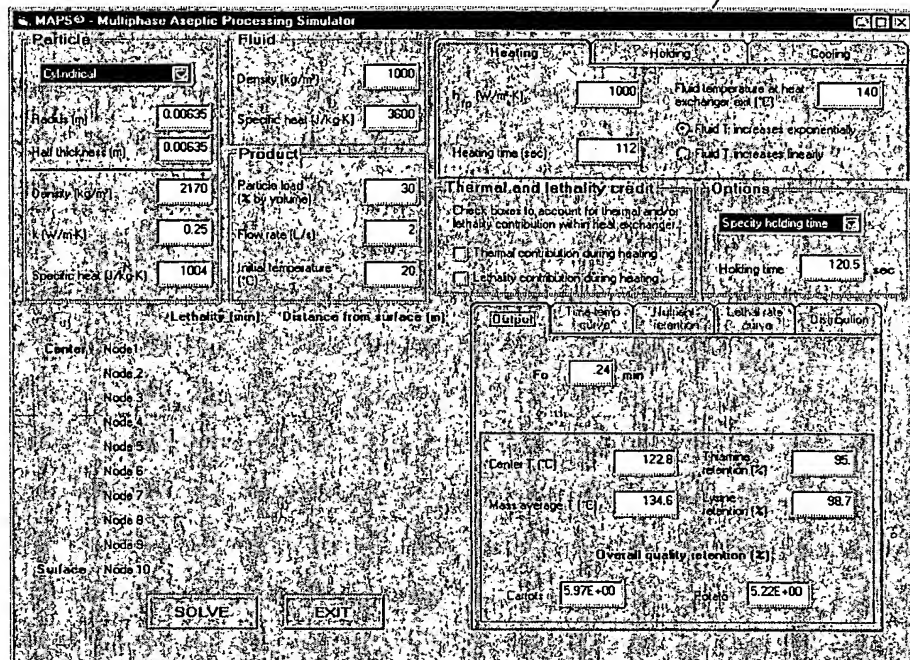


FIG. 70

Teflon

1/2 in. x 1/2 in.

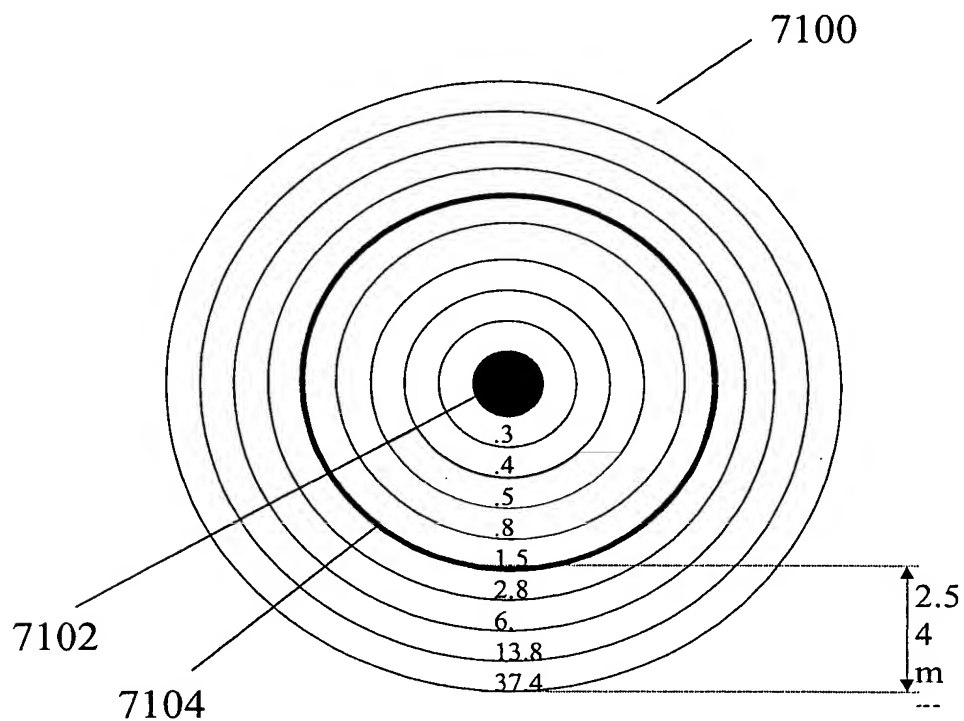


FIG. 71

Polypropylene

1/2 in. x 1/2 in.

Time = 120.5 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

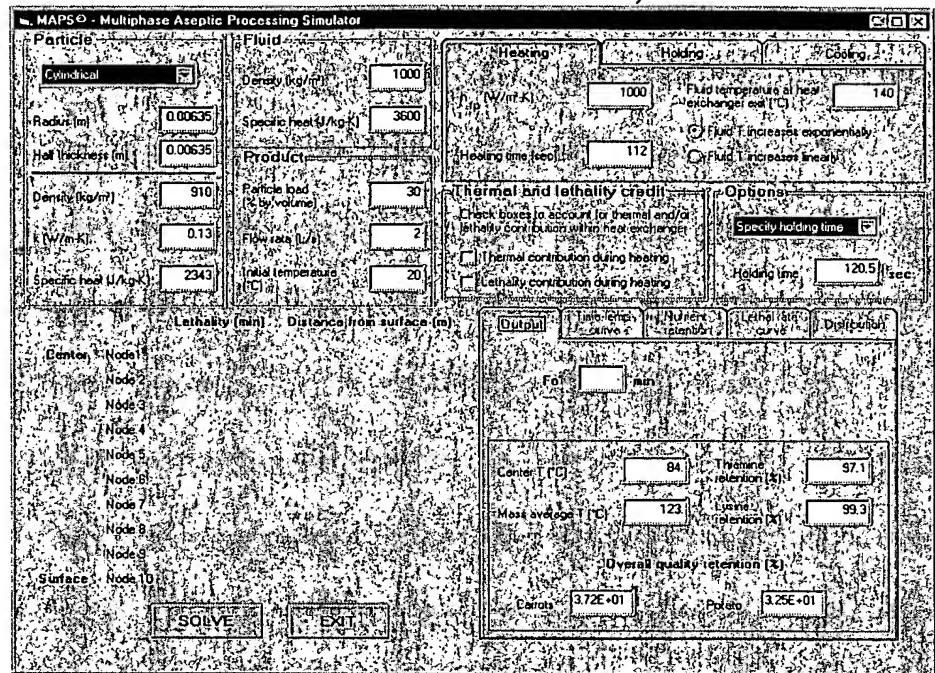


FIG. 72

Polypropylene

1/2 in. x 1/2 in.

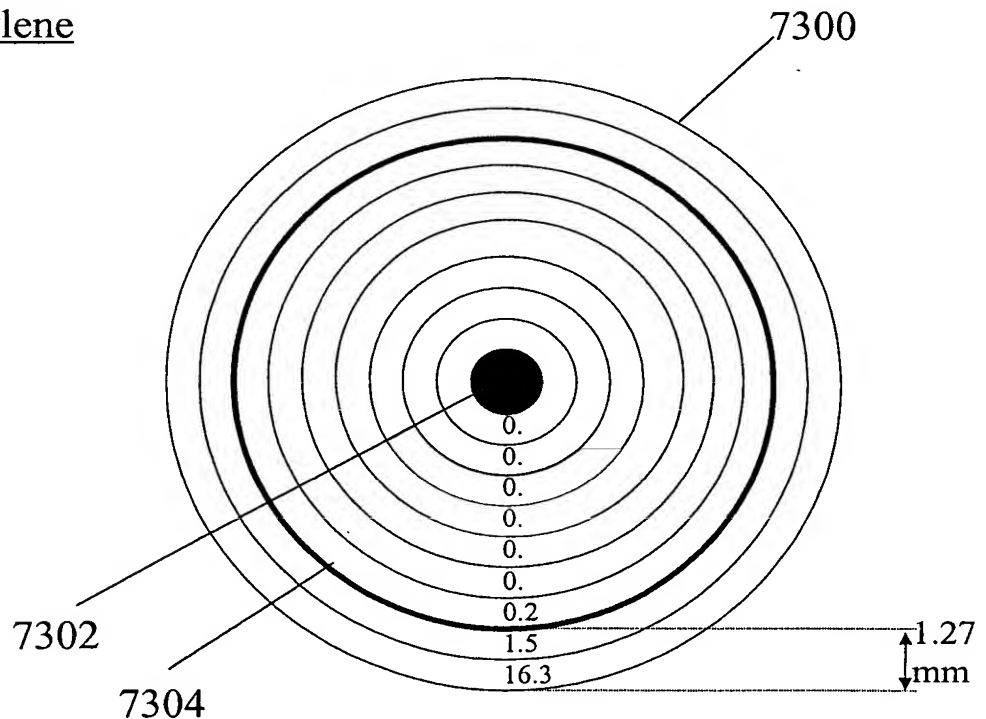


FIG. 73

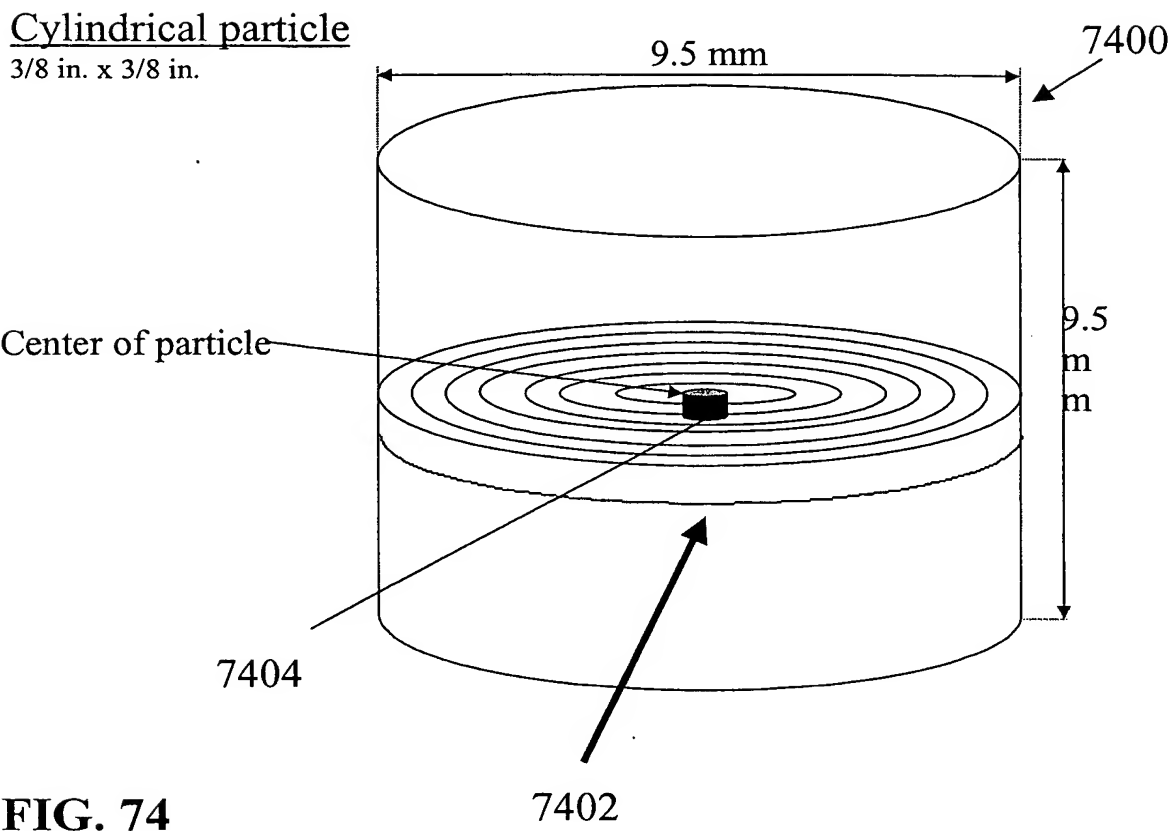


FIG. 74

Potato

3/8 in. x 3/8 in.

F_0 (center) = 3 min.

Time = 76.0 s

(Holding only)

$$\alpha = 1.63 \times 10^{-7} \text{ m}^2/\text{s}$$

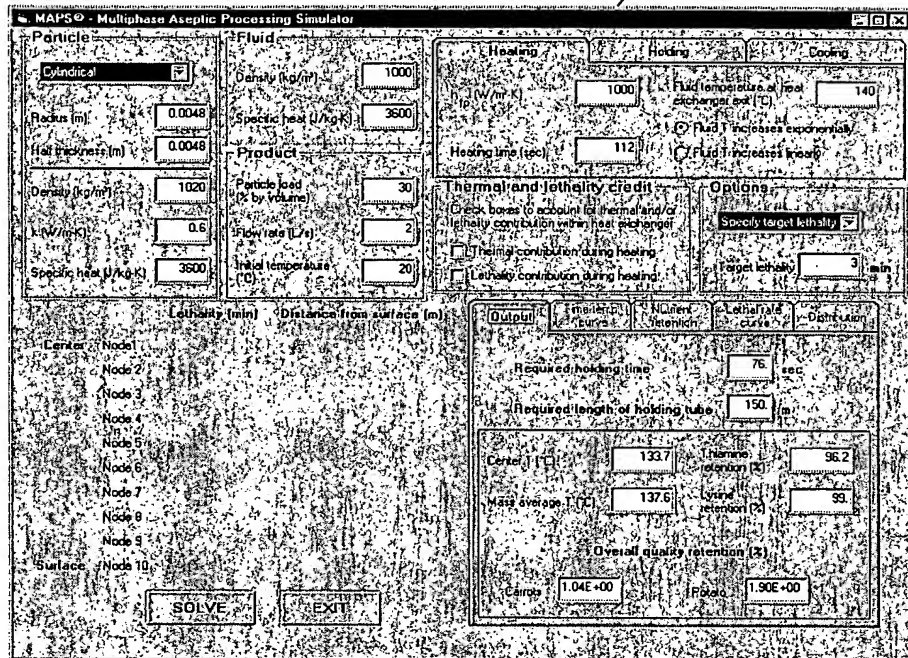


FIG. 75

Potato

3/8 in. x 3/8

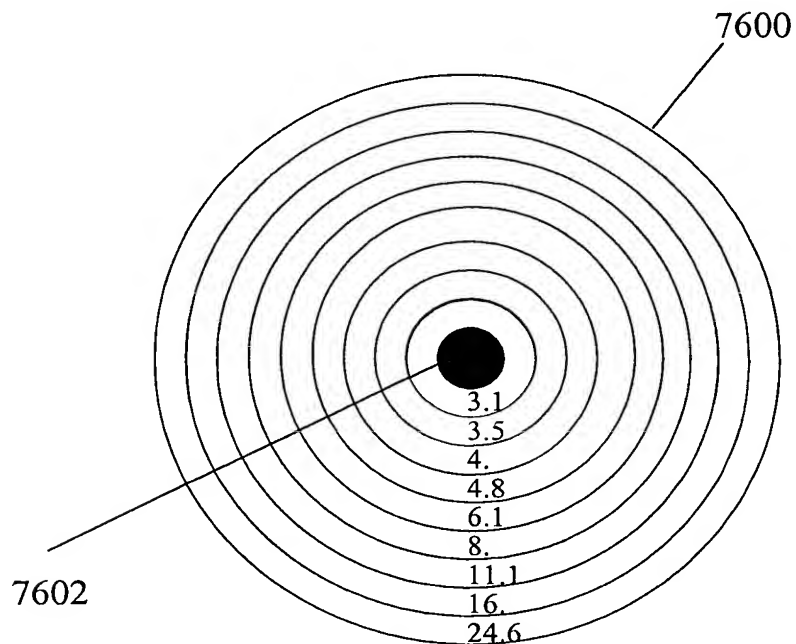


FIG. 76

TPX

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.04 \times 10^{-7} \text{ m}^2/\text{s}$$

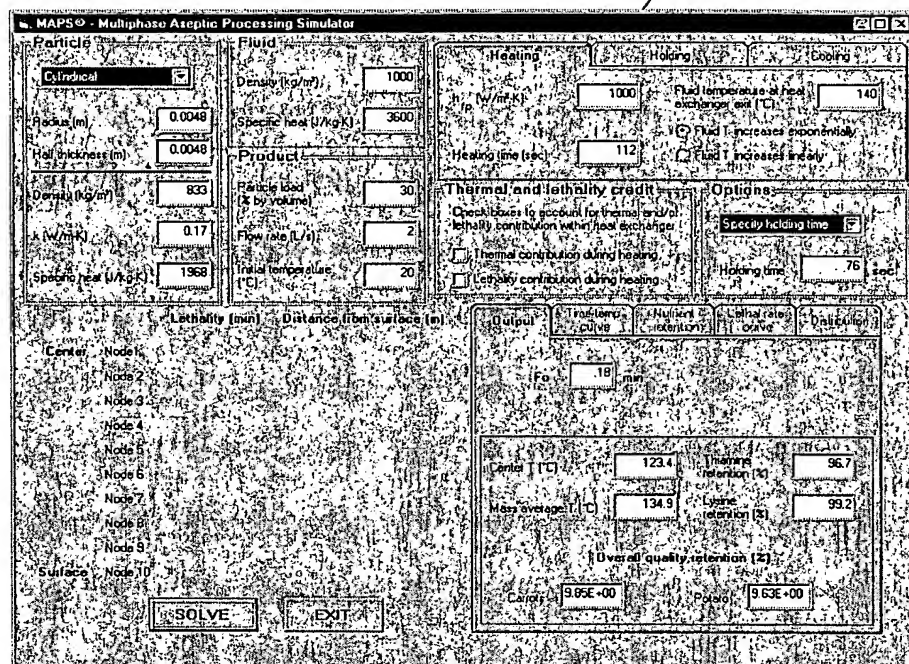


FIG. 77

TPX

3/8 in. x 3/8 in.

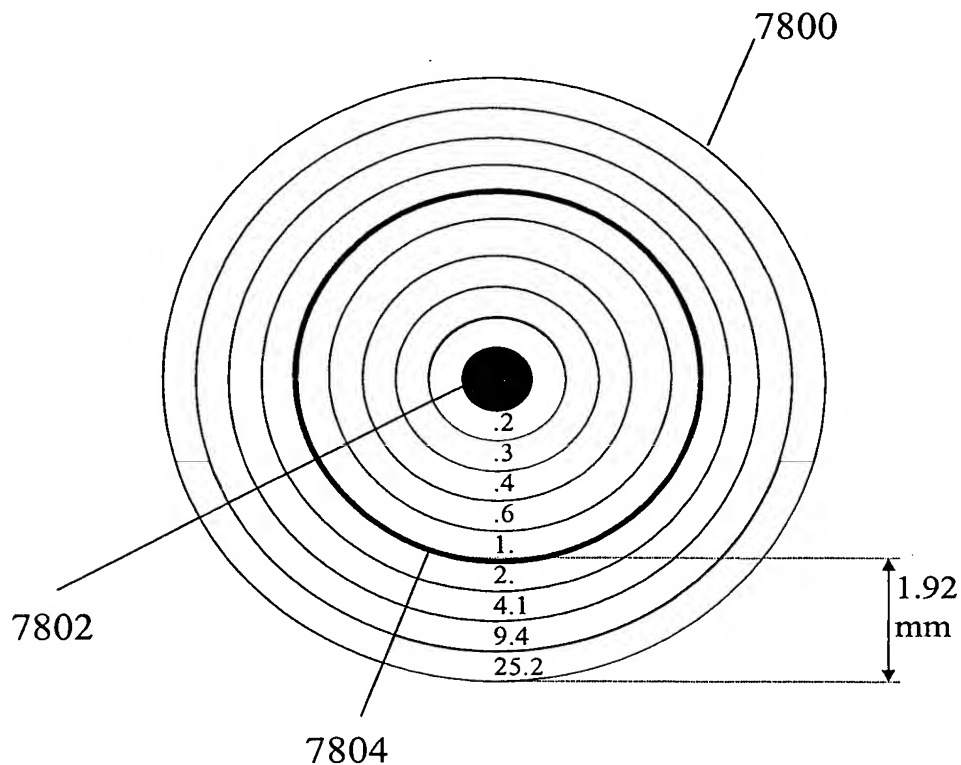


FIG. 78

Nylon

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.40 \times 10^{-7} \text{ m}^2/\text{s}$$

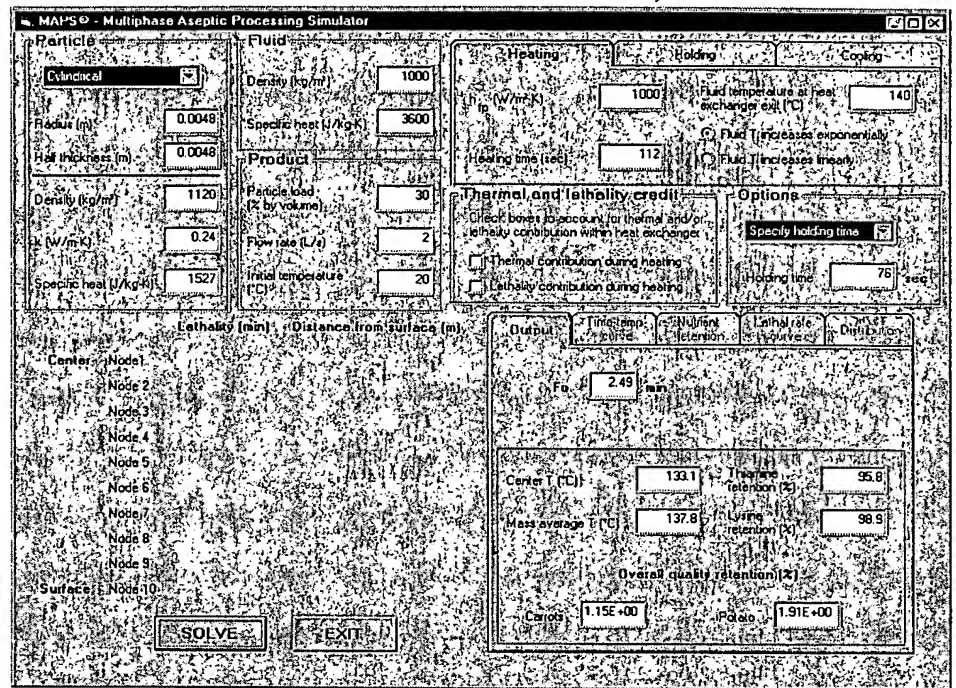


FIG. 79

Nylon

3/8 in. x 3/8 in.

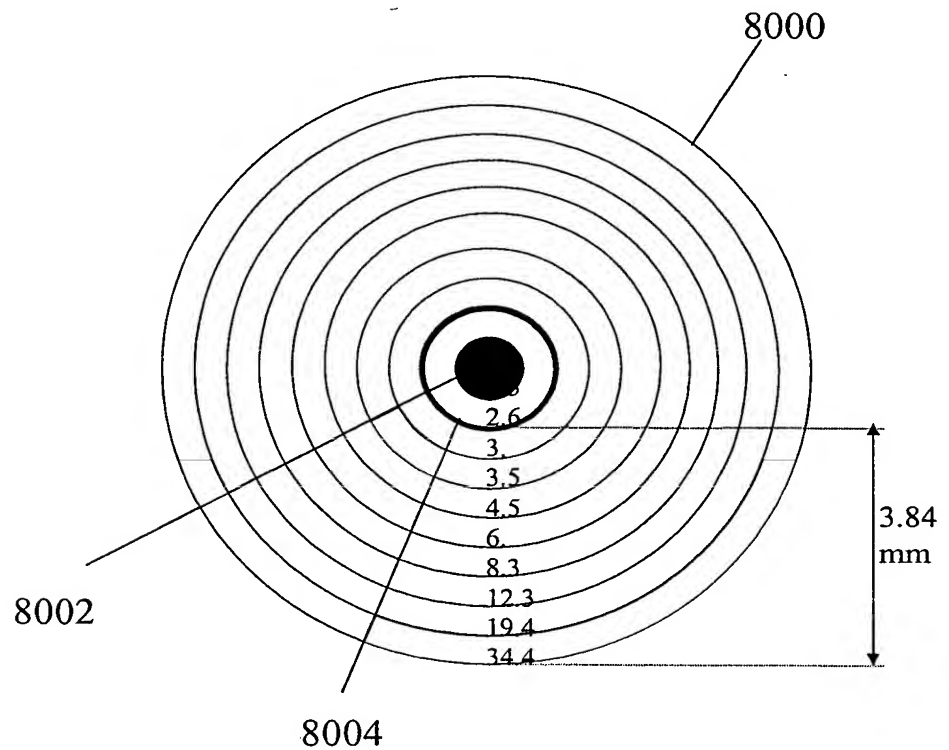


FIG. 80

Teflon

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 1.15 \times 10^{-7} \text{ m}^2/\text{s}$$

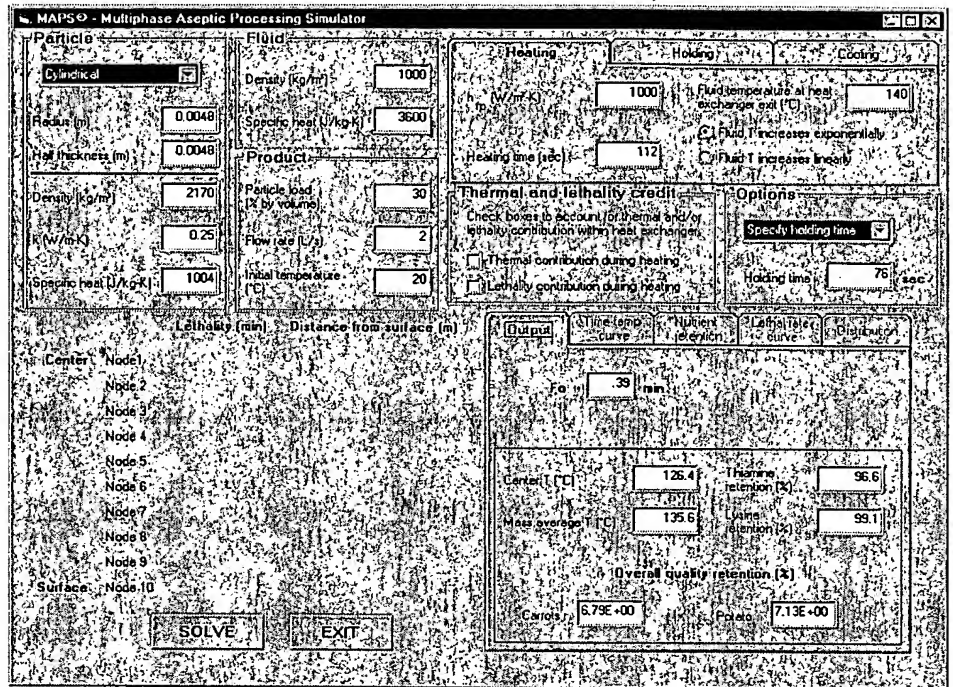


FIG. 81

Teflon

3/8 in. x 3/8 in.

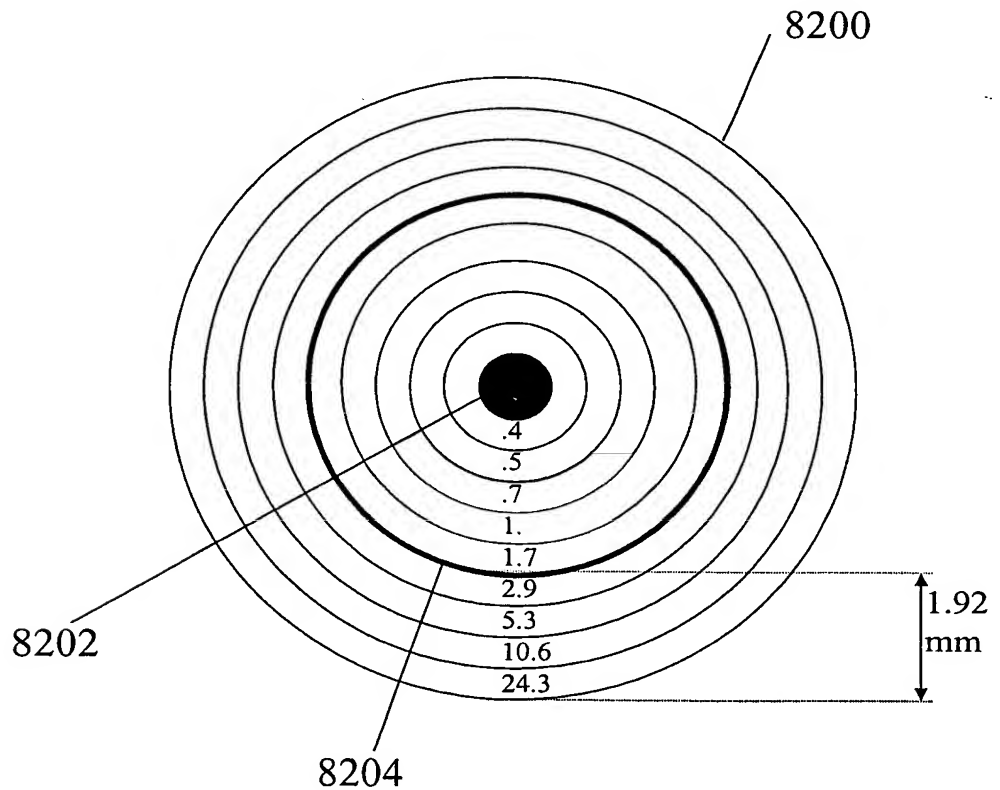


FIG. 82

Polypropylene

3/8 in. x 3/8 in.

Time = 76.0 s

(Holding only)

$$\alpha = 6.10 \times 10^{-8} \text{ m}^2/\text{s}$$

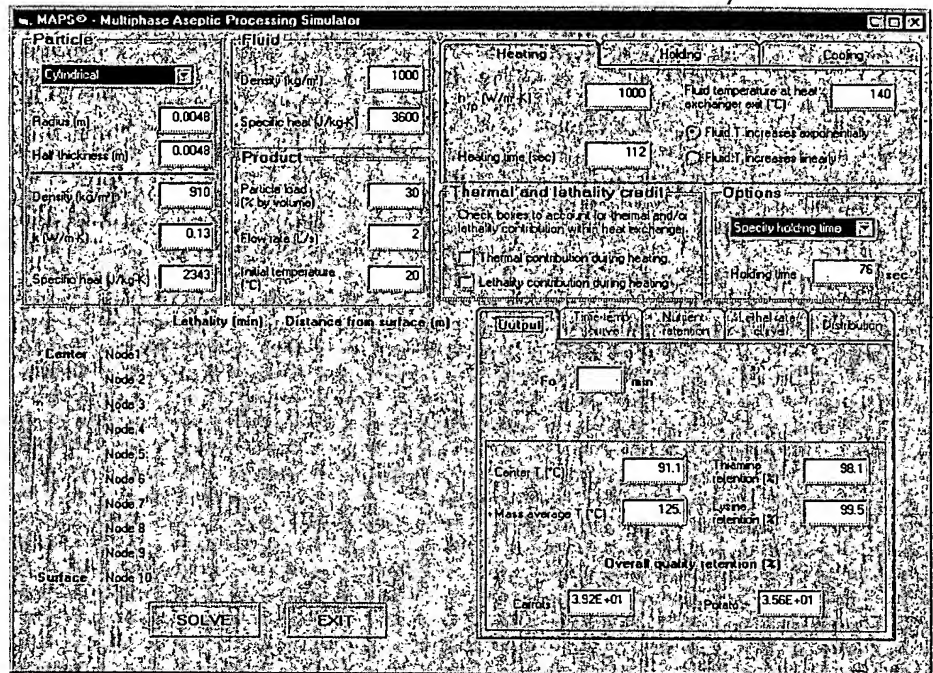


FIG. 83

Polypropylene

3/8 in. x 3/8 in.

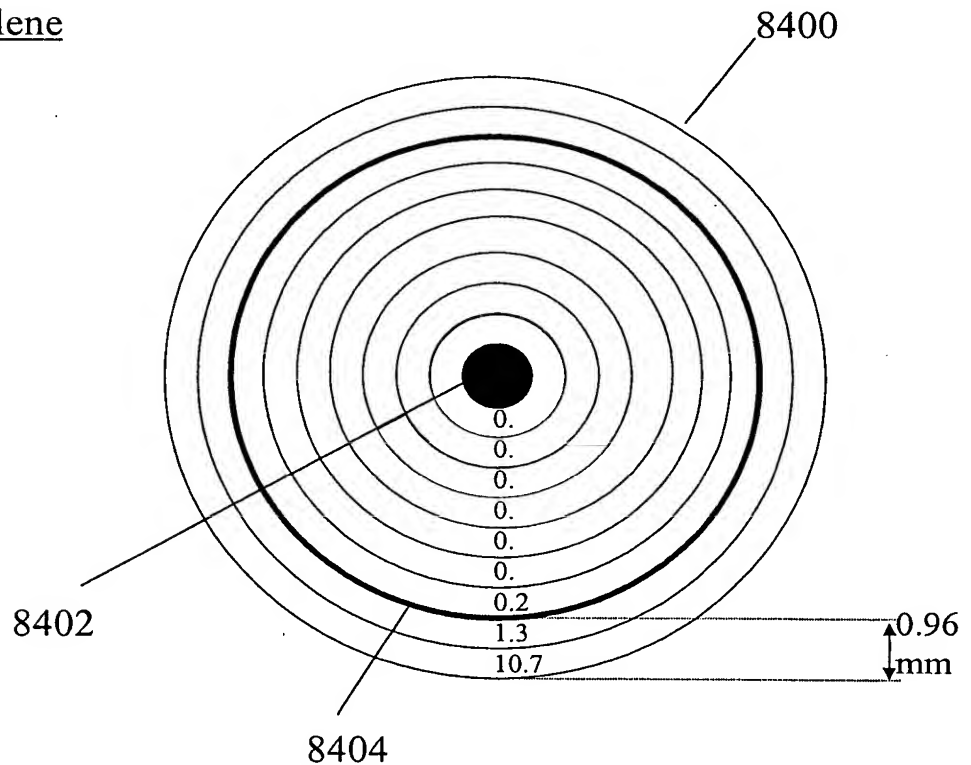
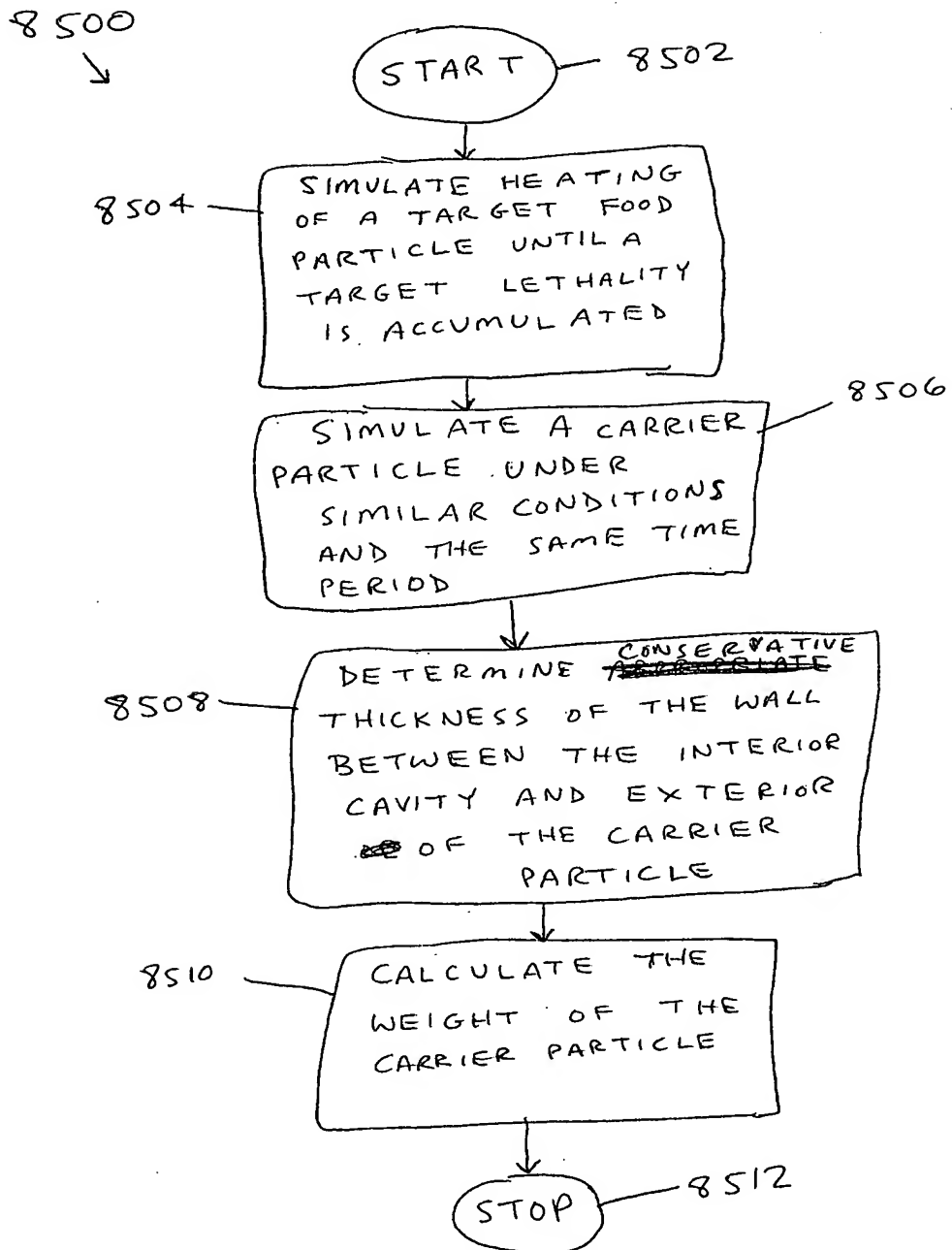


FIG. 84

FIG. 85



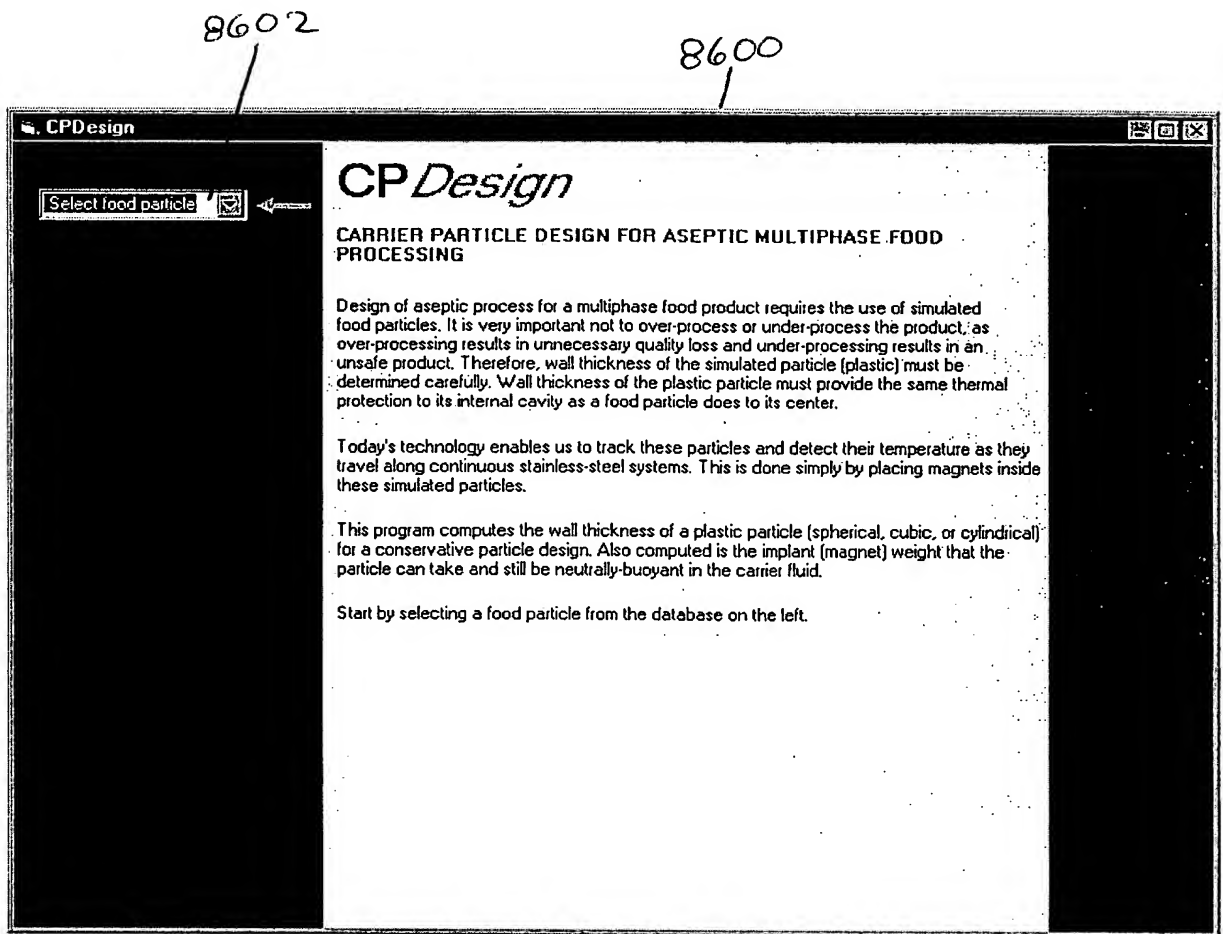


FIG. 86

8700

CPDesign

Food particle
Potato

Plastic material
TPX

Particle shape
Cylindrical

Potato
Density = 1.090 kg/m³
Thermal conductivity = 0.554 W/mK
Specific heat = 3.517 J/kgK

TPX
Density = 833 kg/m³
Thermal conductivity = 0.17 W/mK
Specific heat = 1.968 J/kgK

Cylindrical particle
Radius
Food particle 0.00635 m
Plastic particle 0.00635 m
Half thickness
Food particle 0.00635 m
Plastic particle 0.00635 m

Process variables and Desired F₀
Initial particle temperature 20 °C
Ambient temperature 140 °C
Heat transfer coefficient 1000 W/m²K
Desired F₀ 3 min

Calculation of maximum implant weight
Target particle density 1000 kg/m³

Start

Based on the computed wall thickness of the plastic particle and the target particle density, the maximum implant weight can be .411 g.

Print results

FIG. 87

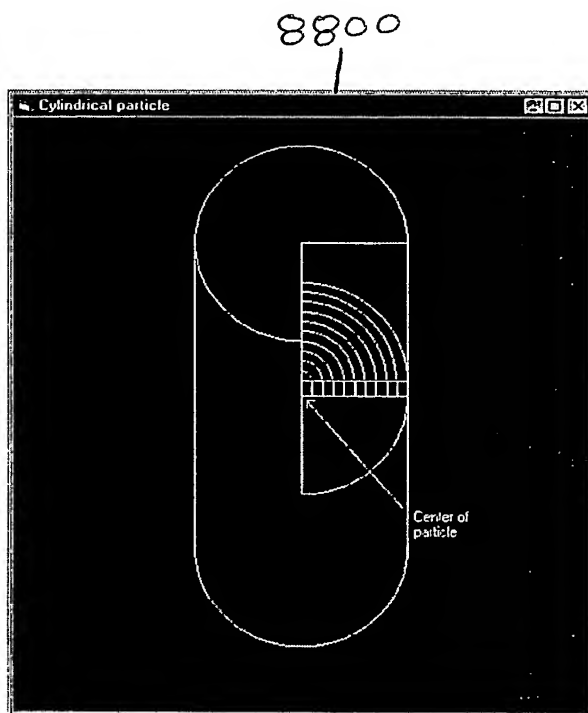


FIG. 88A

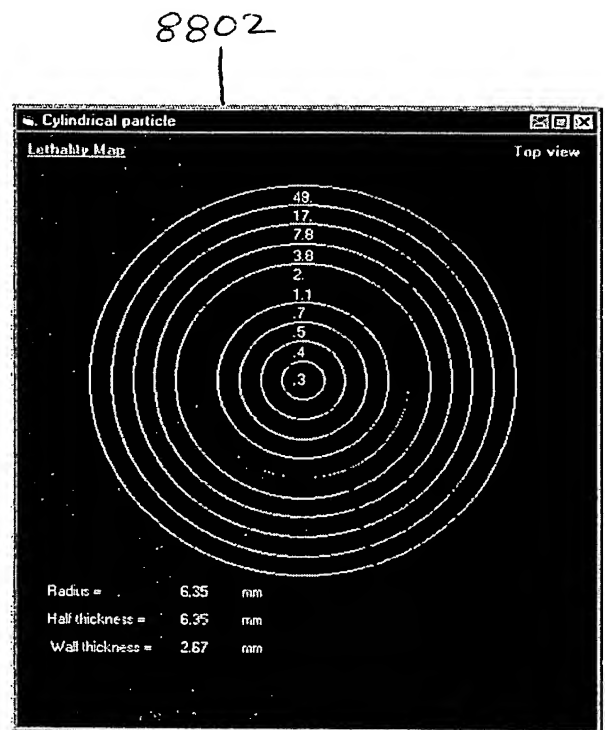


FIG. 88B

8804

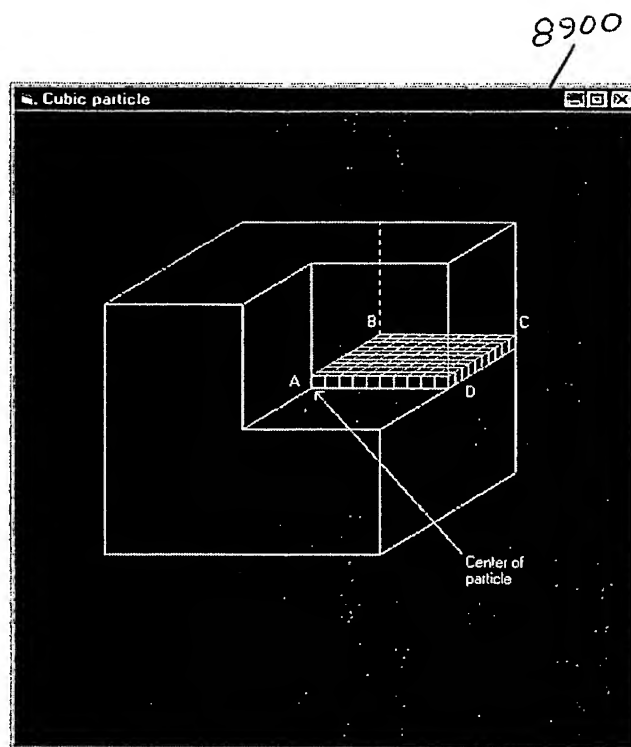


FIG. 89A

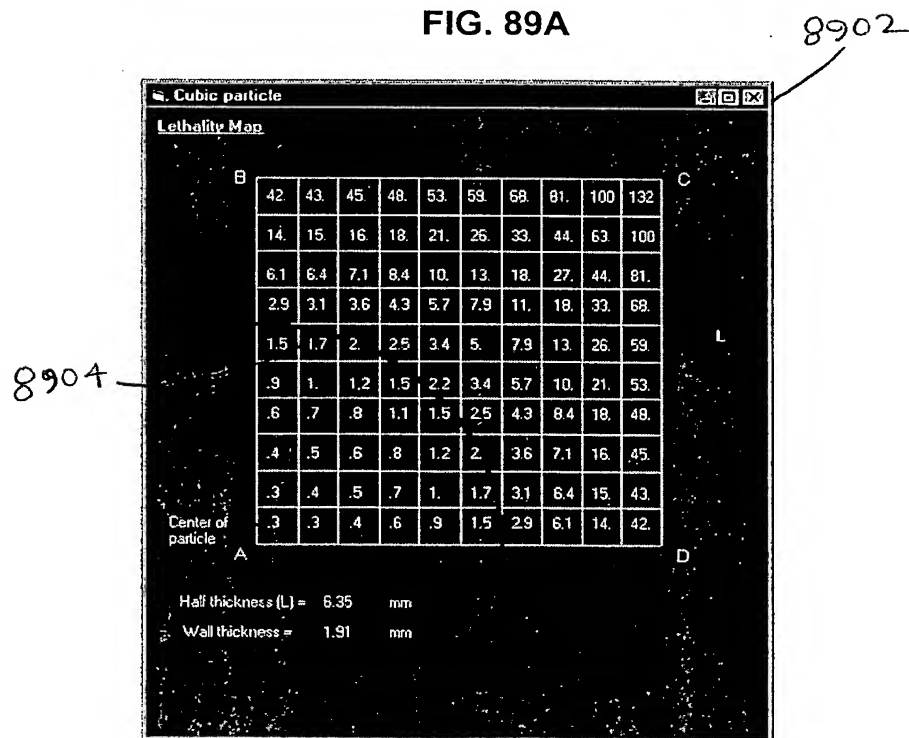


FIG. 89B

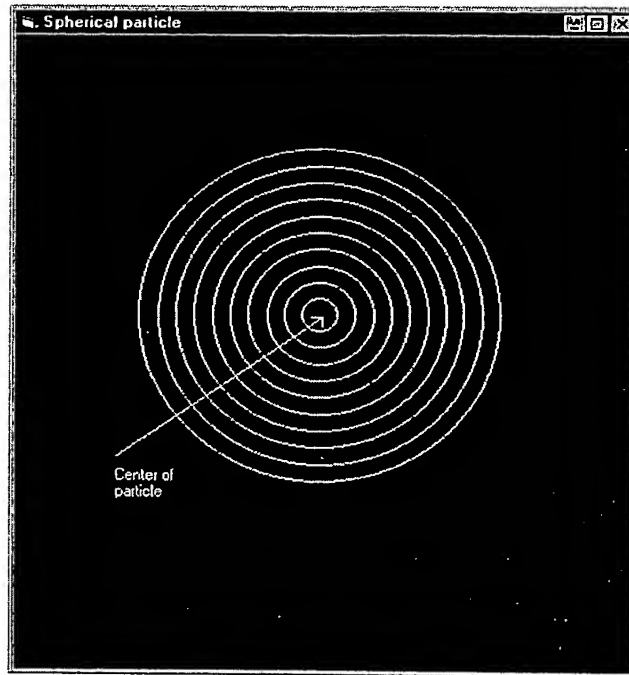


FIG. 90A

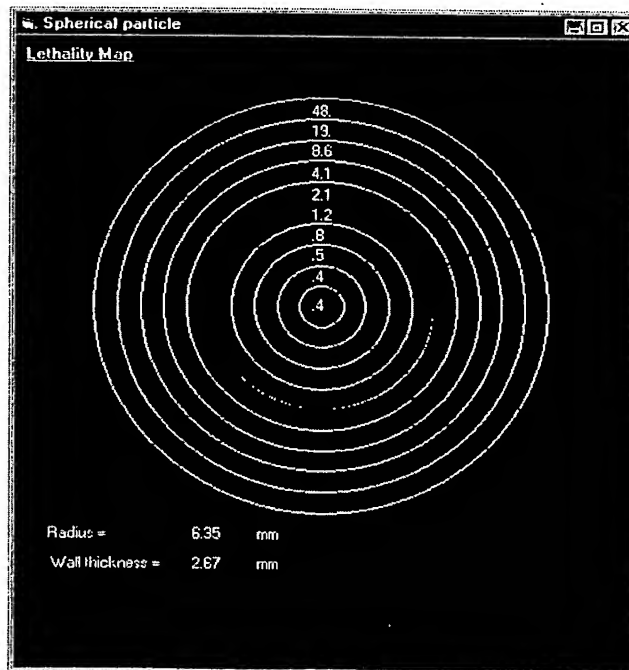


FIG. 90B